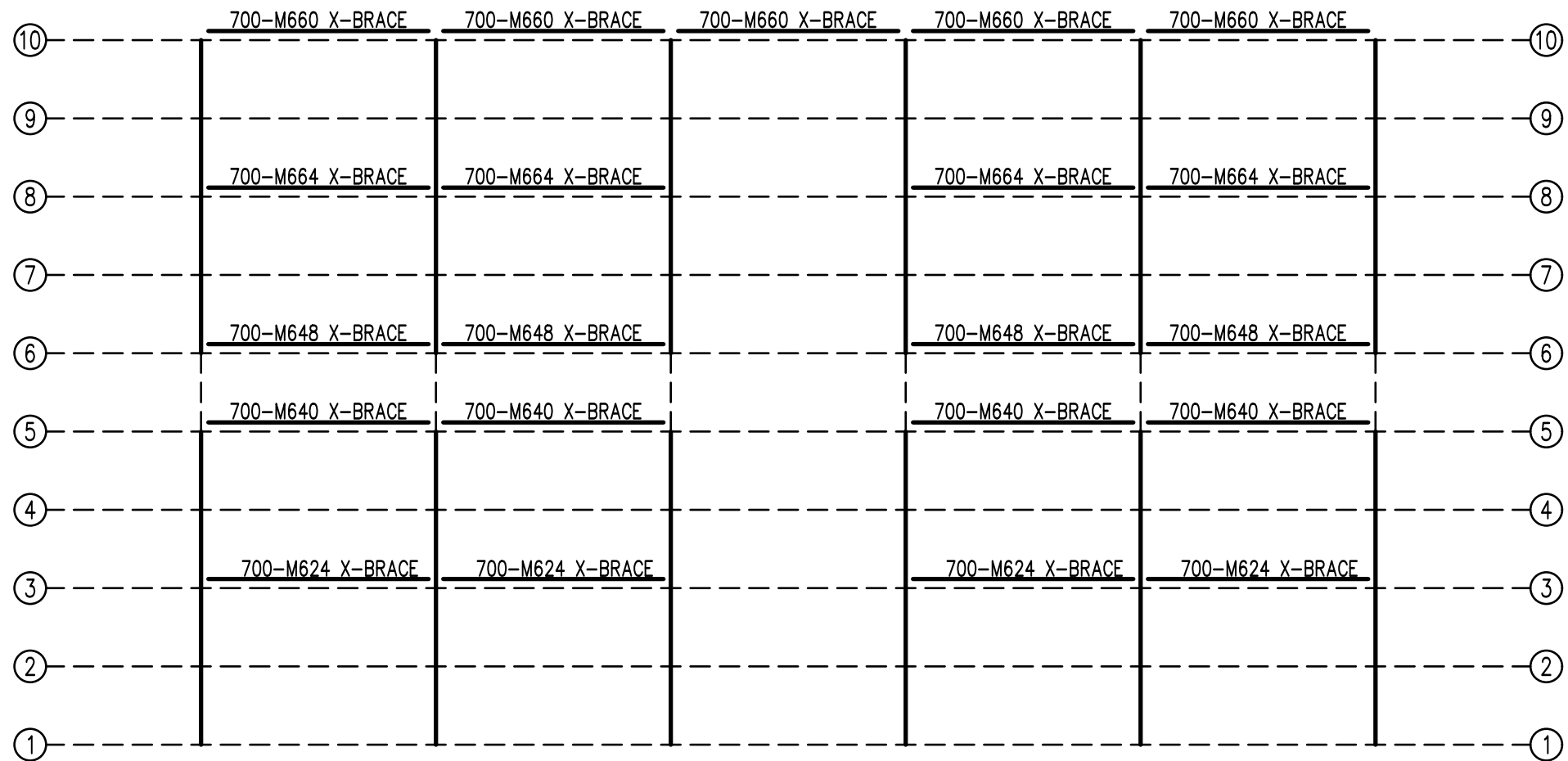
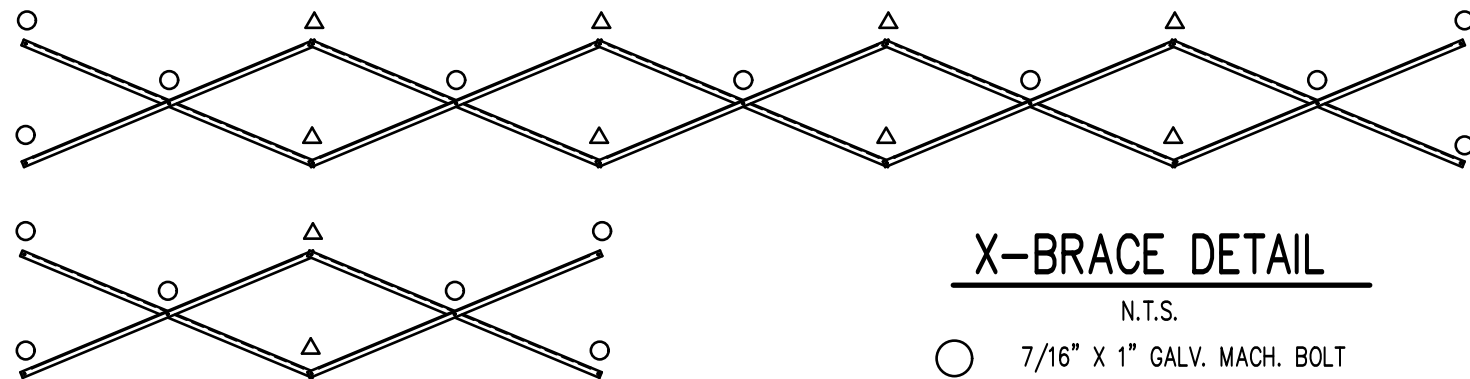


SEATING PLAN
 1/4" = 1'-0"
 184 NET SEAT @ 18" PER SEAT

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296					
		SCALE	1/4" = 1'-0"	REVISIONS		BY	DATE
DATE	12/14/00	SIDE GUARDRAIL TO OUTSIDE		WHW	03/02		
DR'N	SS	CKD	UPDATED TO 700 SERIES STANDARDS		GDK	02/13	
AP'VD							
TITLE						NO.	
SGA 10-33 SEATING PLAN W/AISLE						584-E2118	



FRAMING PLAN
1/4" = 1'-0"

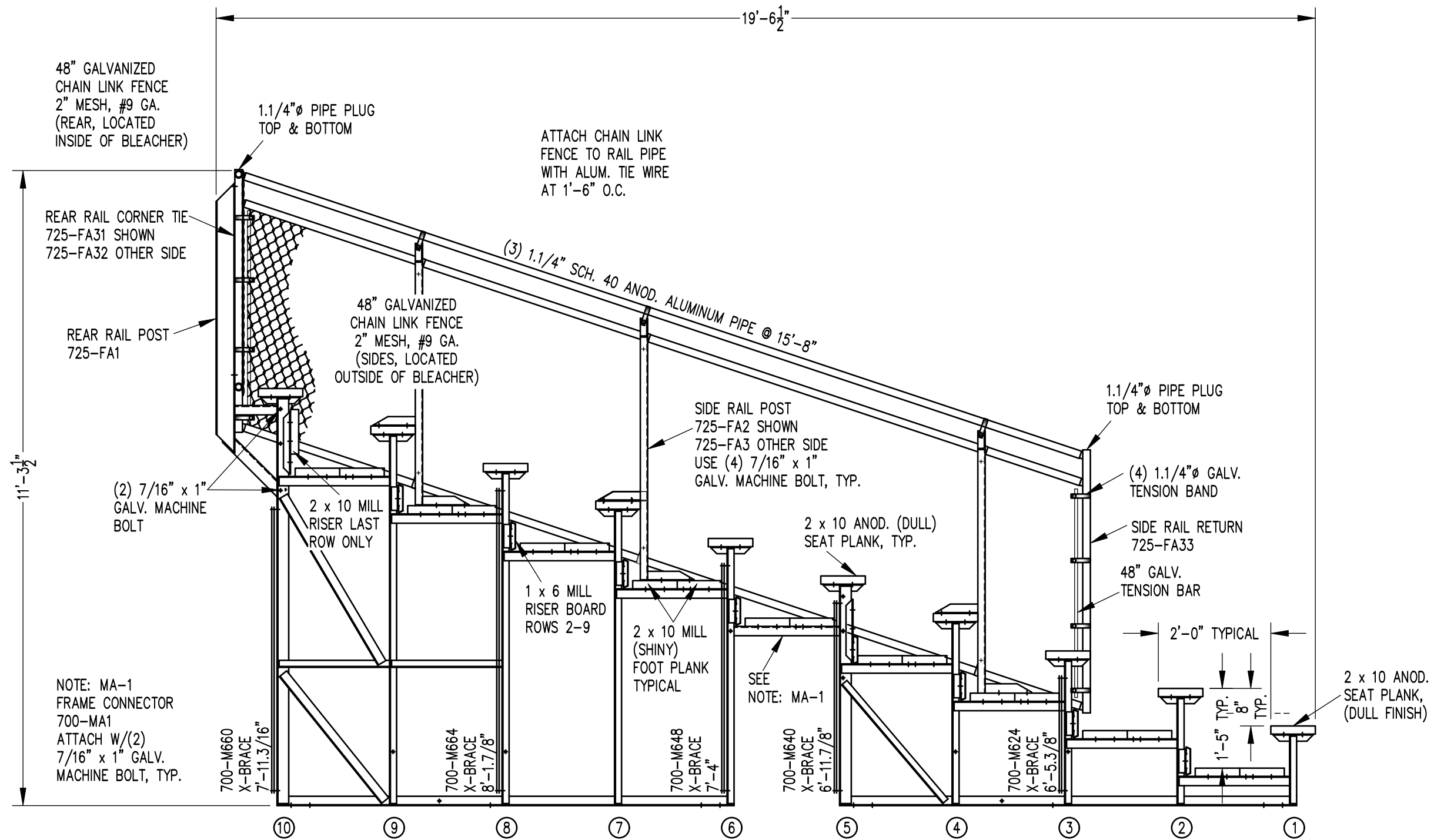


X-BRACE DETAIL

N.T.S.

- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 1.1/2" GALV. MACH. BOLT

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296			
		SCALE	AS NOTED	REVISIONS	BY
DATE	12/04/00	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N	SS	CKD			
AP'VD					
TITLE					NO.
SGA 10-33 FRAMING PLAN W/AISLE					584-E2158



48" GALVANIZED
CHAIN LINK FENCE
2" MESH, #9 GA.
(REAR, LOCATED
INSIDE OF BLEACHER)

1.1/4"Ø PIPE PLUG
TOP & BOTTOM

ATTACH CHAIN LINK
FENCE TO RAIL PIPE
WITH ALUM. TIE WIRE
AT 1'-6" O.C.

REAR RAIL CORNER TIE
725-FA31 SHOWN
725-FA32 OTHER SIDE

REAR RAIL POST
725-FA1

48" GALVANIZED
CHAIN LINK FENCE
2" MESH, #9 GA.
(SIDES, LOCATED
OUTSIDE OF BLEACHER)

(3) 1.1/4" SCH. 40 ANOD. ALUMINUM PIPE @ 15'-8"

SIDE RAIL POST
725-FA2 SHOWN
725-FA3 OTHER SIDE
USE (4) 7/16" x 1"
GALV. MACHINE BOLT, TYP.

1.1/4"Ø PIPE PLUG
TOP & BOTTOM

(4) 1.1/4"Ø GALV.
TENSION BAND

11'-3 1/2"

(2) 7/16" x 1"
GALV. MACHINE
BOLT

2 x 10 MILL
RISER LAST
ROW ONLY

2 x 10 ANOD. (DULL)
SEAT PLANK, TYP.

SIDE RAIL RETURN
725-FA33

48" GALV.
TENSION BAR

1 x 6 MILL
RISER BOARD
ROWS 2-9

2 x 10 MILL
(SHINY)
FOOT PLANK
TYPICAL

SEE
NOTE: MA-1

2'-0" TYPICAL

2 x 10 ANOD.
SEAT PLANK,
(DULL FINISH)

NOTE: MA-1
FRAME CONNECTOR
700-MA1
ATTACH W/(2)
7/16" x 1" GALV.
MACHINE BOLT, TYP.

700-M660
X-BRACE
7'-11.3/16"

700-M664
X-BRACE
8'-1.7/8"

700-M648
X-BRACE
7'-4"

700-M640
X-BRACE
6'-11.7/8"

700-M624
X-BRACE
6'-5.3/8"

1'-5" TYP.
8" TYP.

10

9

8

7

6

5

4


3

2

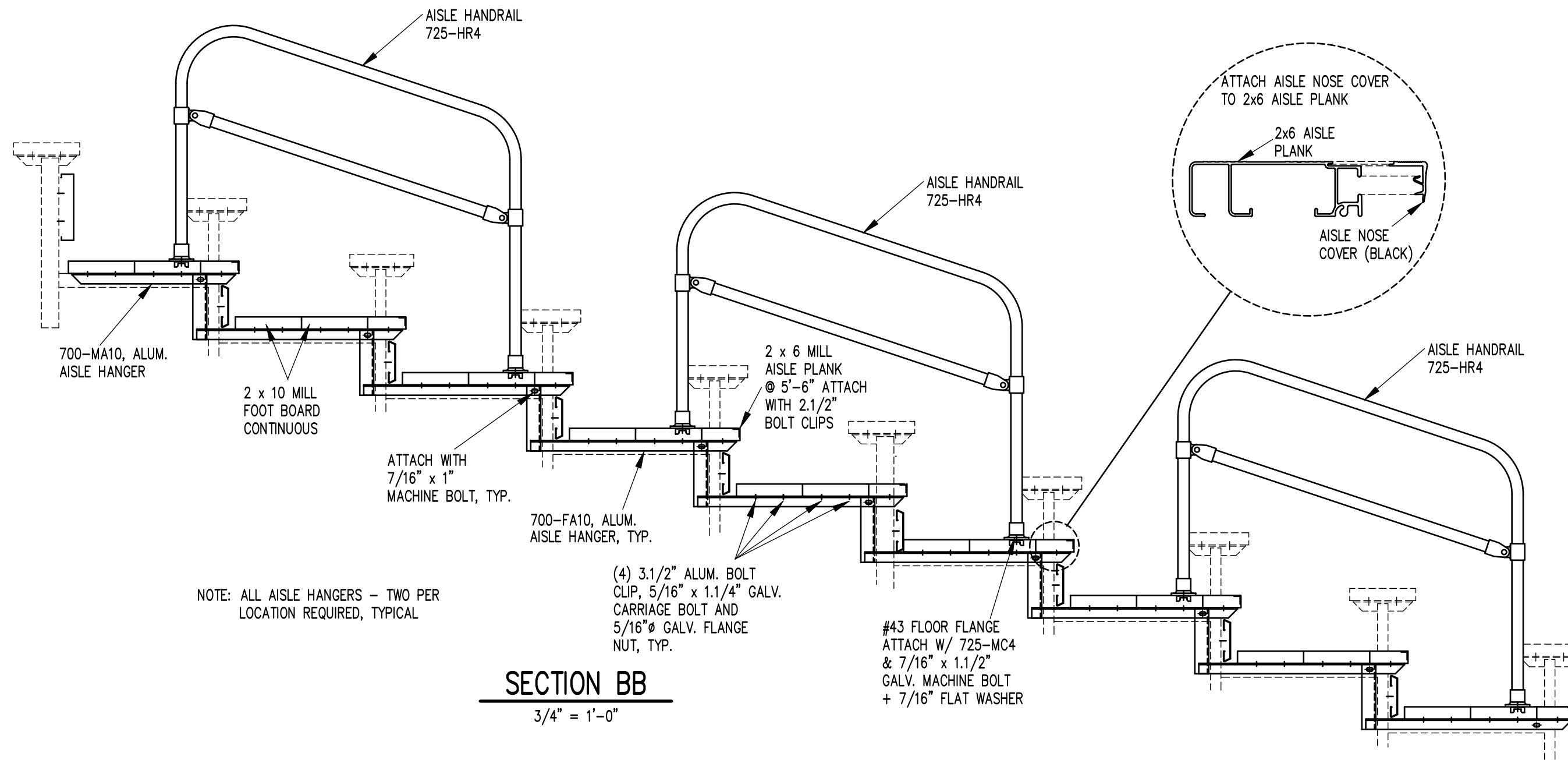
1

SECTION AA

1/2" = 1'-0"

		Outdoor Aluminum		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296	
		SCALE	1/2" = 1'-0"	REVISIONS	BY
DATE	11/30/00	X-BRACE FROM BLUE TO DARK BLUE	CHM	03/97	
DR'N	SS	SIDE GUARDRAIL TO OUTSIDE	WHW	03/02	
AP'VD	CKD	FOOTBOARD SUPPORT, FA17R2, FA22R1, MA-8	RS	09/06	
TITLE					NO.
SG 10 ROW SECTION DOUBLE FOOTBOARD					584-E2123


REVISIONS	BY	DATE
UPDATED TO 700 SERIES STANDARDS	GDK	2/18/13

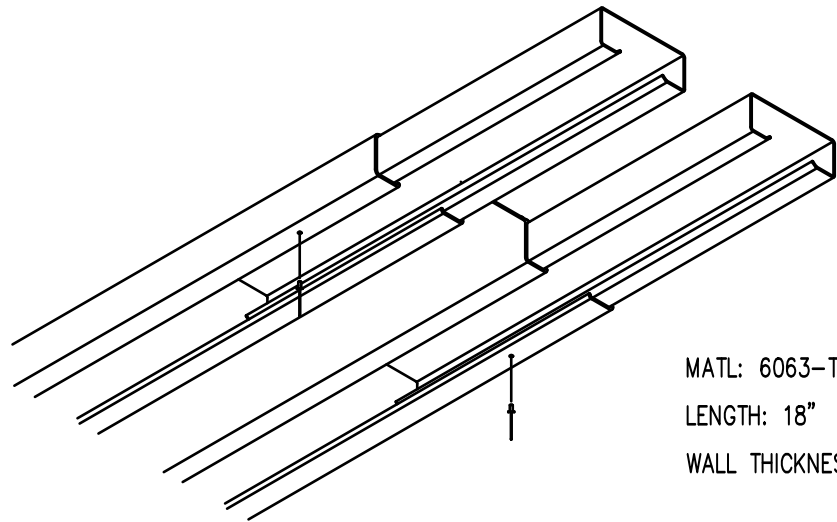


NOTE: ALL AISLE HANGERS - TWO PER LOCATION REQUIRED, TYPICAL

SECTION BB

3/4" = 1'-0"

		Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296	
DATE	8/24/99	TITLE	10 ROW AISLE SECTION
DR'N	SS CKD	NO.	584-E1996
AP'VD			



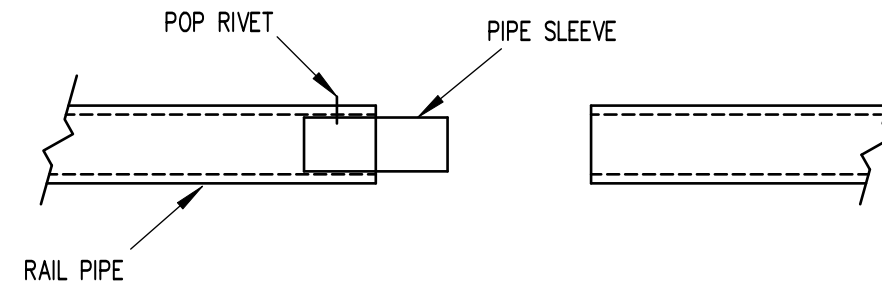
MATL: 6063-T6 ALUMN.
 LENGTH: 18"
 WALL THICKNESS: .062"

- 1) INSERT SLEEVES APPROXIMATELY HALFWAY INTO THE PLANK WITH THE ENDS STAGGERED ABOUT 1/2". FASTEN SLEEVE WITH (1) ALUMINUM POP RIVET.
- 2) SLIDE THE END OF THE ADJOINING PLANK OVER THE SLEEVES UNTIL THE TWO PLANKS ARE SNUG.

NOTE: SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

PLANK SPLICE SLEEVE ASSEMBLY

(TYP. @ ALL PLANK SPLICES)




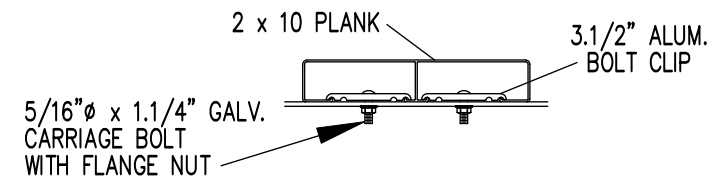
PIPE SLEEVE ASSEMBLY

1.1/2" = 1' 0"

- 1) INSERT PIPE SLEEVE APPROXIMATELY HALFWAY INTO THE RAIL PIPE. FASTEN PIPE SLEEVE WITH (1) ALUMINUM POP RIVET (5/32" X 5/8")
- 2) SLIDE THE END OF THE ADJOINING RAILPIPE OVER THE PIPE SLEEVE UNTIL THE TWO RAILS ARE FLUSH.

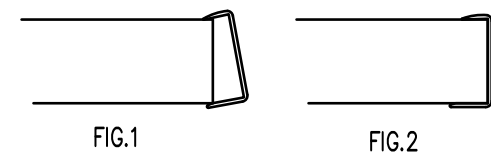
NOTE: PIPE SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

		Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296			
				SCALE	AS NOTED
DATE	11/6/00	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N	SS	CKD			
AP'VD					
TITLE					NO.
SPLICE SLEEVE ASSEMBLY					584-E1994



BOLT CLIP DETAIL

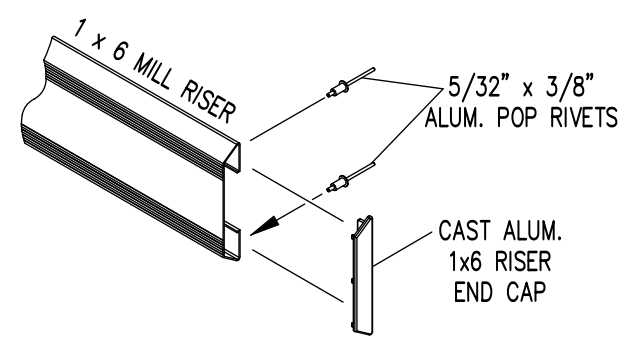
1.1/2" = 1'-0"



- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

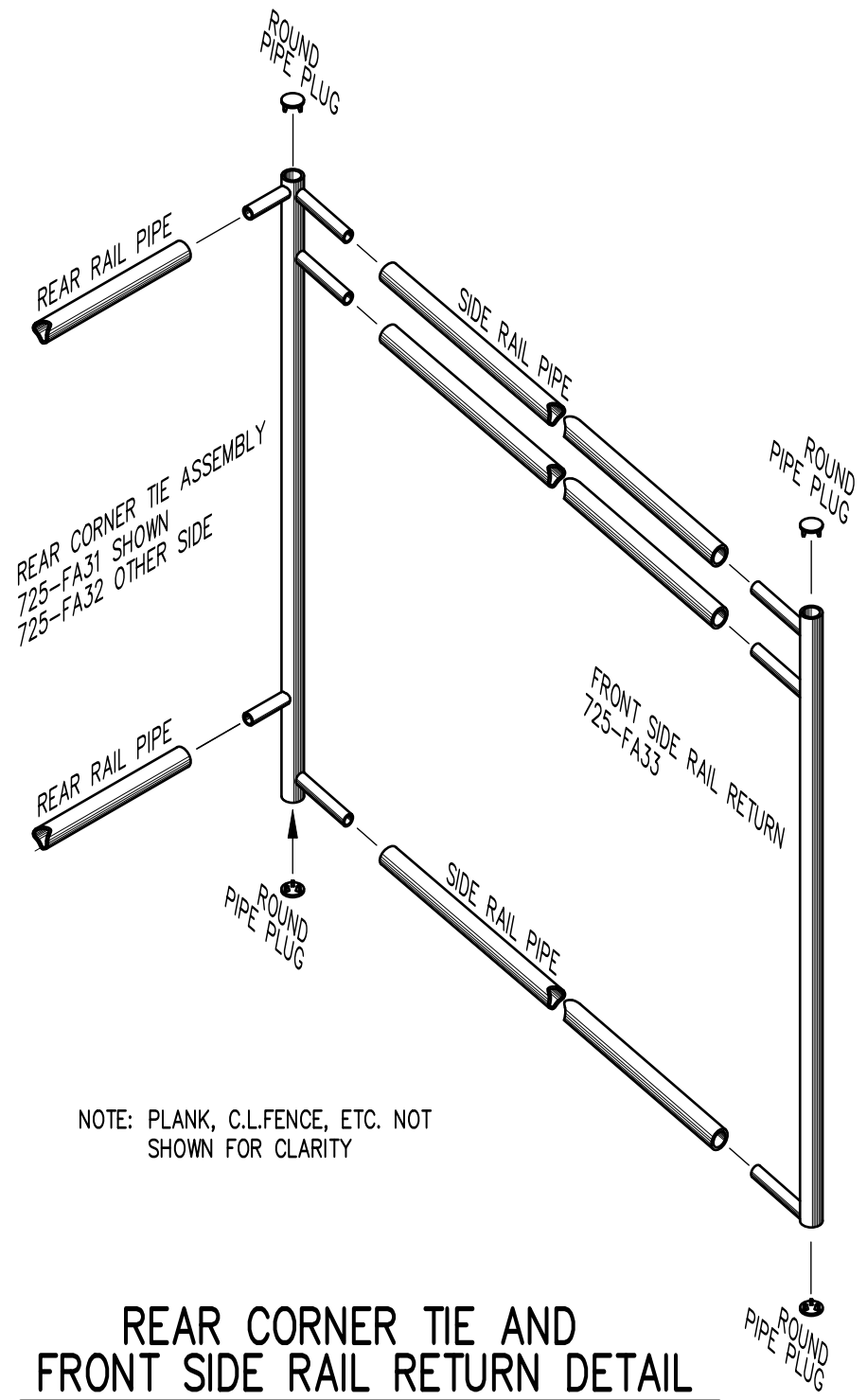
END CAP DETAIL

N.T.S.



1 x 6 RISER END CAP

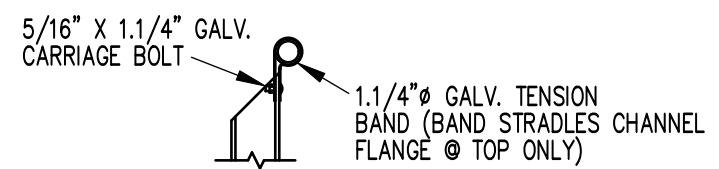
N.T.S.



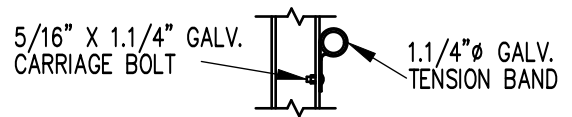
REAR CORNER TIE AND FRONT SIDE RAIL RETURN DETAIL

3/4" = 1'-0"

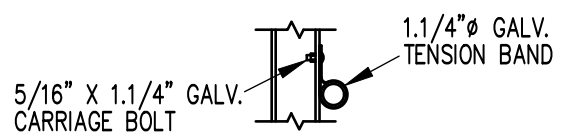
NOTE: PLANK, C.L.FENCE, ETC. NOT SHOWN FOR CLARITY



TOP RAIL

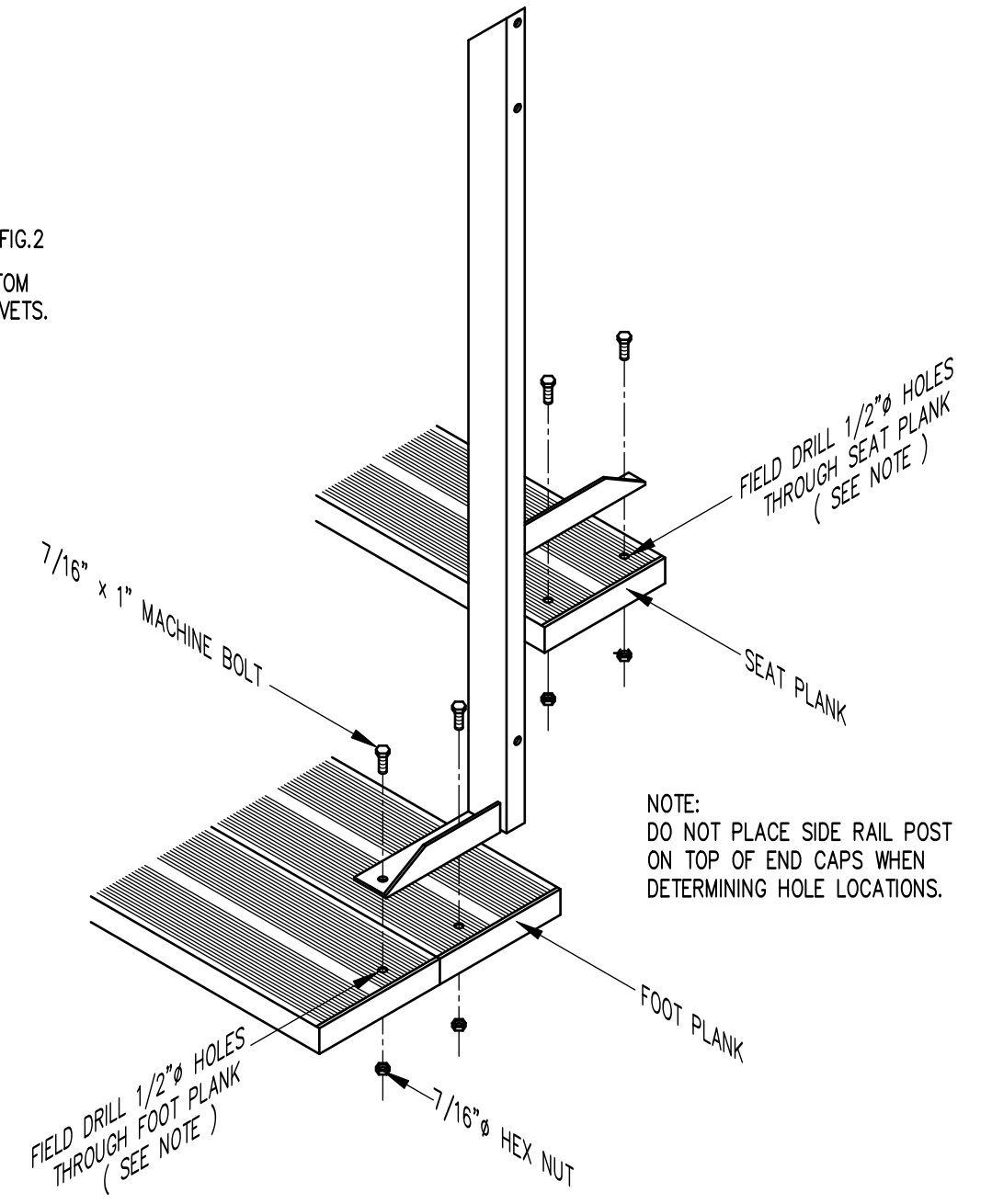


MID RAIL



LOWER RAIL

3/4" = 1'-0"



TYP. SIDE RAIL POST ATTACHMENT

1" = 1'-0"

		Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296					
				SCALE	AS NOTED	REVISIONS	
DATE	11/2/00	SIDE GUARDRAIL TO OUTSIDE		WHW	03/02		
DR'N	SS CKD	UPDATED TO 700 SERIES STANDARDS		GDK	12/13		
AP'VD		ADJUSTED FOR FLANGE NUTS		GDK	5/24		
TITLE				NO.			
TYPICAL DETAILS				584-E1990			