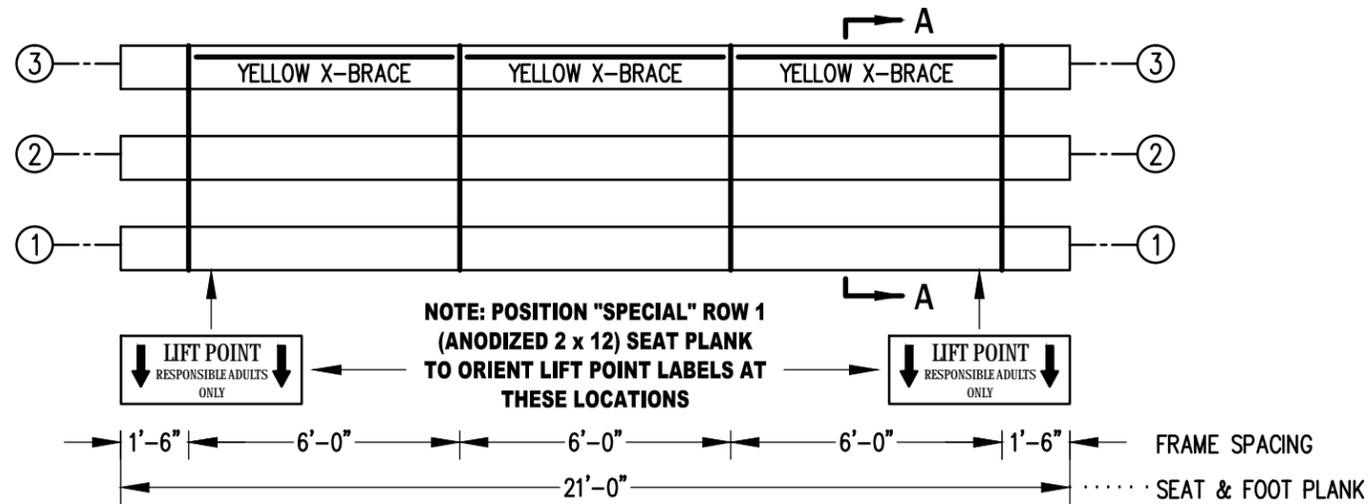
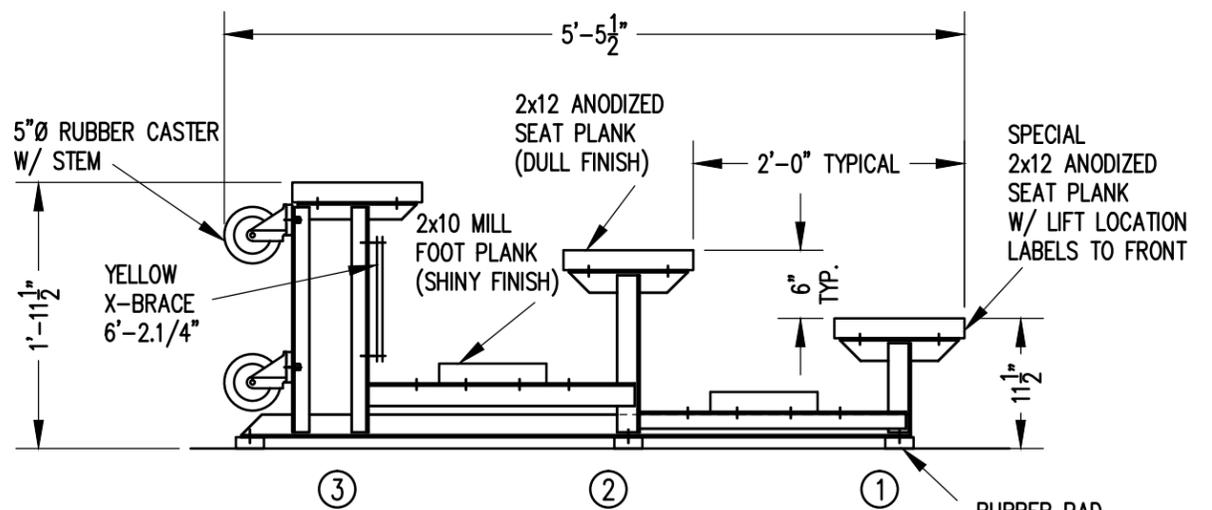


# INSTRUCTION/ASSEMBLY DRAWING



## SEAT & FRAMING PLAN

1/4" = 1'-0"  
42 NET SEATS @ 18" PER SEAT



## SECTION AA

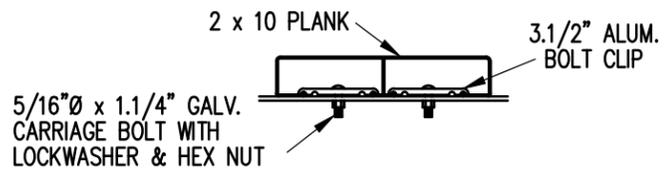
3/4" = 1'-0"



- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

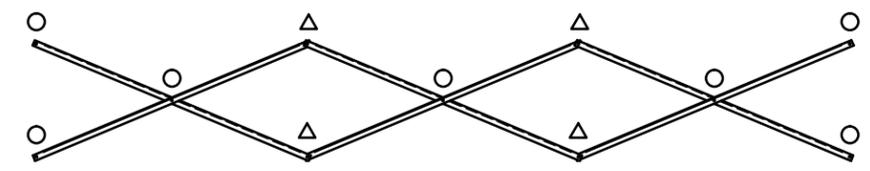
## END CAP DETAIL

N.T.S.



## BOLT CLIP DETAIL

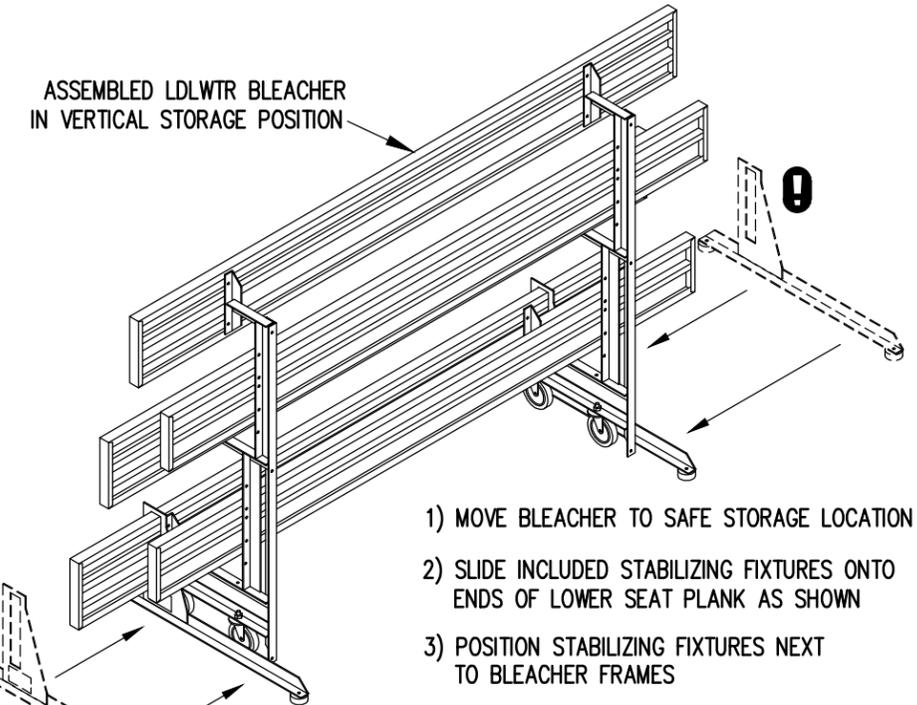
1.1/2" = 1'-0"



## X-BRACE DETAIL

N.T.S.

- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 1.1/2" GALV. MACH. BOLT



## VERTICAL STORAGE OF BLEACHER WHEN REQUIRED

- 1) MOVE BLEACHER TO SAFE STORAGE LOCATION
- 2) SLIDE INCLUDED STABILIZING FIXTURES ONTO ENDS OF LOWER SEAT PLANK AS SHOWN
- 3) POSITION STABILIZING FIXTURES NEXT TO BLEACHER FRAMES

**NOTE:** OUTDOOR ALUMINUM INC. RECOMMENDS STORING TIP AND ROLL BLEACHERS IN THE "IN USE" POSITION WHEN POSSIBLE - WHERE VERTICAL STORAGE IS REQUIRED, ALL OUTLINED PROCEDURES AND SAFETY WARNINGS, SPECIFICALLY INCLUDING THE MANDATORY USE OF THE STABILIZING FIXTURES OUTLINED ABOVE, MUST BE STRICTLY FOLLOWED.

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296				
		SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	11/2/11					
DR'N	CDK	CKD				
AP'VD						
TITLE						NO.
LDLWTR 3-21 SEATING/FRAMING PLAN						764-E1057