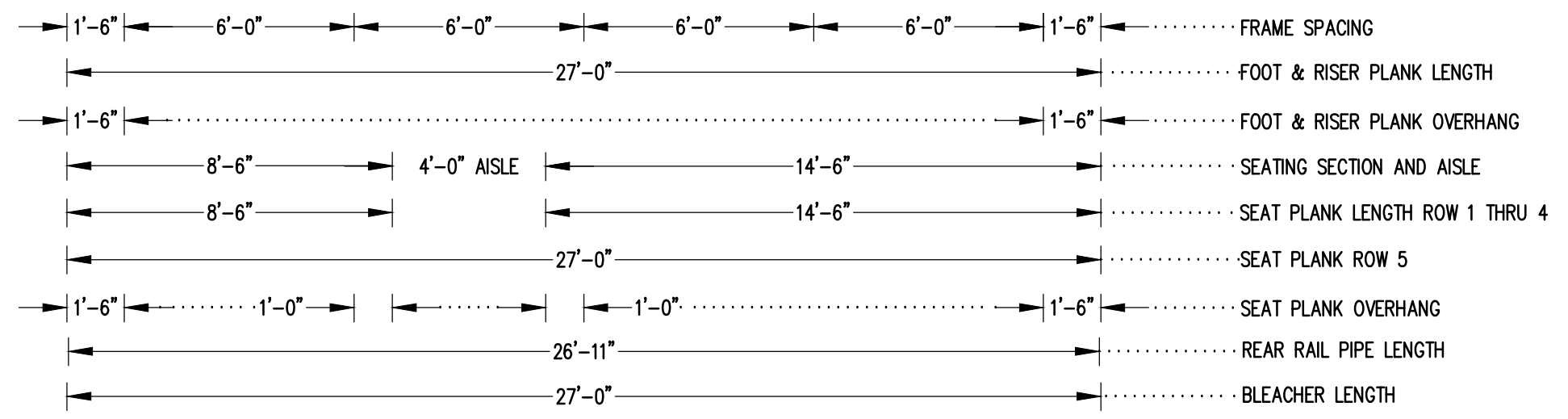
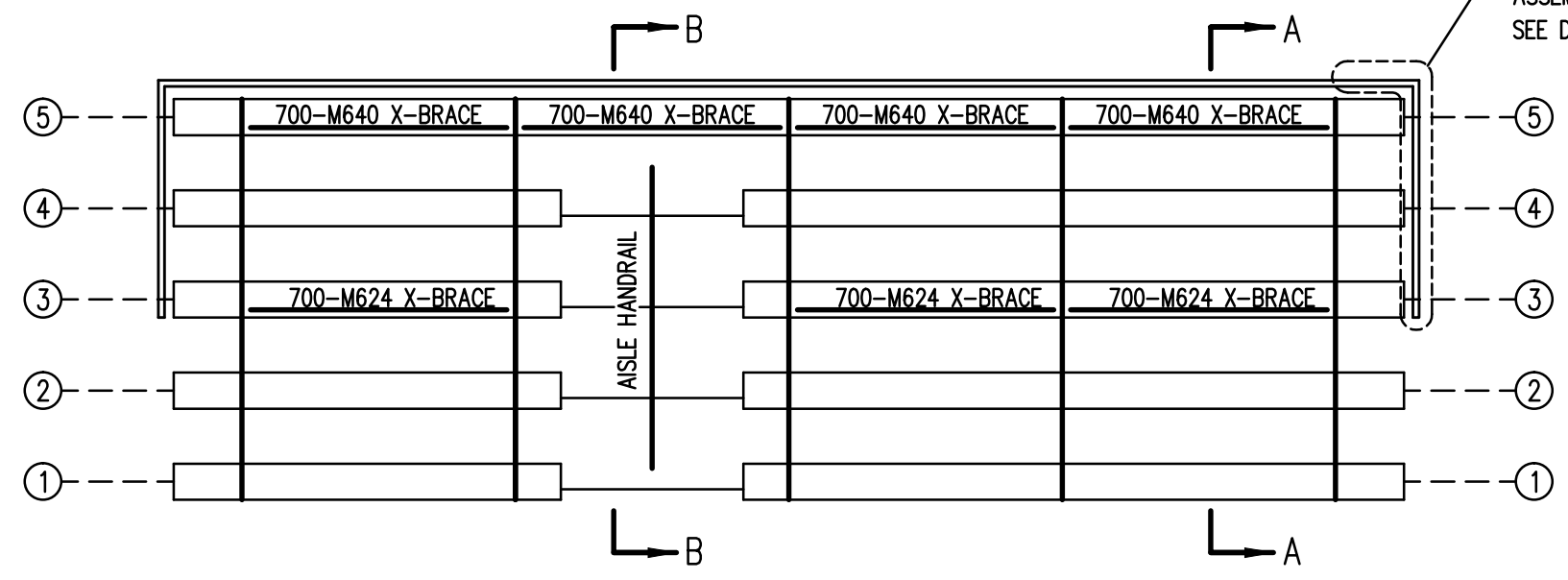


X-BRACE DETAIL

N.T.S.


- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 1.1/2" GALV. MACH. BOLT

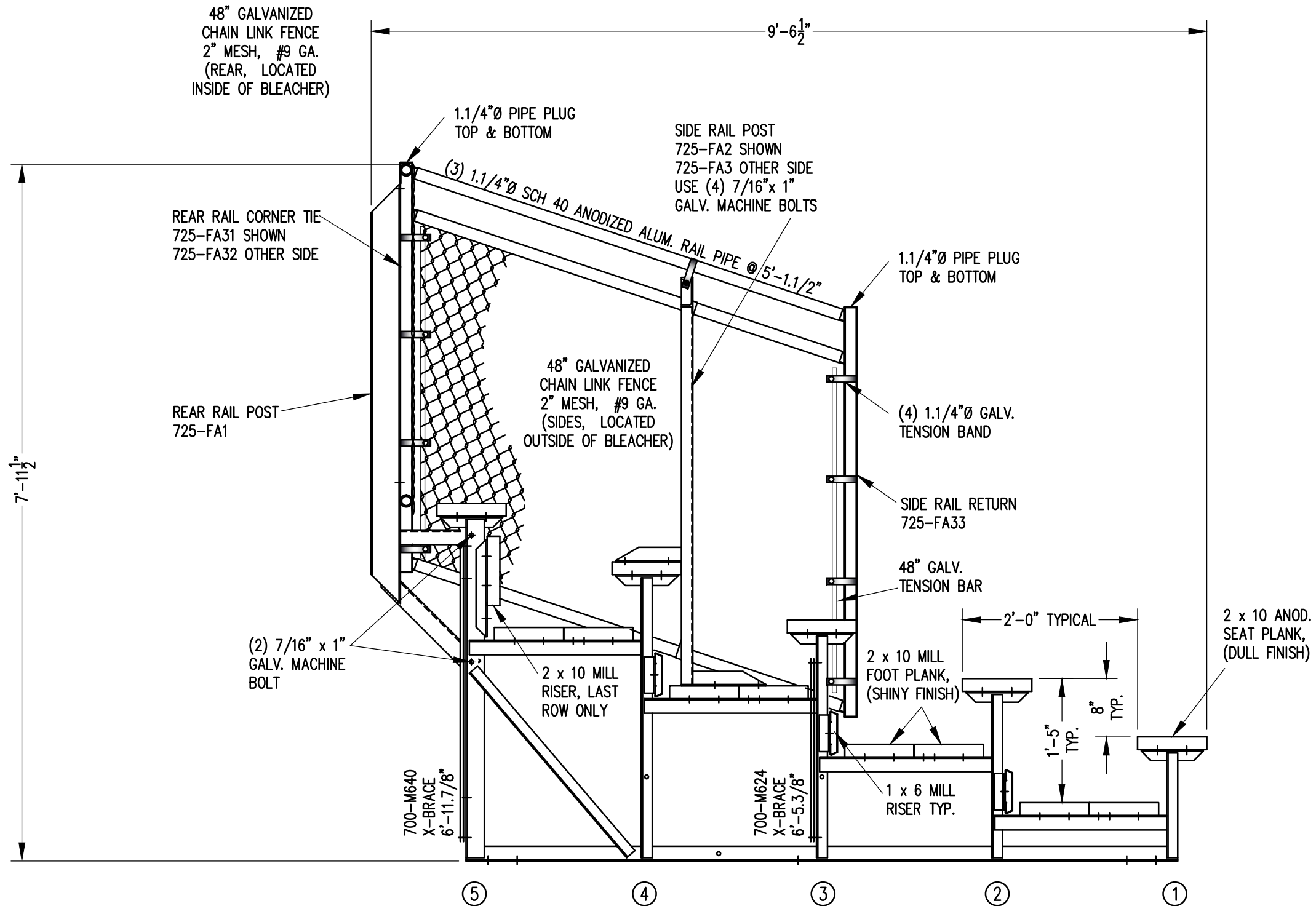
SEE REAR CORNER TIE
ASSEMBLY DETAIL
SEE DWG. 584-E1990



SEATING & FRAMING PLAN

1/4" = 1'-0"
74 NET SEAT @ 18" PER SEAT

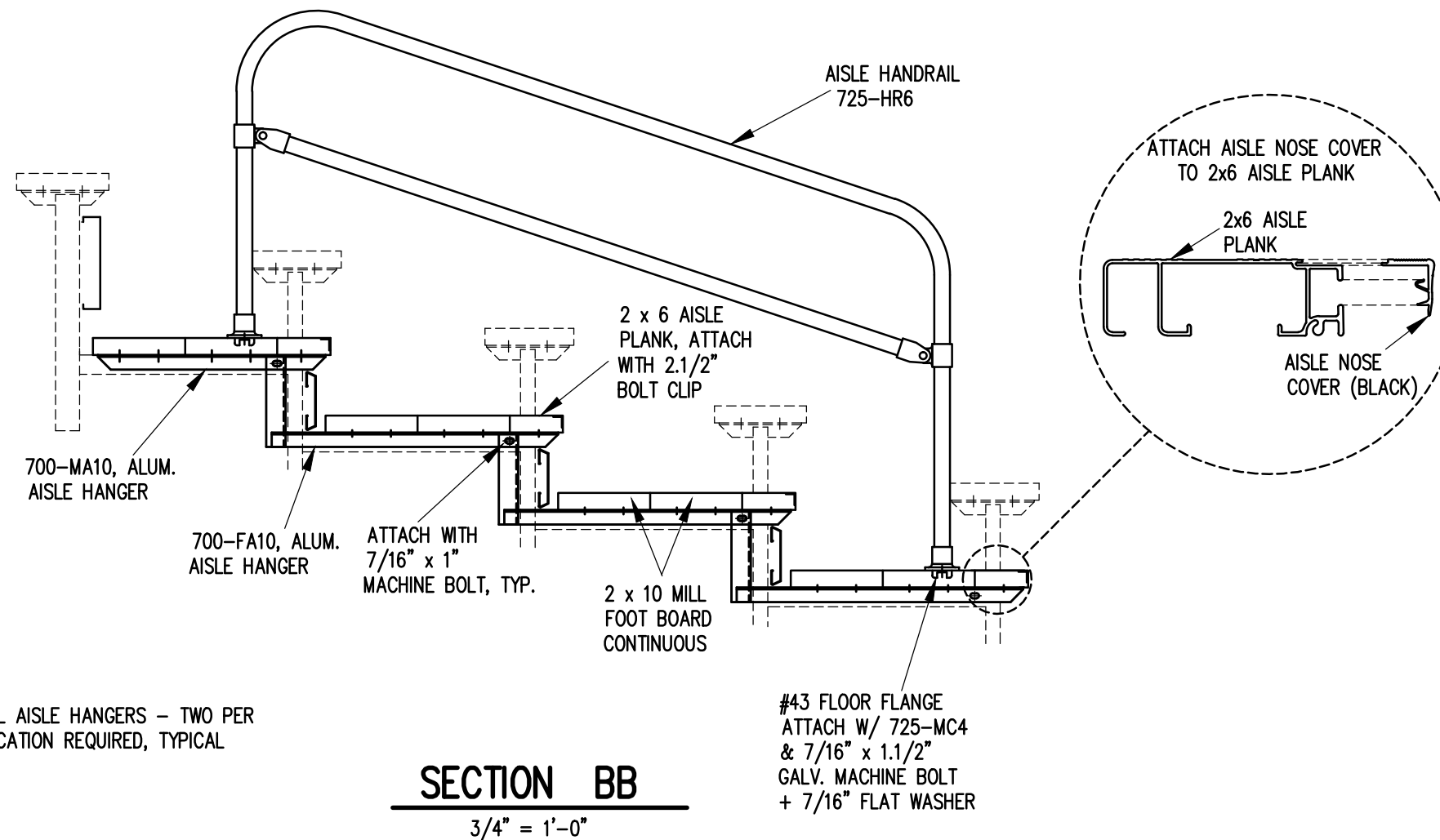
| | | | | | |
|---|---------------------------------|--|---------------------------|-------------------------|-----------|
|  | | Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296 | | | |
| | | | | SCALE AS NOTED | REVISIONS |
| DATE 11/30/00 | DR'N 5,5 | CKD | SIDE GUARDRAIL TO OUTSIDE | WHW | 03/02 |
| AP'VD | UPDATED TO 700 SERIES STANDARDS | | GDK | 02/13 | |
| TITLE SGA 5-27 SEATING/FRAMING PLAN W/AISLE | | | | NO. 584-E2073 | |



SECTION AA
3/4" = 1'-0"

| REVISIONS | BY | DATE |
|---------------------------------|-----|---------|
| UPDATED TO 700 SERIES STANDARDS | GDK | 2/18/13 |
| | | |
| | | |


| | | | | |
|---|-----------------------------------|---|----------|-------------------------|
|  | | Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296 | | |
| | | SCALE | AS NOTED | REVISIONS |
| DATE | 9/27/00 | X-BRACE FROM BLUE TO DARK BLUE | CHM | 03/97 |
| DR'N | S.S. CKD | SIDE GUARDRAIL TO OUTSIDE | WHW | 03/02 |
| AP'VD | | FOOTBOARD SUPPORT,FA17R2,FA22R1 | RS | 11/06 |
| TITLE | SG 5 ROW SECTION DOUBLE FOOTBOARD | | | NO. 584-E2083 |

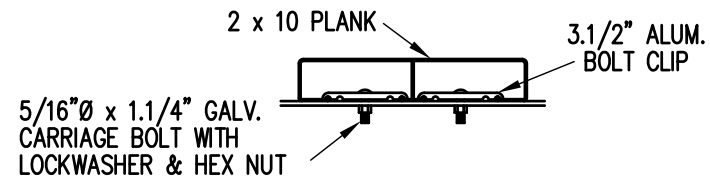


NOTE: ALL AISLE HANGERS - TWO PER LOCATION REQUIRED, TYPICAL

SECTION BB

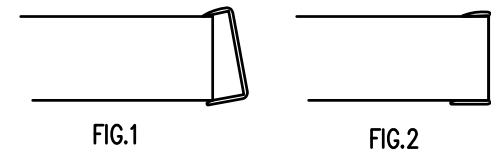
3/4" = 1'-0"

| | | | | | | |
|---|------------|---------------------------------|---------|---|-----------|-------|
|  | | Outdoor Aluminum | | P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296 | | |
| | | | | SCALE | REVISIONS | BY |
| SCALE | 3/4"=1'-0" | DATE | 9/27/00 | AISLE NOSE COVER | WHW | 03/02 |
| DR'N | S.S. CKD | UPDATED TO 700 SERIES STANDARDS | | GDK | 02/13 | |
| AP'VD | | | | | | |
| TITLE | | | | | NO. | |
| 5 ROW AISLE SECTION | | | | | 584-E1995 | |



BOLT CLIP DETAIL

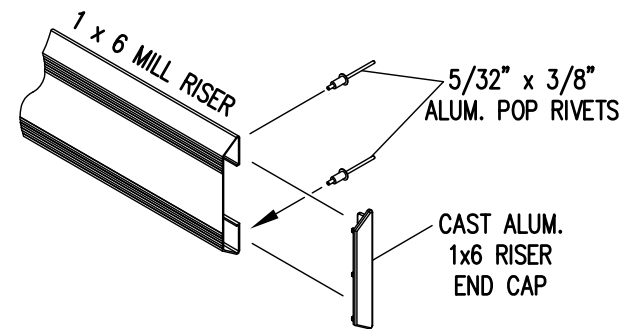
1.1/2" = 1'-0"



- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

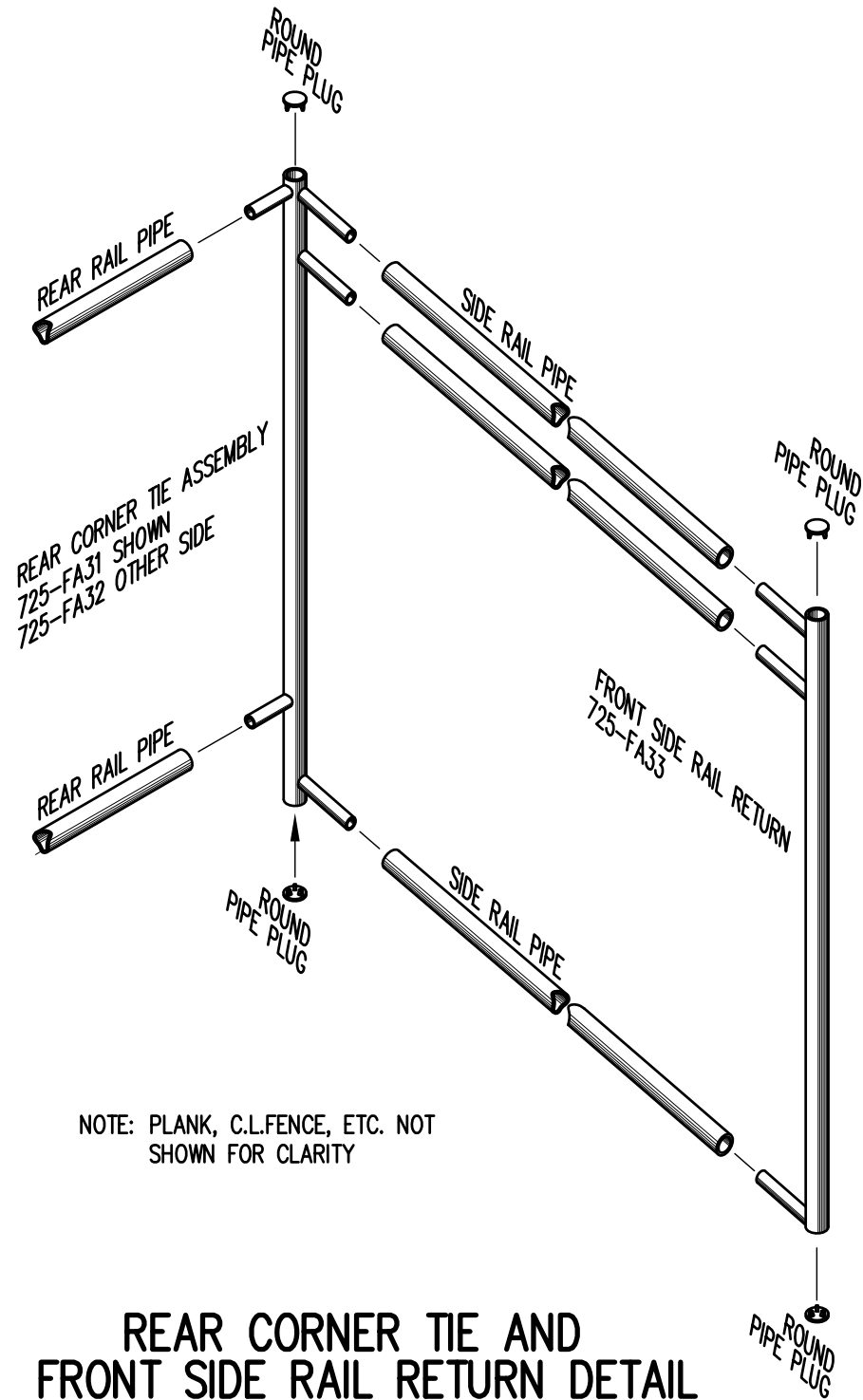
END CAP DETAIL

N.T.S.



1 x 6 RISER END CAP

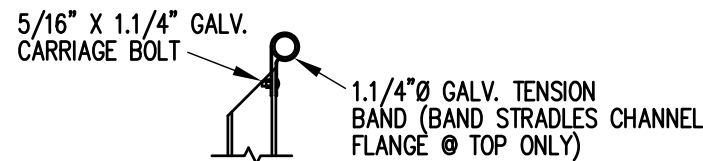
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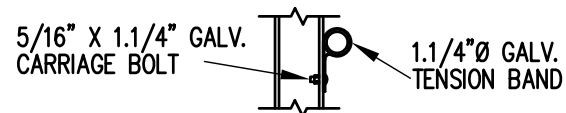
NOTE: PLANK, C.L.FENCE, ETC. NOT SHOWN FOR CLARITY

REAR CORNER TIE AND FRONT SIDE RAIL RETURN DETAIL

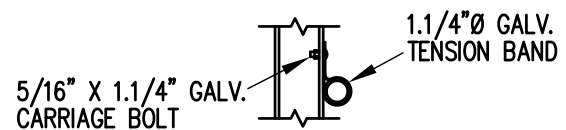
3/4" = 1'-0"



TOP RAIL

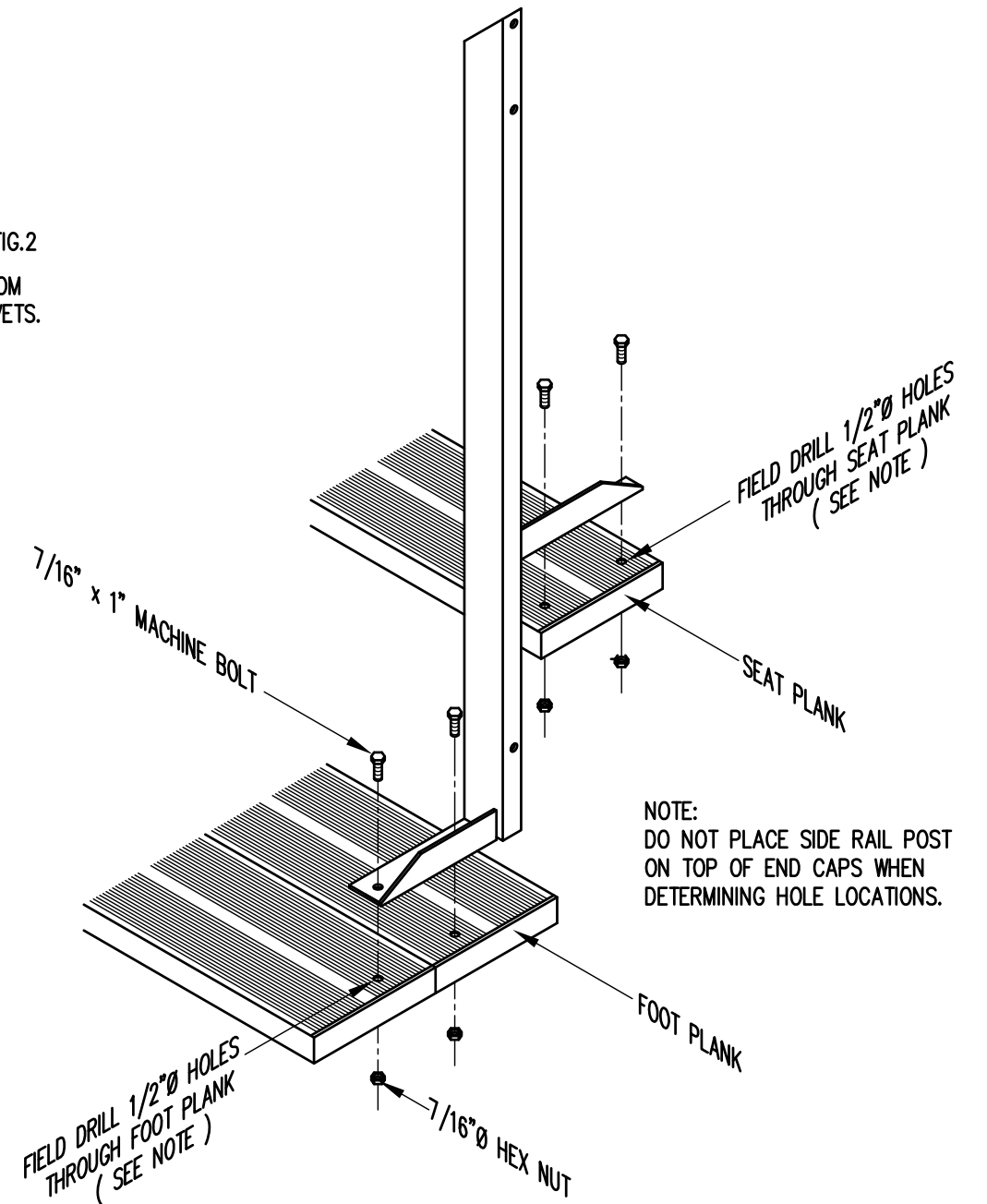


MID RAIL



LOWER RAIL

3/4" = 1'-0"



NOTE: DO NOT PLACE SIDE RAIL POST ON TOP OF END CAPS WHEN DETERMINING HOLE LOCATIONS.

TYP. SIDE RAIL POST ATTACHMENT

1" = 1'-0"

| | | | | | |
|-----------------|---------|---|-----------|-----------|-------|
| | | P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296 | | | |
| | | SCALE AS NOTED | REVISIONS | BY | DATE |
| DATE | 11/2/00 | SIDE GUARDRAIL TO OUTSIDE | | WHW | 03/02 |
| DR'N | SS CKD | UPDATED TO 700 SERIES STANDARDS | | GDK | 02/13 |
| AP'VD | | | | | |
| TITLE | | | | NO. | |
| TYPICAL DETAILS | | | | 584-E1990 | |