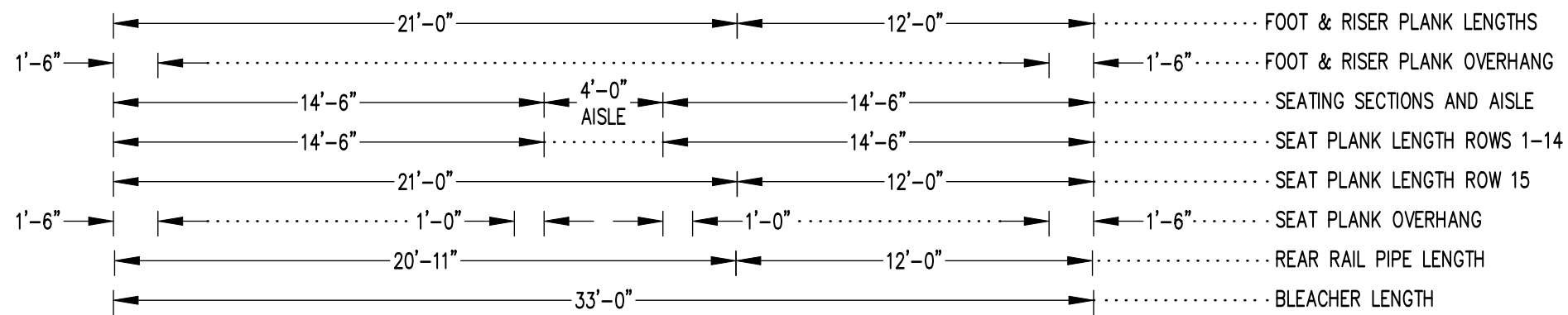
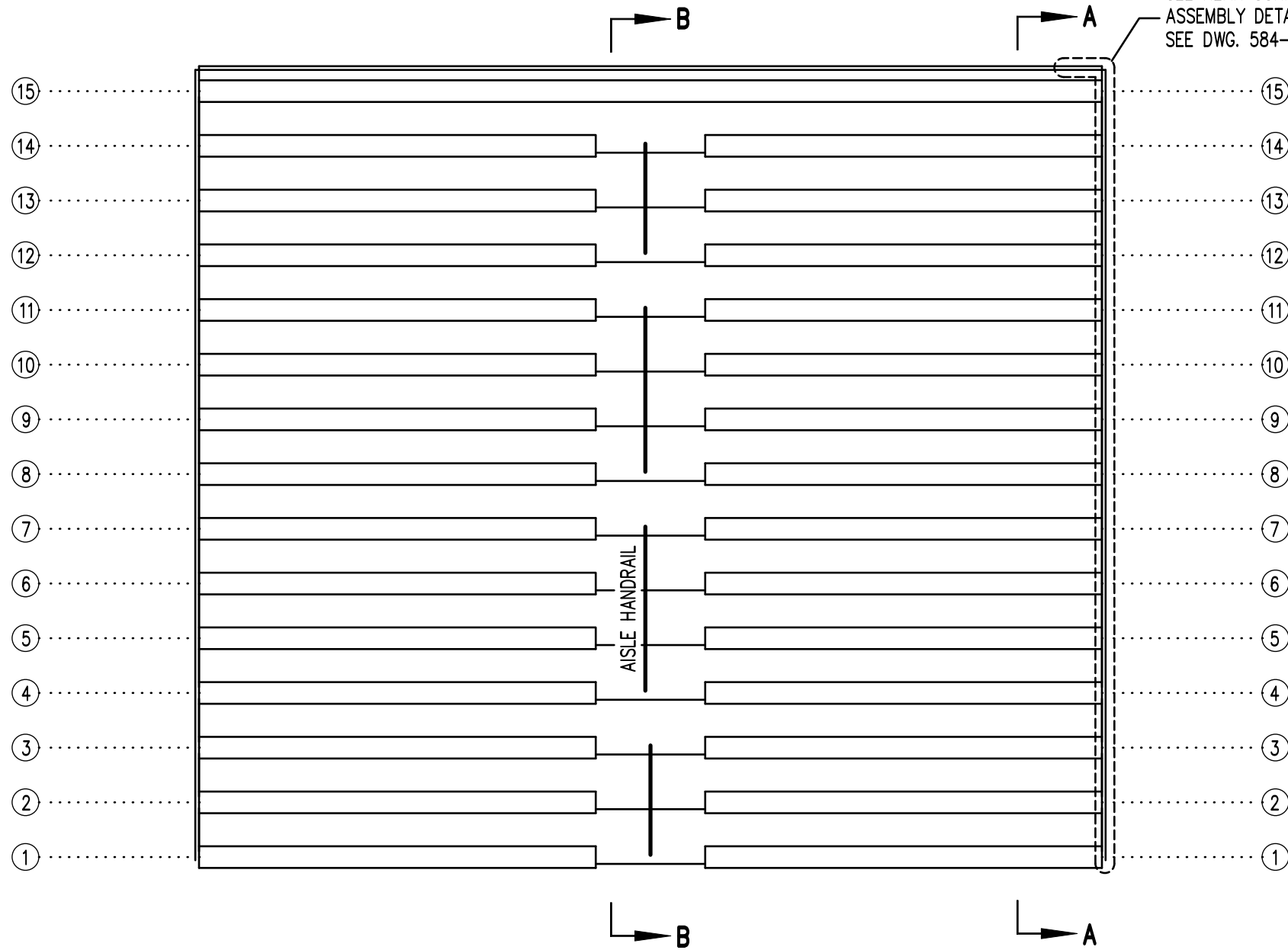



SEE REAR CORNER TIE  
ASSEMBLY DETAIL  
SEE DWG. 584-E1990

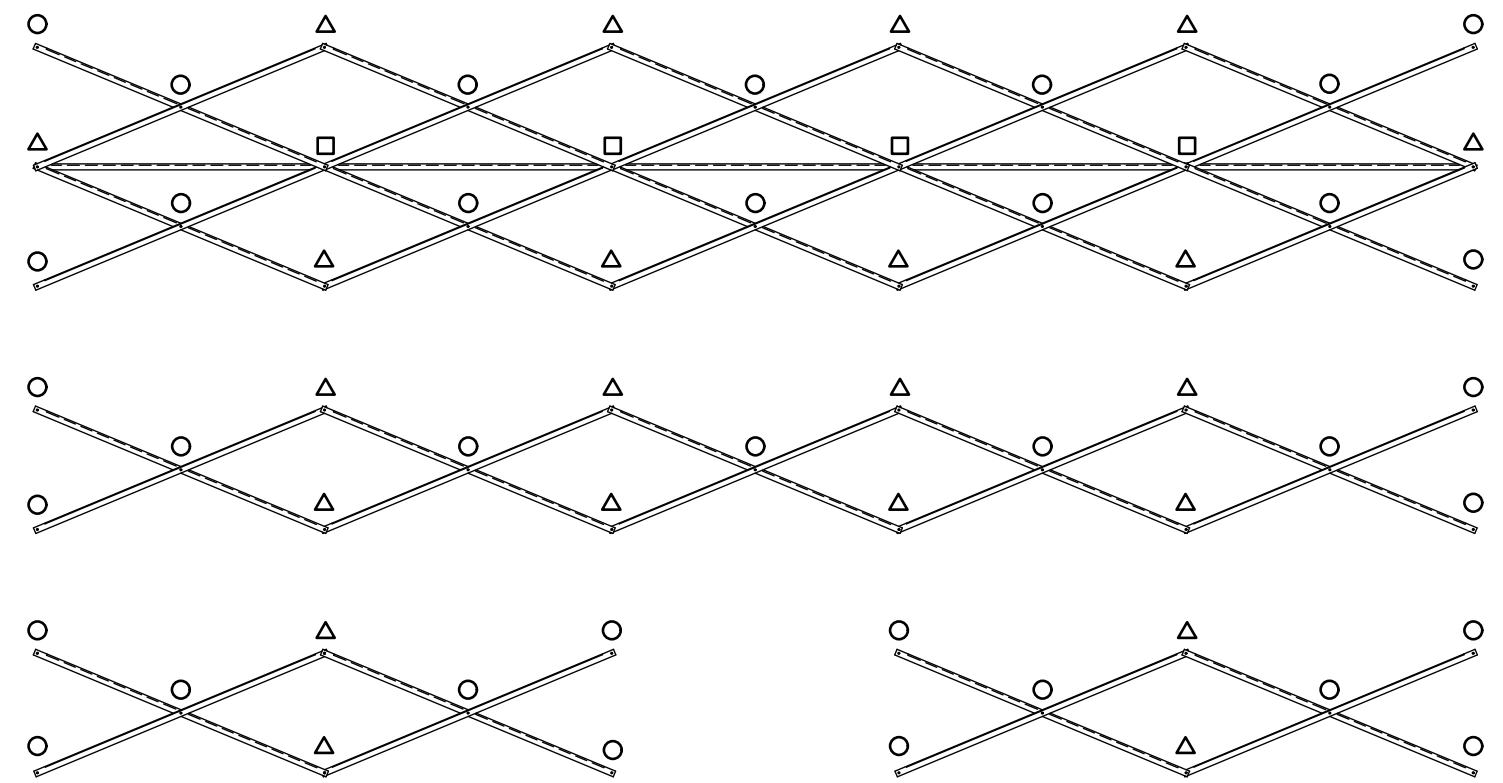
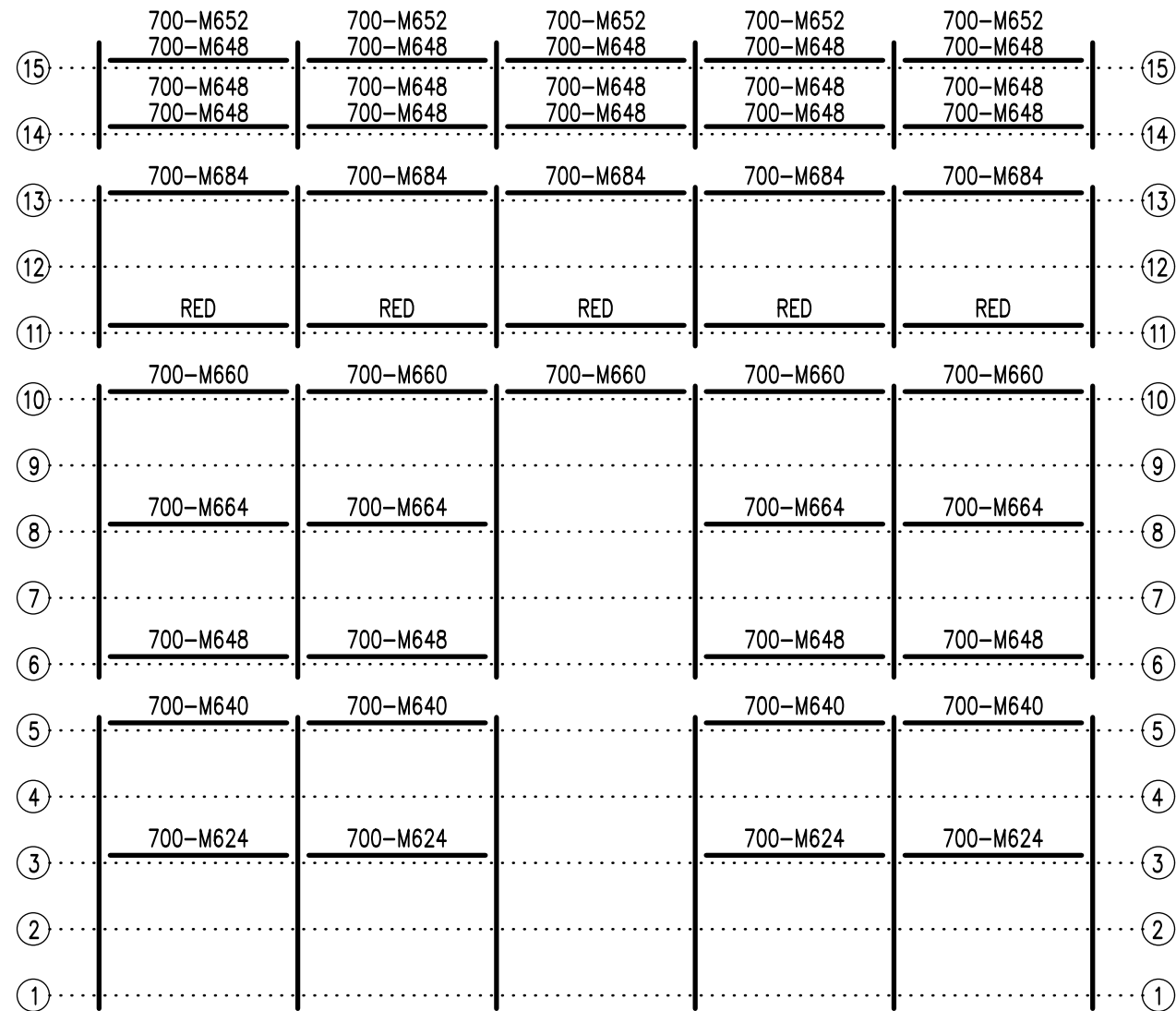


### SEATING PLAN

3/16" = 1'-0"

274 NET SEATS @ 18" PER SEAT

		<b>Outdoor Aluminum</b> <small>P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296</small>					
				SCALE	REVISIONS	BY	DATE
SCALE	3/16"=1'-0"	REVISIONS		BY	GDK	DATE	02/13
DATE	05/08/09	UPDATED TO 700 SERIES STANDARDS		BY	GDK	DATE	02/13
DR'N	W/W	CKD					
AP'VD							
TITLE						NO.	
SGA 15-33 SEATING PLAN W/AISLE						584-E2288	



**X-BRACE DETAIL**

N.T.S.

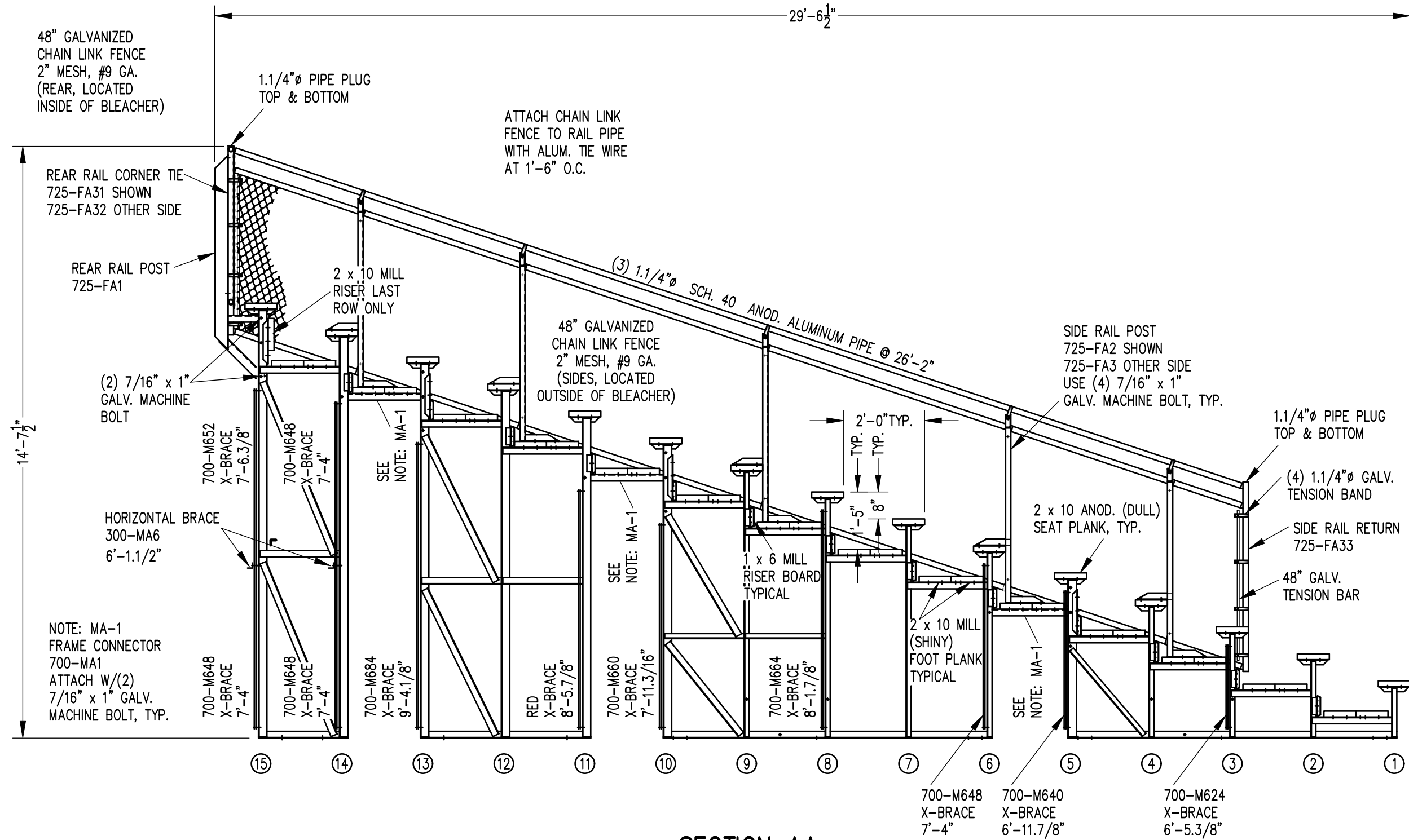
- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 1.1/2" GALV. MACH. BOLT
- 7/16" X 3" GALV. MACH. BOLT



**FRAMING PLAN**


3/16" = 1'-0"

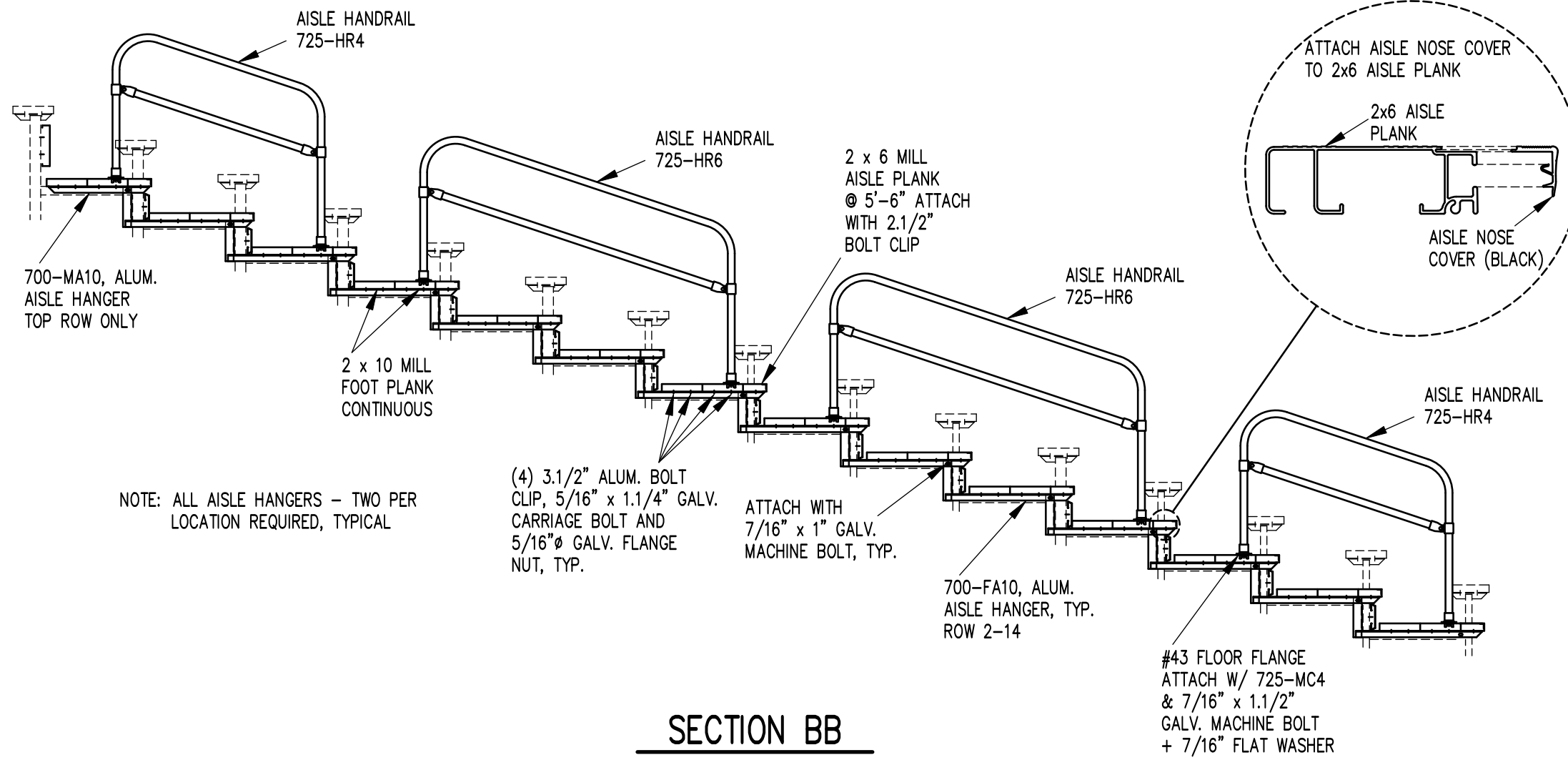
		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296		
				SCALE 3/16"=1'-0"
DATE 05/08/09	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N WW CKD				
AP'VD				
TITLE SGA 15-33 FRAMING PLAN W/AISLE			NO. 584-E2289	




**SECTION AA**

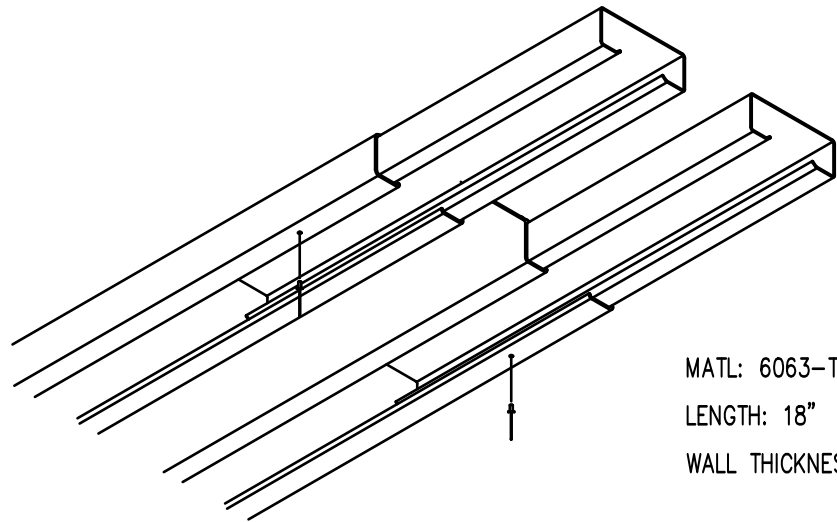
3/8" = 1'-0"

		<b>Outdoor Aluminum</b> P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296					
				SCALE	REVISIONS	BY	DATE
SCALE	3/8" = 1'-0"	REVISIONS		BY	GDK	DATE	02/13
DATE	05/08/09	UPDATED TO 700 SERIES STANDARDS		BY	GDK	DATE	02/13
DR'N	WHW	CKD					
AP'VD							
TITLE						NO.	
SG 15 ROW SECTION DOUBLE FOOTBOARD						584-E2293	



**SECTION BB**  
3/8" = 1'-0"

		<b>Outdoor Aluminum</b> P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296		
				SCALE
SCALE	05/08/09	UPDATED TO 700 SERIES STANDARDS	GDK	2/18/13
DR'N	WHW	CKD	ADJUSTED FOR FLANGE NUTS	GDK
AP'VD				
TITLE				NO.
SG 15 ROW AISLE SECTION				<b>584-E2016</b>



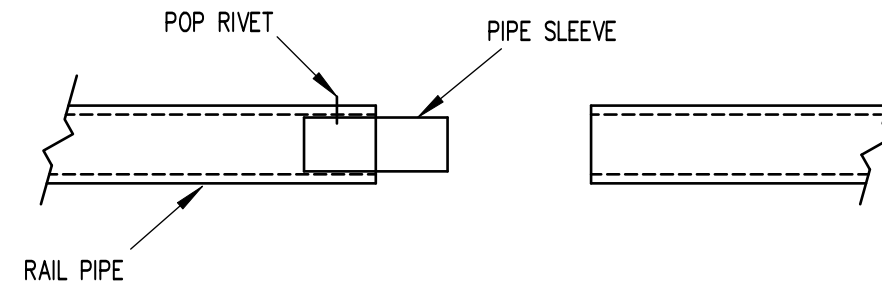
MATL: 6063-T6 ALUMN.  
 LENGTH: 18"  
 WALL THICKNESS: .062"

- 1) INSERT SLEEVES APPROXIMATELY HALFWAY INTO THE PLANK WITH THE ENDS STAGGERED ABOUT 1/2". FASTEN SLEEVE WITH (1) ALUMINUM POP RIVET.
- 2) SLIDE THE END OF THE ADJOINING PLANK OVER THE SLEEVES UNTIL THE TWO PLANKS ARE SNUG.

NOTE: SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

## PLANK SPLICE SLEEVE ASSEMBLY

(TYP. @ ALL PLANK SPLICES)



## PIPE SLEEVE ASSEMBLY

1.1/2" = 1' 0"

- 1) INSERT PIPE SLEEVE APPROXIMATELY HALFWAY INTO THE RAIL PIPE. FASTEN PIPE SLEEVE WITH (1) ALUMINUM POP RIVET (5/32" X 5/8")
- 2) SLIDE THE END OF THE ADJOINING RAILPIPE OVER THE PIPE SLEEVE UNTIL THE TWO RAILS ARE FLUSH.

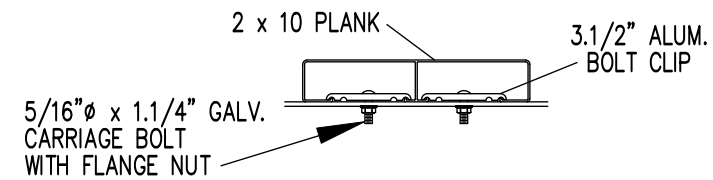
NOTE: PIPE SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.



**Outdoor  
Aluminum**

P.O. BOX 118  
 GENEVA, ALABAMA 36340  
 334-684-2296

SCALE	AS NOTED	REVISIONS	BY	DATE
DATE	11/6/00	UPDATED TO 700 SERIES STANDARDS	GDK	02/13
DR'N	SS	CKD		
AP'VD				
TITLE	SPLICE SLEEVE ASSEMBLY			NO. <b>584-E1994</b>



**BOLT CLIP DETAIL**

1.1/2" = 1'-0"



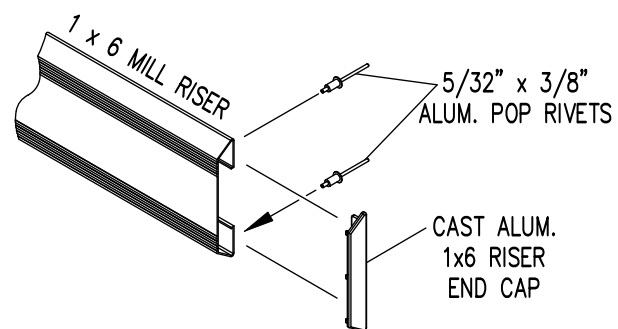
FIG.1

FIG.2

- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

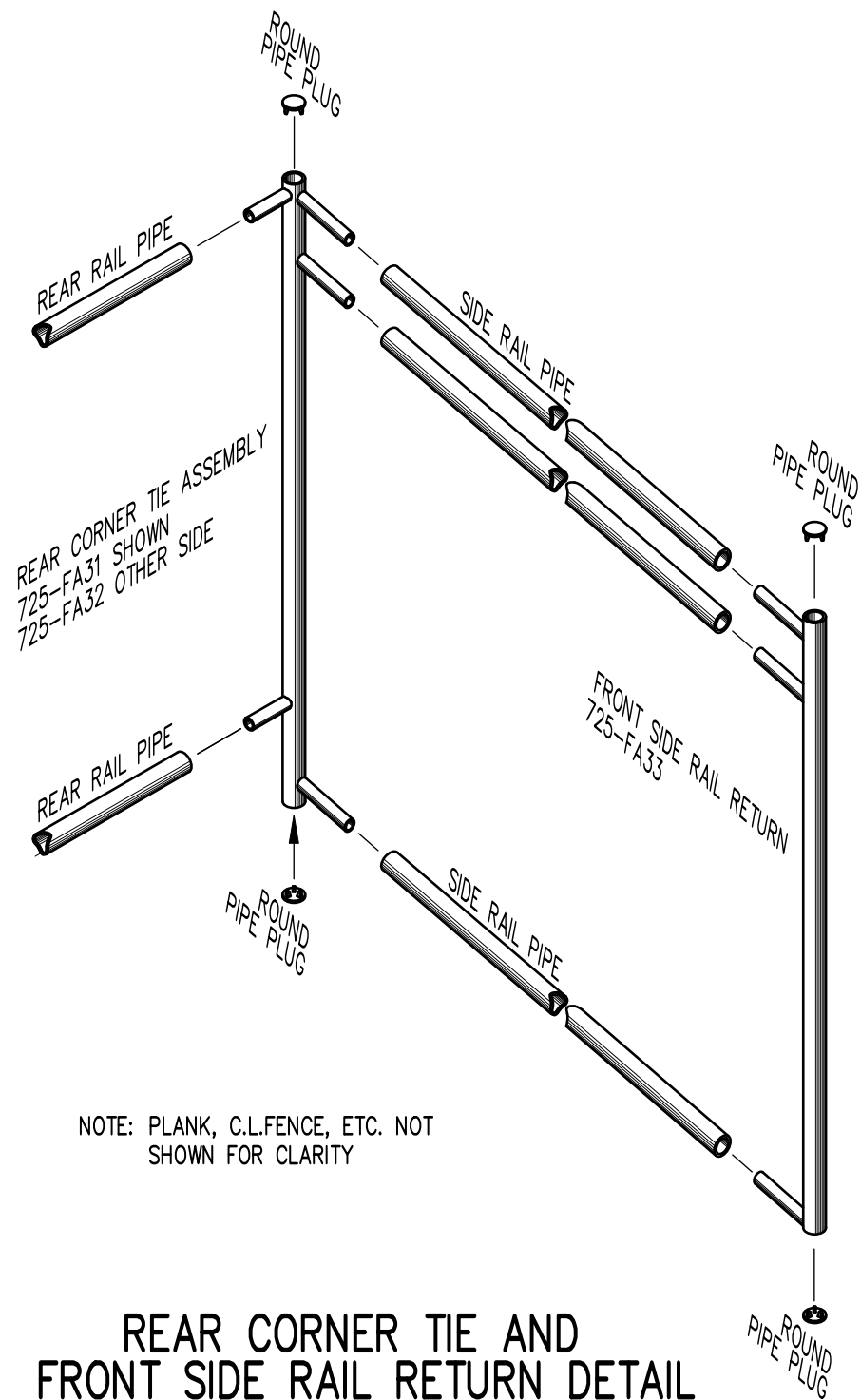
**END CAP DETAIL**

N.T.S.



**1 x 6 RISER END CAP**

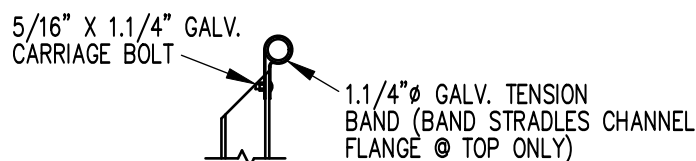
N.T.S.



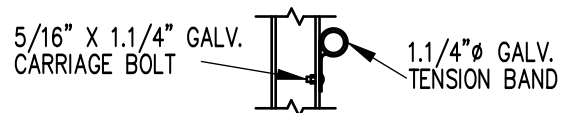
NOTE: PLANK, C.L.FENCE, ETC. NOT SHOWN FOR CLARITY

**REAR CORNER TIE AND FRONT SIDE RAIL RETURN DETAIL**

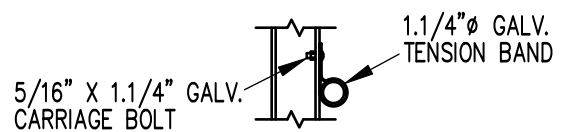
3/4" = 1'-0"



**TOP RAIL**

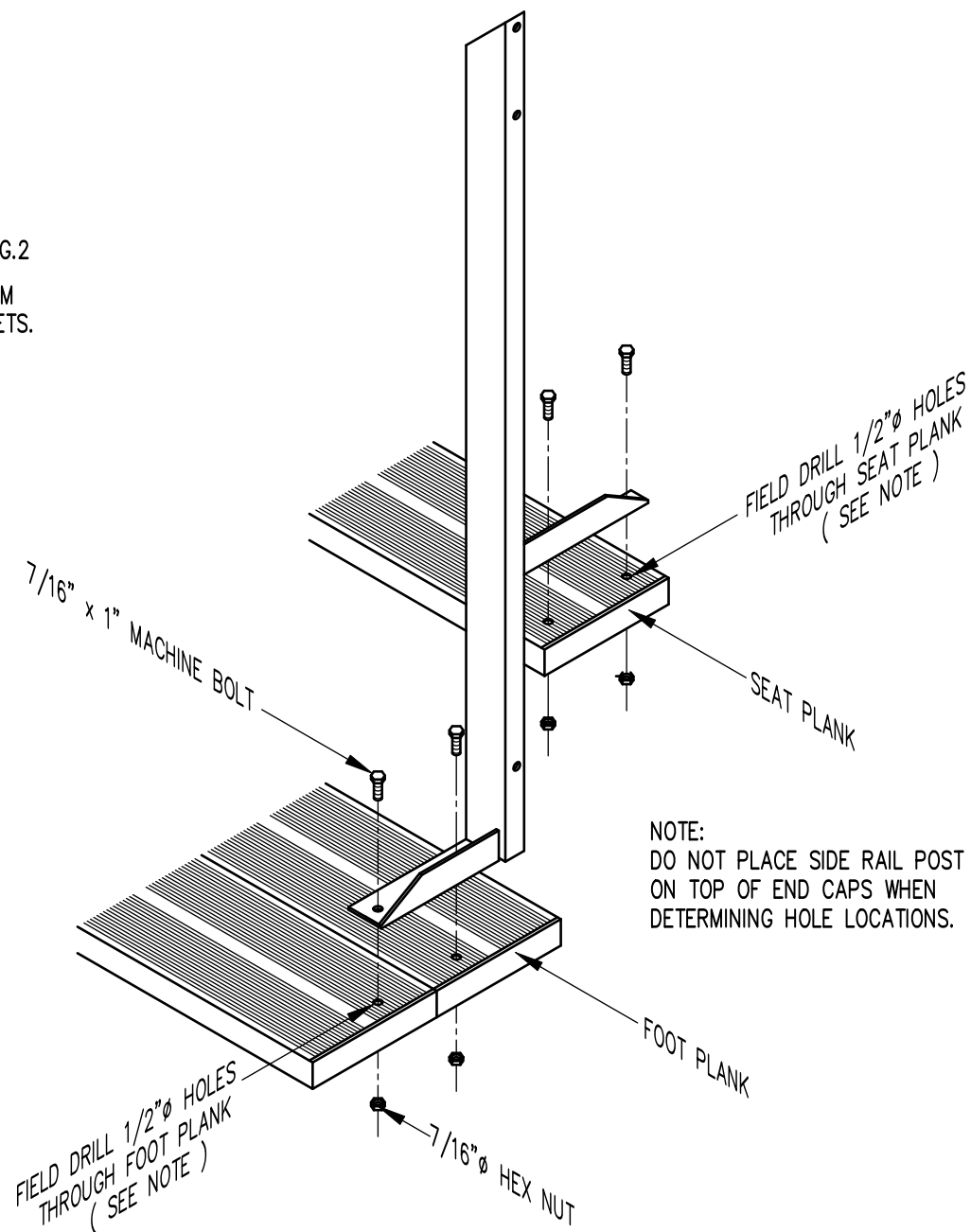


**MID RAIL**



**LOWER RAIL**

3/4" = 1'-0"



NOTE: DO NOT PLACE SIDE RAIL POST ON TOP OF END CAPS WHEN DETERMINING HOLE LOCATIONS.

**TYP. SIDE RAIL POST ATTACHMENT**

1" = 1'-0"

		<b>Outdoor Aluminum</b> P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296					
				SCALE	AS NOTED	REVISIONS	
DATE	11/2/00	SIDE GUARDRAIL TO OUTSIDE		WHW	03/02		
DR'N	SS CKD	UPDATED TO 700 SERIES STANDARDS		GDK	12/13		
AP'VD		ADJUSTED FOR FLANGE NUTS		GDK	5/24		
TITLE				NO.			
TYPICAL DETAILS				584-E1990			