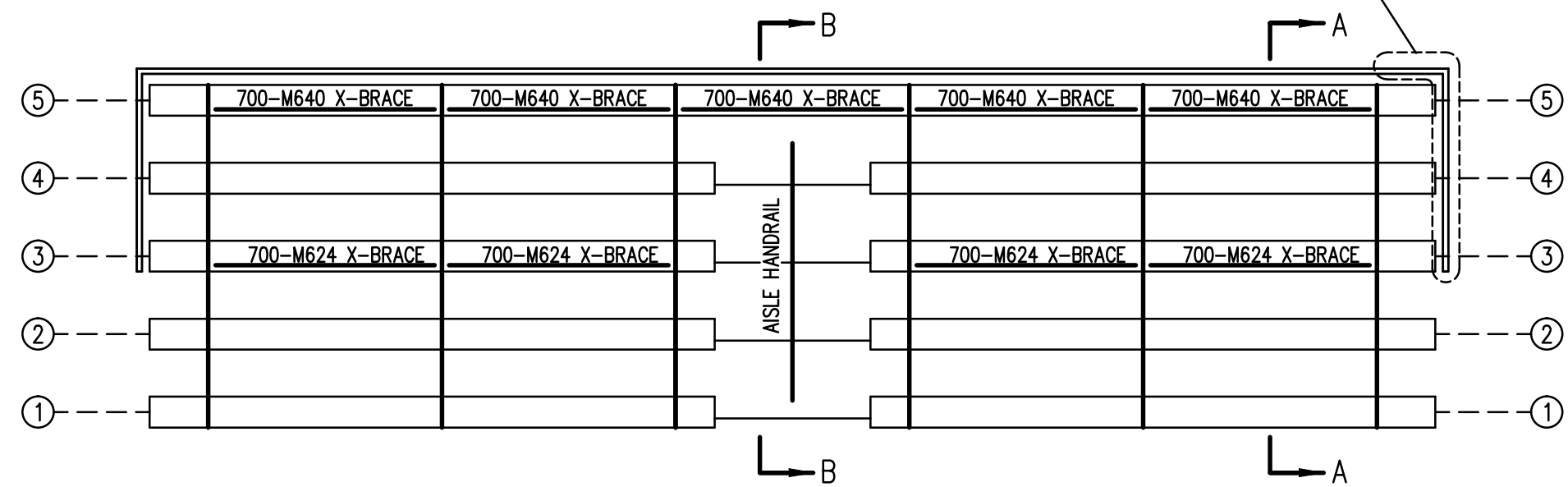
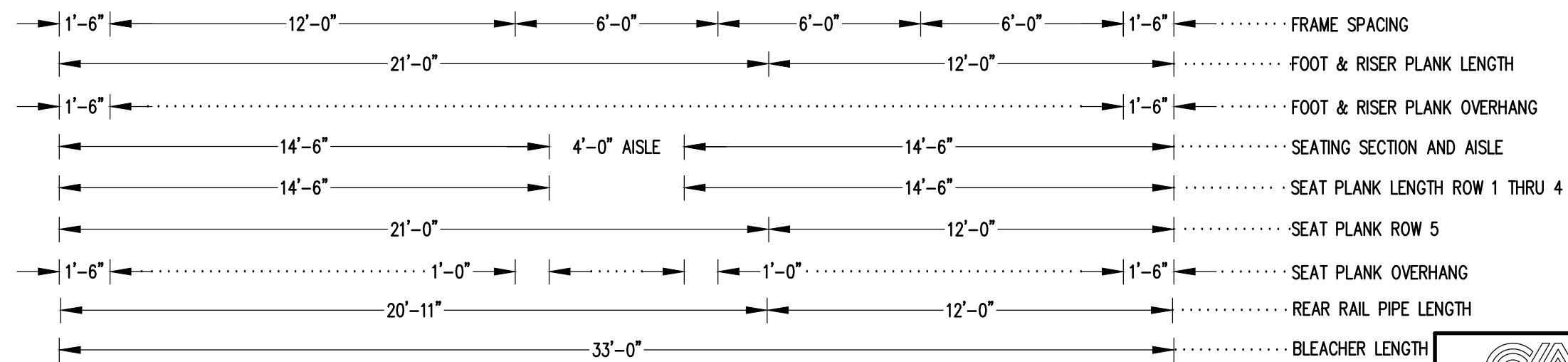


SEE REAR CORNER TIE  
ASSEMBLY DETAIL  
SEE DWG. 584-E1990




### X-BRACE DETAIL

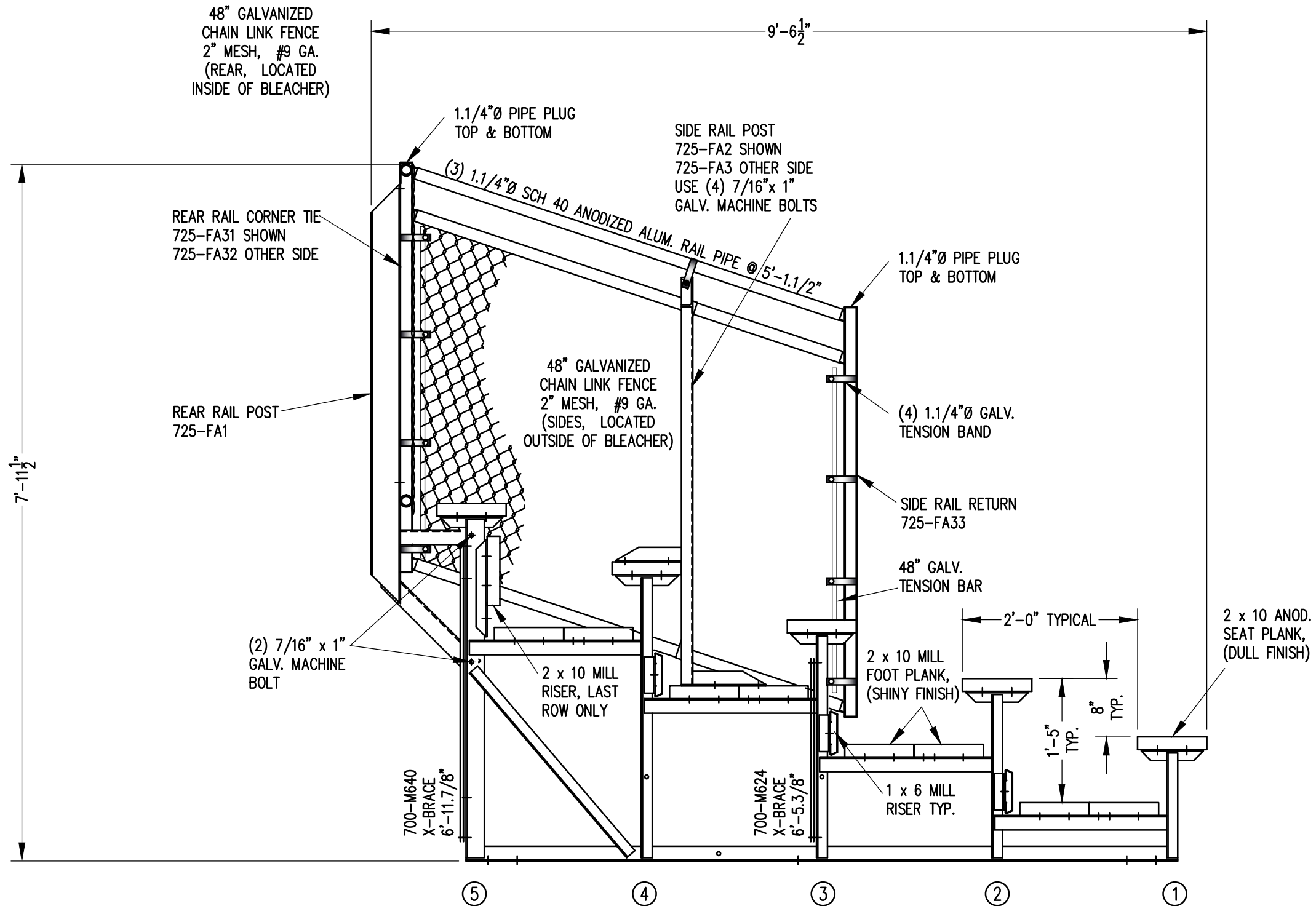
- N.T.S.
- 7/16" X 1" GALV. MACH. BOLT
  - △ 7/16" X 1.1/2" GALV. MACH. BOLT



## SEATING & FRAMING PLAN

1/4" = 1'-0"  
94 NET SEAT @ 18" PER SEAT

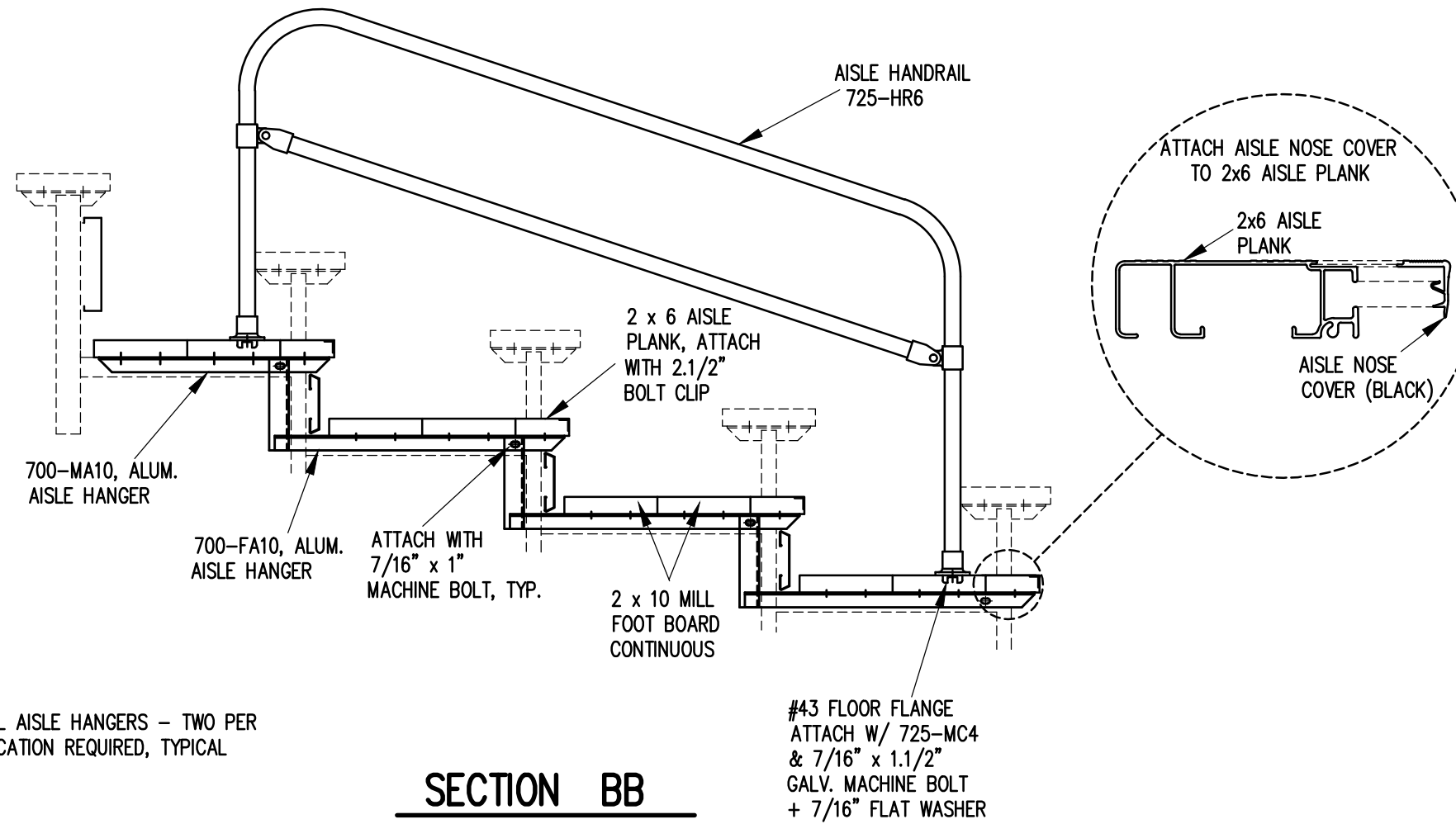
		<b>Outdoor Aluminum</b> <small>P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296</small>			
				SCALE AS NOTED	REVISIONS
DATE 11/30/00	DR'N 55	CKD	SIDE GUARDRAIL TO OUTSIDE	WHW	03/02
AP'VD	UPDATED TO 700 SERIES STANDARDS		GDK	02/13	
TITLE				NO.	
SGA 5-33 SEATING/FRAMING PLAN W/AISLE				584-E2078	



**SECTION AA**  
 3/4" = 1'-0"

REVISIONS	BY	DATE
UPDATED TO 700 SERIES STANDARDS	GDK	2/18/13


		Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296		
		SCALE	AS NOTED	REVISIONS
DATE	9/27/00	X-BRACE FROM BLUE TO DARK BLUE	CHM	03/97
DR'N	S.S. CKD	SIDE GUARDRAIL TO OUTSIDE	WHW	03/02
AP'VD		FOOTBOARD SUPPORT, FA17R2, FA22R1	RS	11/06
TITLE	SG 5 ROW SECTION DOUBLE FOOTBOARD			NO. <b>584-E2083</b>

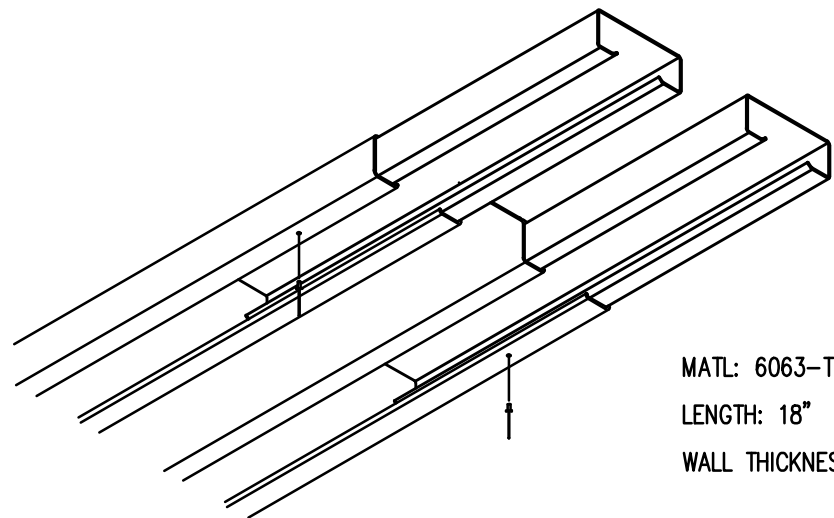


NOTE: ALL AISLE HANGERS - TWO PER LOCATION REQUIRED, TYPICAL

**SECTION BB**

3/4" = 1'-0"

		<b>Outdoor Aluminum</b> P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296			
				SCALE	REVISIONS
SCALE	3/4"=1'-0"	AISLE NOSE COVER		WHW	03/02
DATE	9/27/00	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N	S.S. CKD				
AP'VD					
TITLE				NO.	
5 ROW AISLE SECTION				584-E1995	



MATL: 6063-T6 ALUMN.  
 LENGTH: 18"  
 WALL THICKNESS: .062"

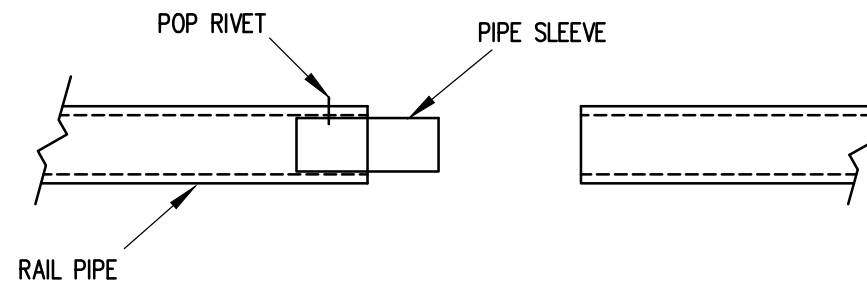
1) INSERT SLEEVES APPROXIMATELY HALFWAY INTO THE PLANK WITH THE ENDS STAGGERED ABOUT 1/2". FASTEN SLEEVE WITH (1) ALUMINUM POP RIVET.

2) SLIDE THE END OF THE ADJOINING PLANK OVER THE SLEEVES UNTIL THE TWO PLANKS ARE SNUG.

NOTE: SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

### PLANK SPLICE SLEEVE ASSEMBLY

(TYP. @ ALL PLANK SPLICES)



### PIPE SLEEVE ASSEMBLY

1.1/2" = 1' 0"

1) INSERT PIPE SLEEVE APPROXIMATELY HALFWAY INTO THE RAIL PIPE. FASTEN PIPE SLEEVE WITH (1) ALUMINUM POP RIVET (5/32" X 5/8")

2) SLIDE THE END OF THE ADJOINING RAILPIPE OVER THE PIPE SLEEVE UNTIL THE TWO RAILS ARE FLUSH.

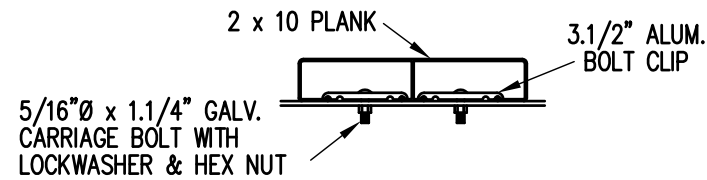
NOTE: PIPE SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.



Outdoor  
Aluminum

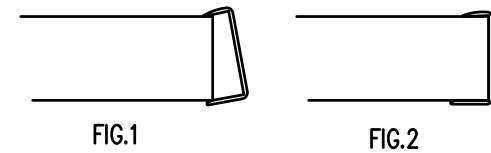
P.O. BOX 118  
 GENEVA, ALABAMA 36340  
 334-684-2296

SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	11/6/00	UPDATED TO 700 SERIES STANDARDS	GDK	02/13
DR'N	SS	CKD		
AP'VD				
TITLE	SPLICE SLEEVE ASSEMBLY			NO. <b>584-E1994</b>



**BOLT CLIP DETAIL**

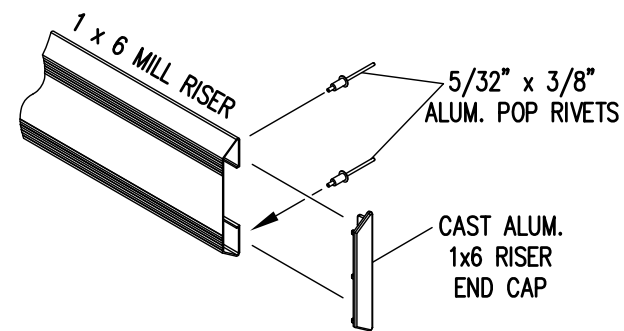
1.1/2" = 1'-0"



- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

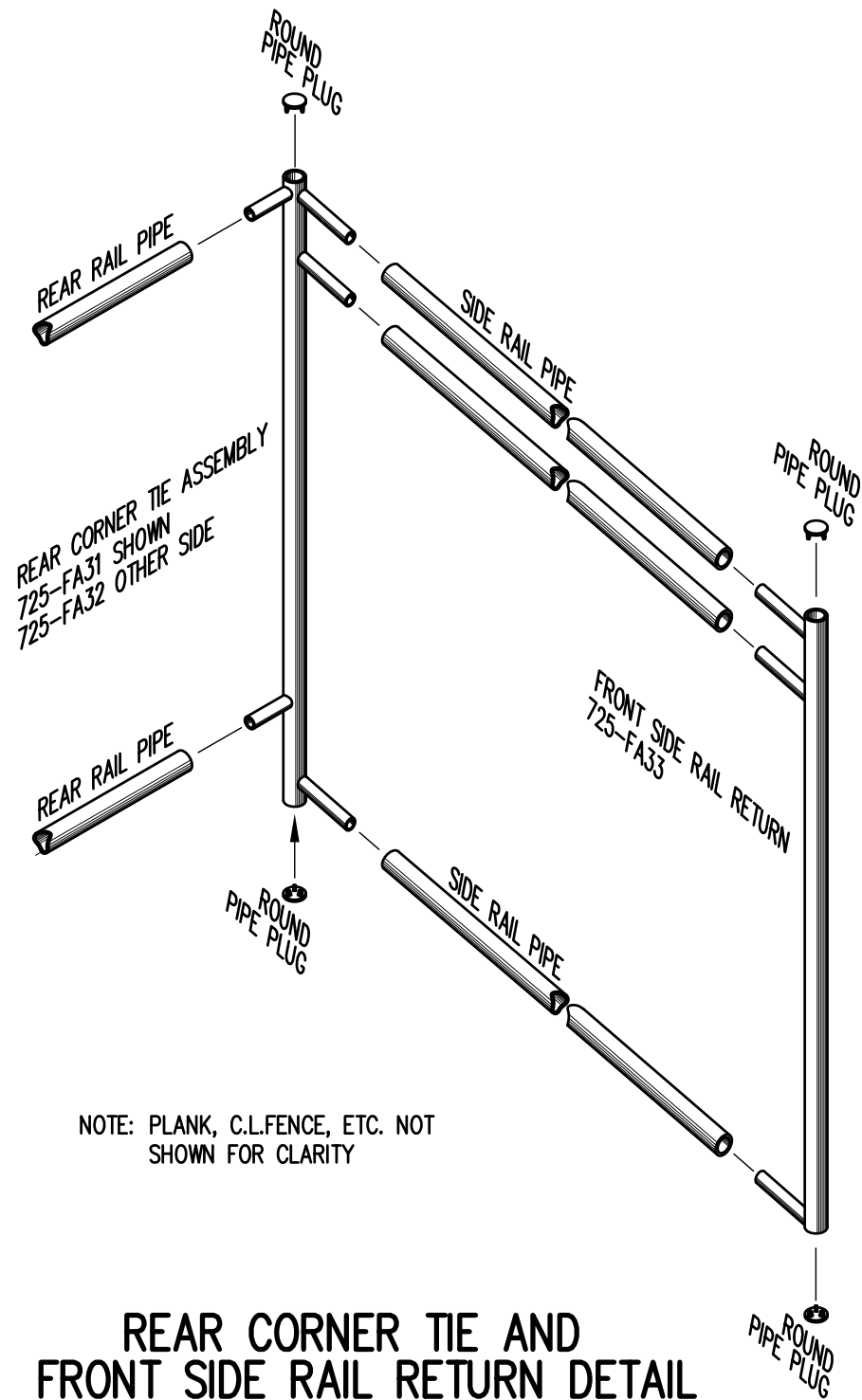
**END CAP DETAIL**

N.T.S.



**1 x 6 RISER END CAP**

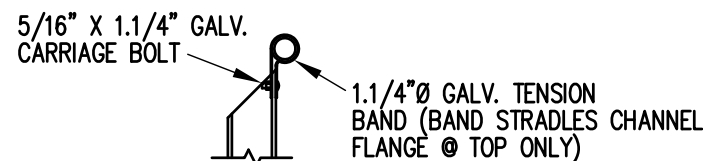
N.T.S.



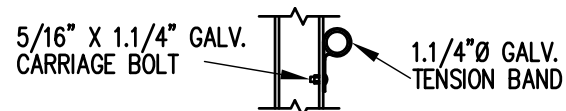
NOTE: PLANK, C.L.FENCE, ETC. NOT SHOWN FOR CLARITY

**REAR CORNER TIE AND FRONT SIDE RAIL RETURN DETAIL**

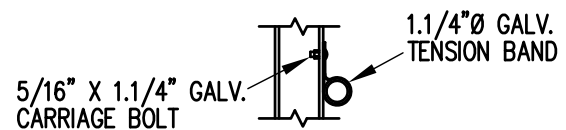
3/4" = 1'-0"



**TOP RAIL**

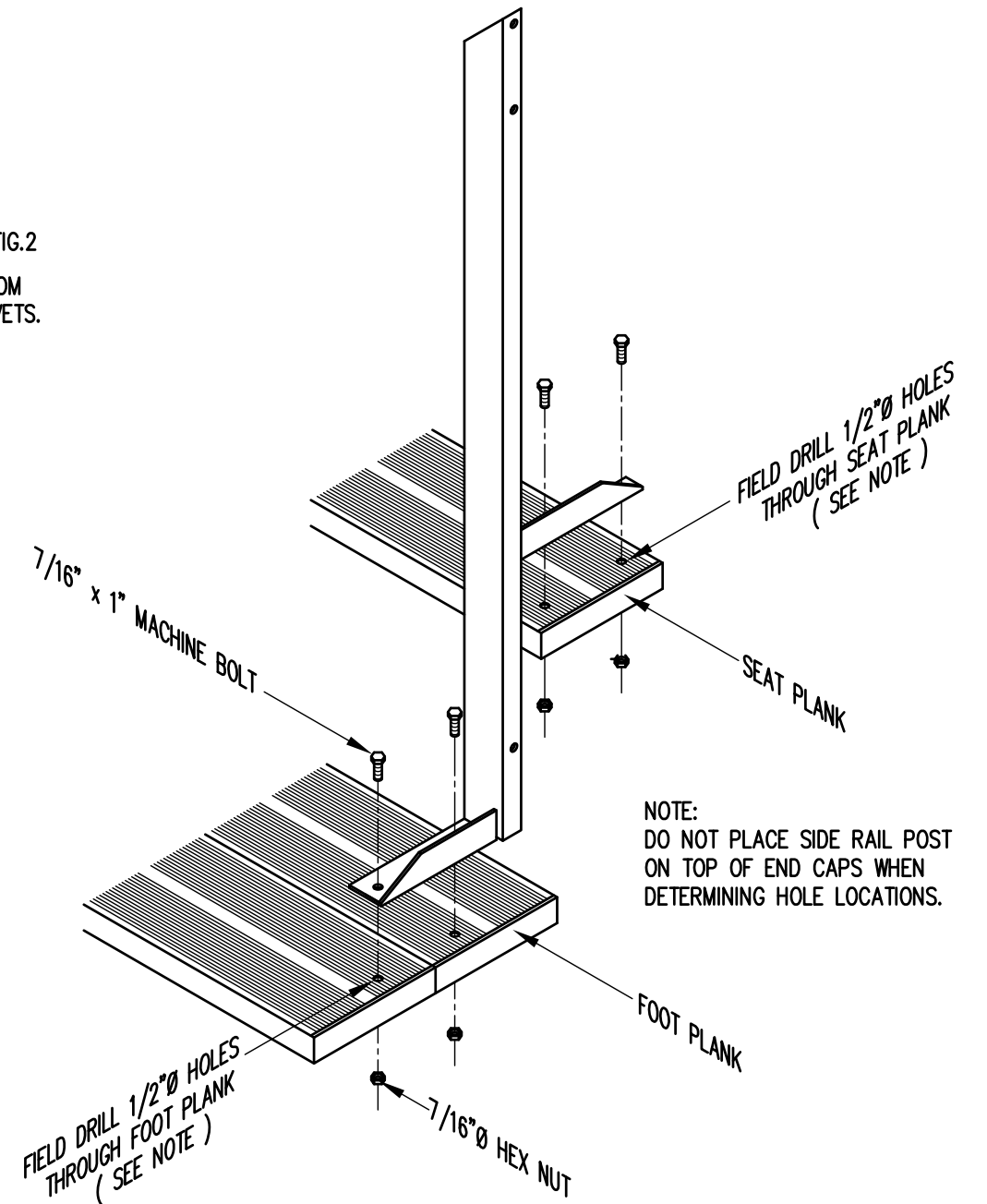


**MID RAIL**



**LOWER RAIL**

3/4" = 1'-0"



NOTE: DO NOT PLACE SIDE RAIL POST ON TOP OF END CAPS WHEN DETERMINING HOLE LOCATIONS.

**TYP. SIDE RAIL POST ATTACHMENT**

1" = 1'-0"

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296				
		SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	11/2/00	SIDE GUARDRAIL TO OUTSIDE		WHW	03/02	
DR'N	SS	CKD	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
AP'VD						
TITLE				NO.		
TYPICAL DETAILS				584-E1990		