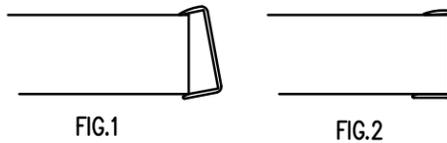
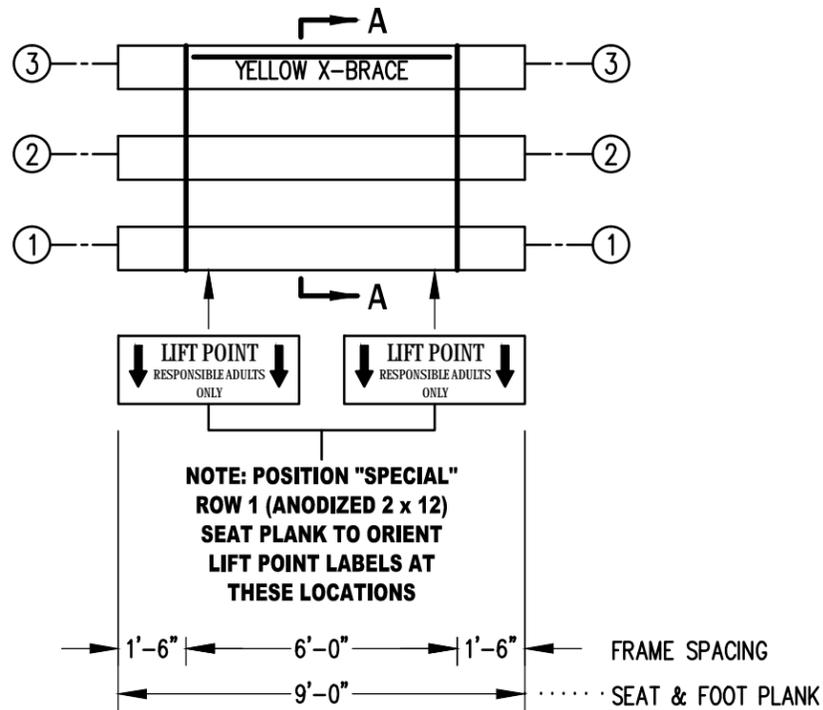


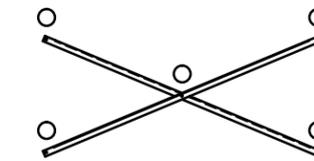
# INSTRUCTION/ASSEMBLY DRAWING



- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

## END CAP DETAIL

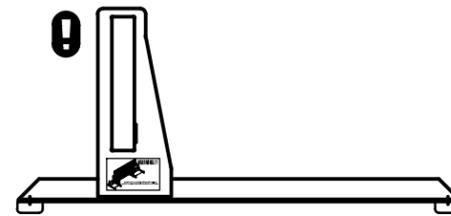
N.T.S.



## X-BRACE DETAIL

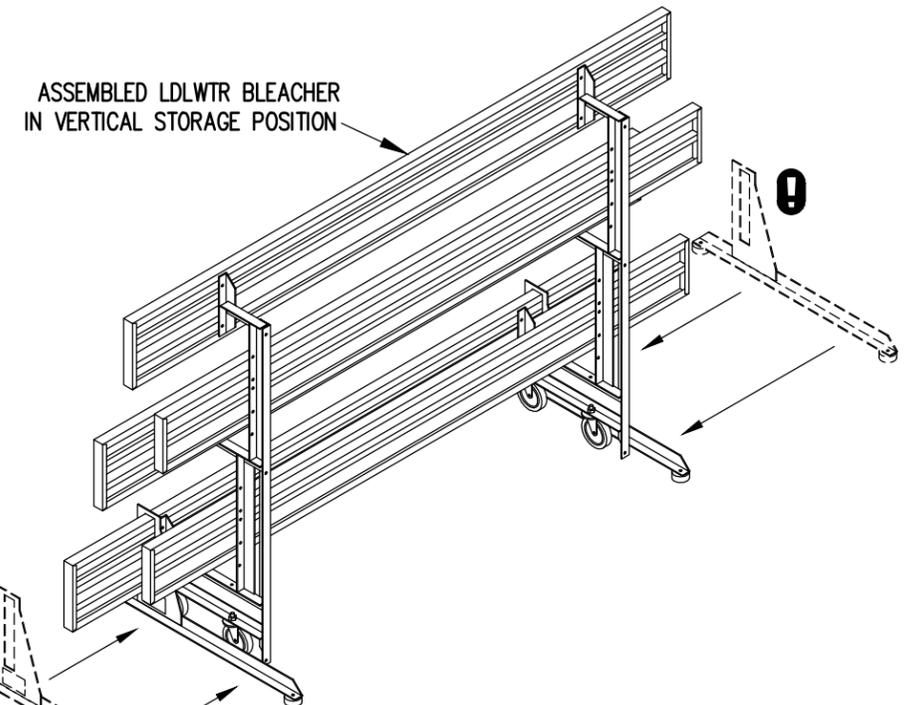
N.T.S.

○ 7/16" X 1" GALV. MACH. BOLT



## MANDATORY STABILIZING FIXTURE

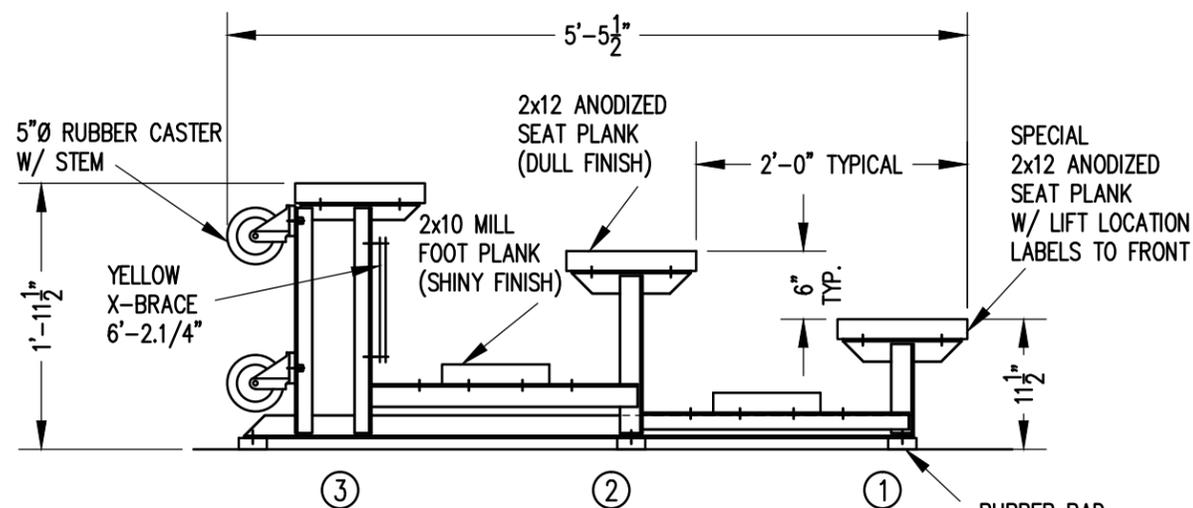
3/4" = 1'-0"



## VERTICAL STORAGE OF BLEACHER WHEN REQUIRED

STABILIZING FIXTURE - ONE REQUIRED FOR EACH END OF BLEACHER

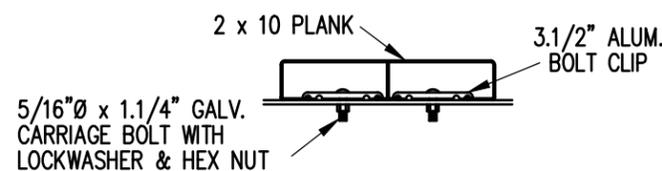
**NOTE:** OUTDOOR ALUMINUM INC. RECOMMENDS STORING TIP AND ROLL BLEACHERS IN THE "IN USE" POSITION WHEN POSSIBLE - WHERE VERTICAL STORAGE IS REQUIRED, ALL OUTLINED PROCEDURES AND SAFETY WARNINGS, SPECIFICALLY INCLUDING THE MANDATORY USE OF THE STABILIZING FIXTURES OUTLINED ABOVE, MUST BE STRICTLY FOLLOWED.



## SECTION AA

3/4" = 1'-0"

RUBBER PAD  
 3 LOCATIONS  
 USE 5/16" x 1.1/2"  
 GALV. MACH. BOLT  
 W/ 3/8" FLAT WASHER



## BOLT CLIP DETAIL

1.1/2" = 1'-0"

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296				
		SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	11/2/11					
DR'N	CDK	CKD				
AP'VD						
TITLE						NO.
LDLWTR 3-9 SEATING/FRAMING PLAN						764-E1047