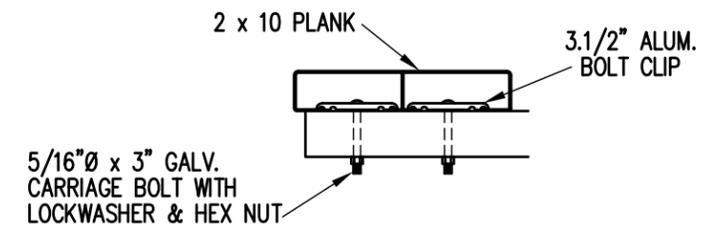


PLEASE READ THROUGH INSTRUCTIONS ONCE BEFORE ASSEMBLING

- (1) SLIP ON CHANNEL END CAPS (ONE ON EACH END OF PLANK). IF NECESSARY, TAP LIGHTLY WITH A WOOD BLOCK OR RUBBER Mallet. TAP ONLY ON THE CORNERS OF THE CHANNEL END CAPS. LONG LEG OF CHANNEL END CAPS SHOULD BE PLACED ON THE UNDERSIDE OF PLANK. DRILL 5/32"Ø HOLES THROUGH CHANNEL END CAPS AND PLANK AS SHOWN ON DRAWING AND ATTACH WITH POP RIVETS. REPEAT ON OTHER END.
- (2) PLACE THE PLANK UP-SIDE-DOWN ON THE GROUND. PLACE THE DPTS FRAMES APPROXIMATELY SIX FEET APART AGAINST THE BOTTOM SIDE OF THE PLANKS. POSITION THE FRAMES SO THAT THE PLANK WILL NOT OVERHANG THE END MOST FRAMES MORE THAN 1'-6" (3" MIN. TO 1'-6" MAX.) . SEE DRAWING FOR FURTHER CLARIFICATION.
- (3) ATTACH DPTS FRAMES TO BOTTOM SIDE OF THE PLANKS USING (4) BOLT CLIPS, 5/16" x 3" CARRIAGE BOLTS, LOCK WASHERS, AND HEX NUTS. MAKE SURE THAT FRAMES ARE PERPENDICULAR TO THE PLANKS. SEE BOLT CLIP DETAIL.
- (4) TIGHTEN ALL BOLTS.
- (5) MEASURE THE EXACT DISTANCE BETWEEN FRAMES OF THE ASSEMBLED BENCH, MEASURE AND TRANSFER THESE DISTANCES ON THE GROUND.
- (7) DIG HOLES AT DESIGNATED LOCATIONS AND POUR READY-MIX CONCRETE INTO THE HOLES.
- (8) TURN THE BENCH UP RIGHT AND PLACE THE LEGS IN THE PREPARED CONCRETE. POSITION THE HEIGHT OF THE BENCH SO THAT THE PLANK SURFACE IS 17" TO 18" ABOVE GROUND LEVEL. SHORE ASSEMBLED UNIT AS REQUIRED UNTIL CONCRETE HAS ADEQUATELY CURED, TO ALLOW BENCH TO STAND ON ITS OWN.



BOLT CLIP DETAIL

1.1/2" = 1'-0"

		Outdoor Aluminum		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296	
SCALE	N.T.S.	REVISIONS		BY	DATE
DATE	11/20/00	REDRAWN		WHW	02/13/09
DR'N	CHM CKD				
AP'VD					
TITLE					NO.
DPTS BENCH					300-E13