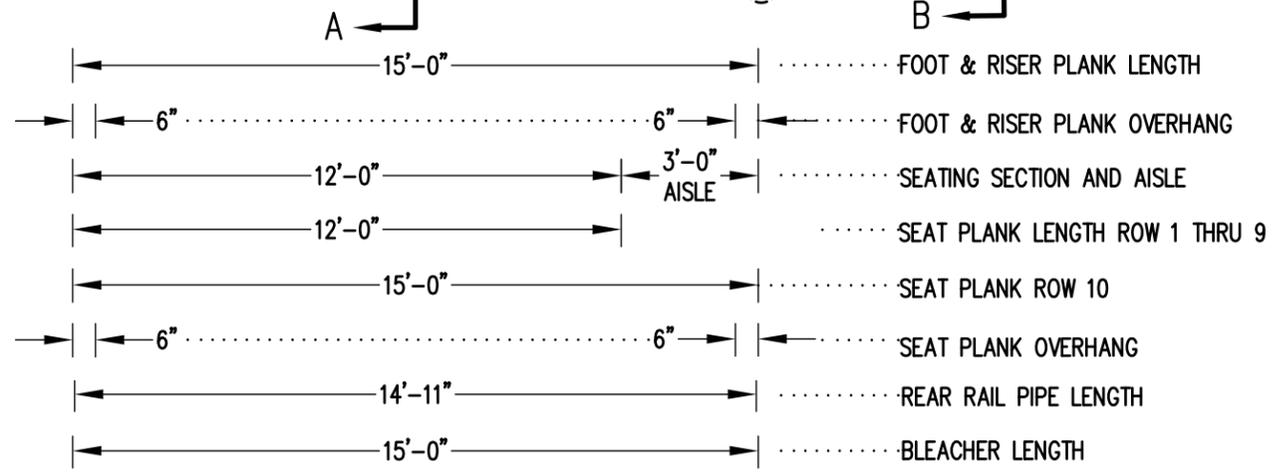
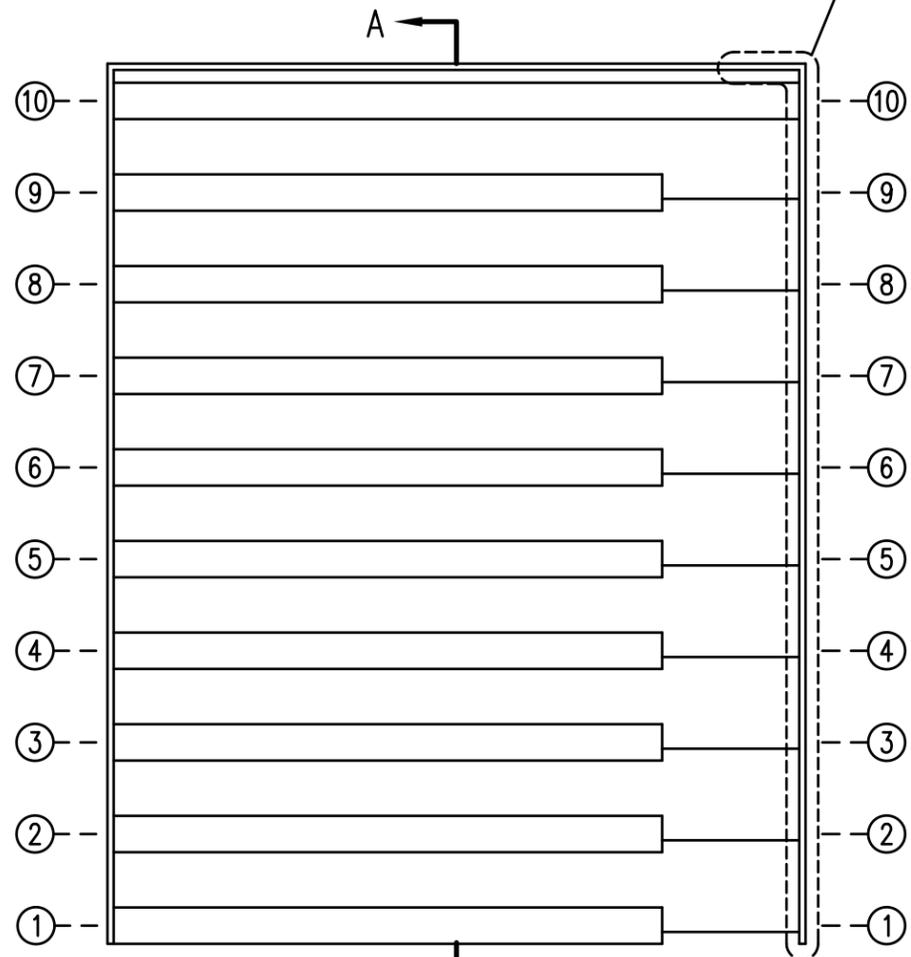
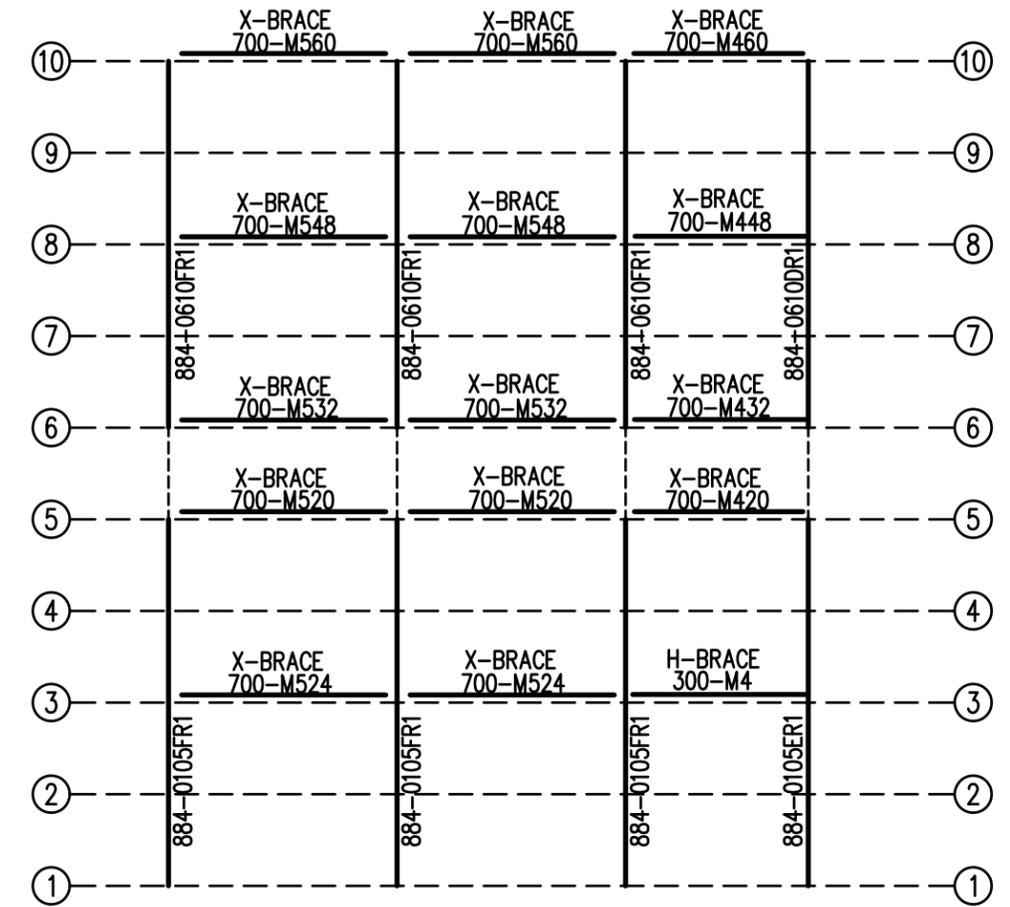


SEE REAR CORNER TIE
ASSEMBLY DETAIL
SEE DWG. 884-E2000



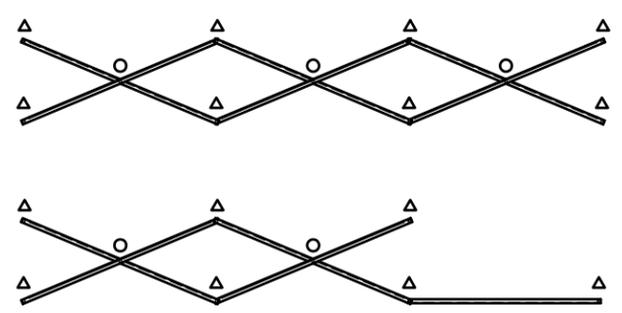
SEATING PLAN
 1/4" = 1'-0"
 82 NET SEATS @ 18" PER SEAT



6" 5'-0" 5'-0" 4'-0" 6" ···· FRAME SPACING

FRAMING PLAN

1/4" = 1'-0"

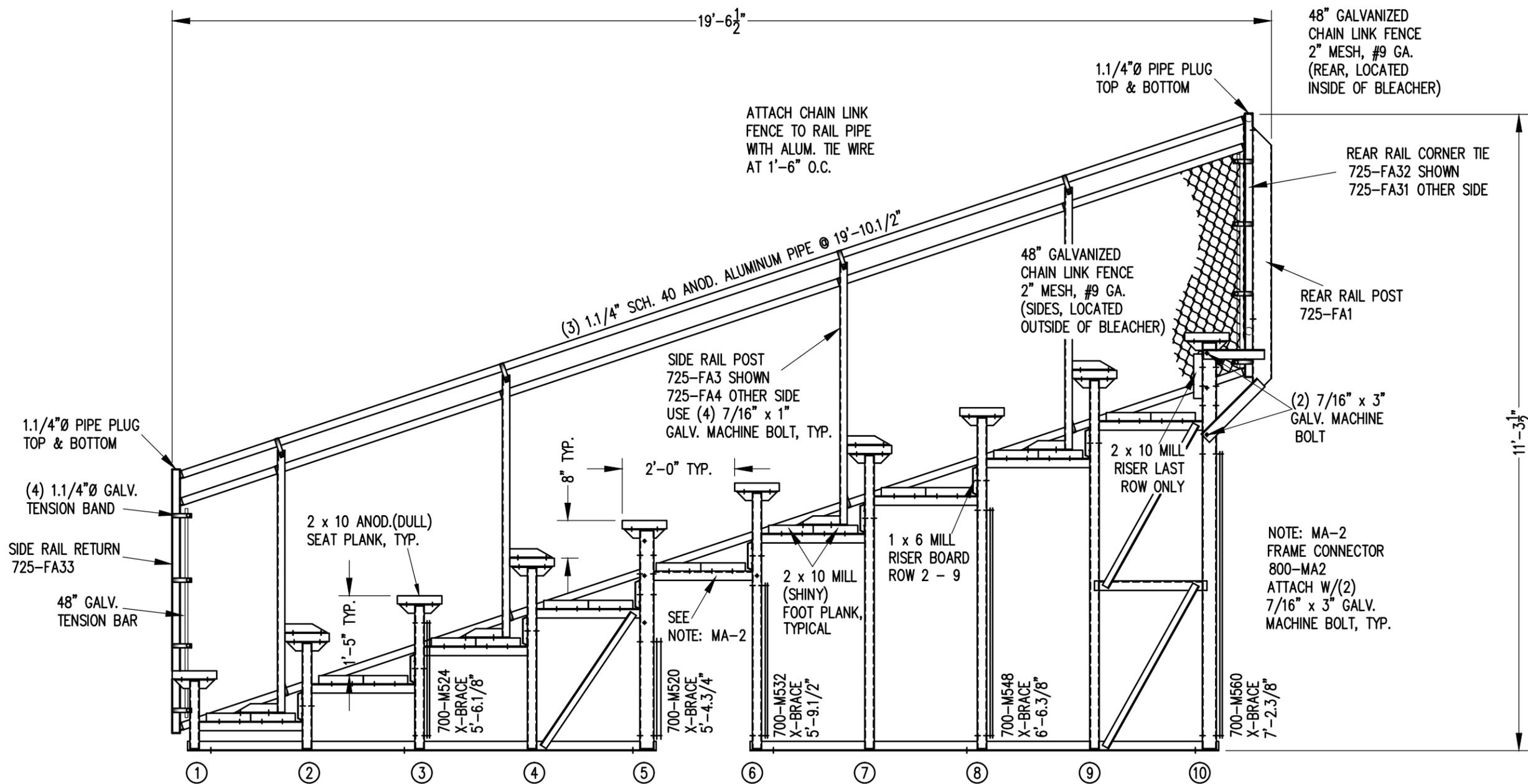


X-BRACE DETAIL

N.T.S.

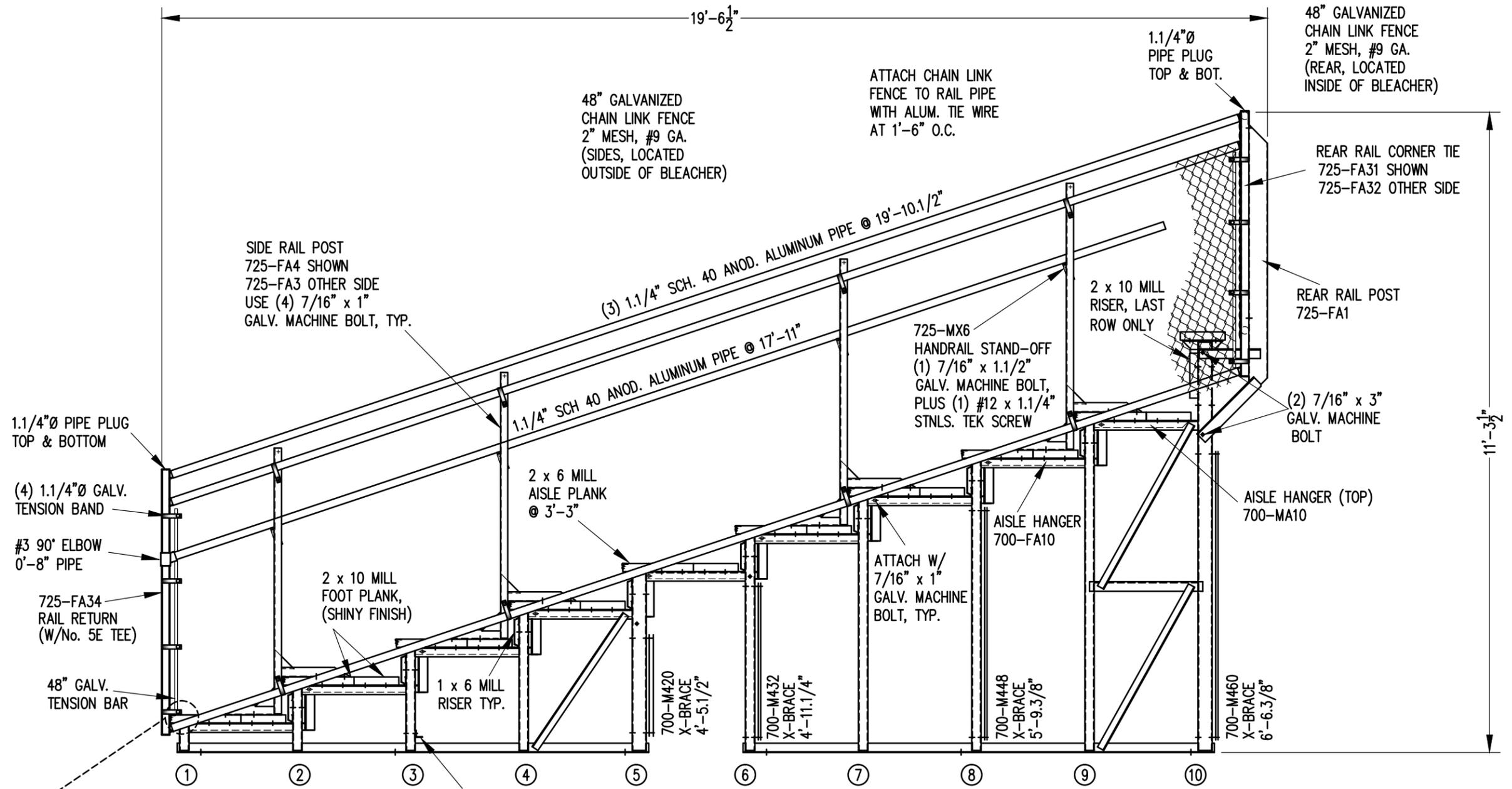
- 2" TUBE COLUMNS** **3" TUBE COLUMNS**
- 7/16" X 1" GALV. MACH. BOLT ○ 7/16" X 1" GALV. MACH. BOLT
 - △ 7/16" X 3" GALV. MACH. BOLT △ 7/16" X 4" GALV. MACH. BOLT

| | | | | |
|------------------------------------|---------------------------------|---|-----------|--------|
| | | P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296 | | |
| | | SCALE AS NOTED | REVISIONS | BY |
| DATE 11/29/06 | ADDED 1x6 RISER HOLES | | CES | 6/8/10 |
| DR'N WKB CKD | UPDATED TO 700 SERIES STANDARDS | | GDK | 02/13 |
| TITLE | | | NO. | |
| TSA 10-15 SEAT/FRAME PLAN W/ AISLE | | | 884-E2103 | |



SECTION AA
1/2" = 1'-0"

| | | | | |
|---|----------|--|-----|------------------|
|  | | Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296 | | |
| | | | | SCALE |
| DATE | 11/29/06 | ADDED 1x6 RISER HOLES | WHW | 11/09 |
| DR'N | WRB CKD | UPDATED TO 700 SERIES STANDARDS | GDK | 02/13 |
| TITLE | | | | NO. |
| TSAA 10 ROW SECTION DOUBLE FOOTBOARDS | | | | 884-E2125 |



48" GALVANIZED CHAIN LINK FENCE 2" MESH, #9 GA. (SIDES, LOCATED OUTSIDE OF BLEACHER)

ATTACH CHAIN LINK FENCE TO RAIL PIPE WITH ALUM. TIE WIRE AT 1'-6" O.C.

48" GALVANIZED CHAIN LINK FENCE 2" MESH, #9 GA. (REAR, LOCATED INSIDE OF BLEACHER)

SIDE RAIL POST 725-FA4 SHOWN 725-FA3 OTHER SIDE USE (4) 7/16" x 1" GALV. MACHINE BOLT, TYP.

(3) 1 1/4" SCH. 40 ANOD. ALUMINUM PIPE @ 19'-10 1/2"

1 1/4" SCH 40 ANOD. ALUMINUM PIPE @ 17'-11"

725-MX6 HANDRAIL STAND-OFF (1) 7/16" x 1.1/2" GALV. MACHINE BOLT, PLUS (1) #12 x 1.1/4" STNLS. TEK SCREW

1 1/4" Ø PIPE PLUG TOP & BOT.

REAR RAIL CORNER TIE 725-FA31 SHOWN 725-FA32 OTHER SIDE

REAR RAIL POST 725-FA1

1 1/4" Ø PIPE PLUG TOP & BOTTOM

(4) 1 1/4" Ø GALV. TENSION BAND

#3 90° ELBOW 0'-8" PIPE

725-FA34 RAIL RETURN (W/No. 5E TEE)

48" GALV. TENSION BAR

2 x 10 MILL FOOT PLANK, (SHINY FINISH)

1 x 6 MILL RISER TYP.

2 x 6 MILL AISLE PLANK @ 3'-3"

ATTACH W/ 7/16" x 1" GALV. MACHINE BOLT, TYP.

AISLE HANGER 700-FA10

(2) 7/16" x 3" GALV. MACHINE BOLT

AISLE HANGER (TOP) 700-MA10

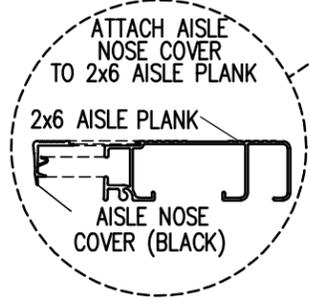
700-M420 X-BRACE 4'-5 1/2"

700-M432 X-BRACE 4'-11 1/4"

700-M448 X-BRACE 5'-9 3/8"

700-M460 X-BRACE 6'-6 3/8"

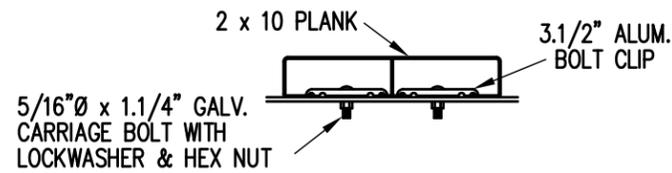
300-MA4 H-BRACE 4'-1 1/2"



NOTE: ALL AISLE HANGERS - TWO PER LOCATION REQUIRED, TYPICAL

VIEW 'BB'
1/2" = 1'-0"

| | | | | |
|----------------------------|----------|---|-----------|-----------|
| | | P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296 | | |
| | | SCALE | AS NOTED | REVISIONS |
| DATE | 11/29/06 | ADDED 1x6 RISER HOLES | WHW | 11/09 |
| DR'N | WRB CKD | UPDATED TO 700 SERIES STANDARDS | GDK | 02/13 |
| TITLE | | | NO. | |
| TSAA 10 ROW END AISLE VIEW | | | 884-E2126 | |



BOLT CLIP DETAIL

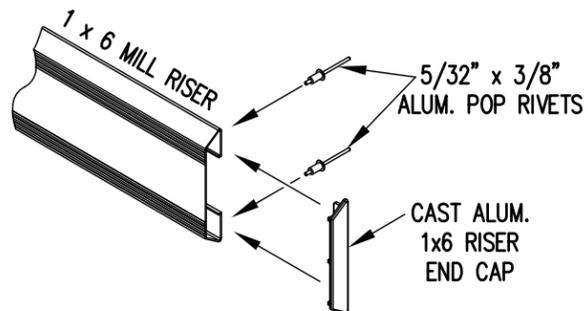
1.1/2" = 1'-0"



- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

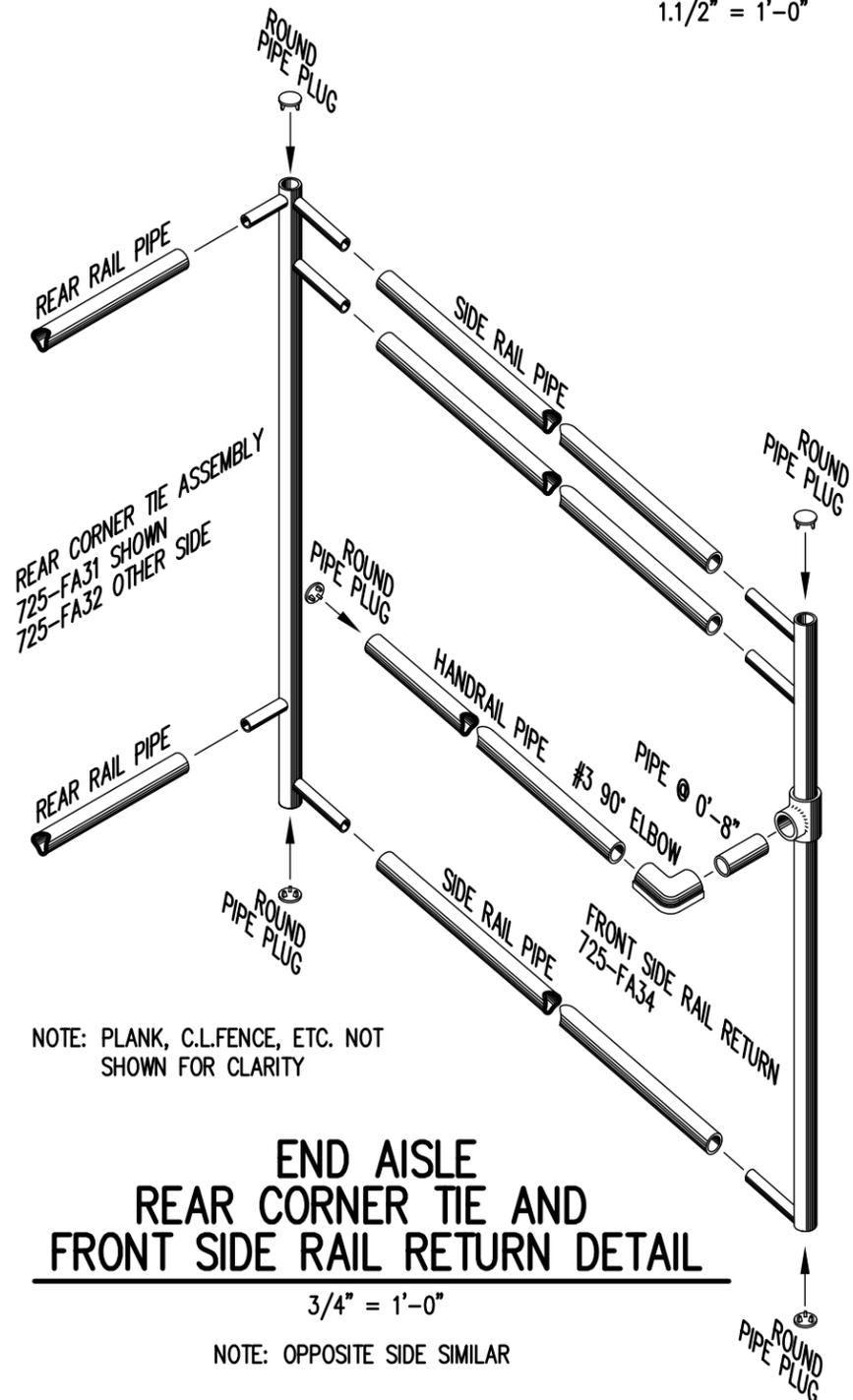
END CAP DETAIL

N.T.S.



1 x 6 RISER END CAP

N.T.S.

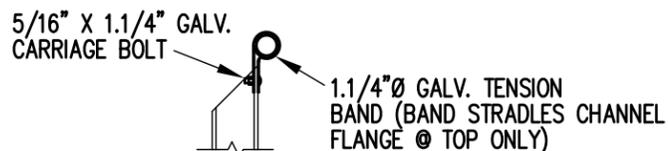


NOTE: PLANK, C.L.FENCE, ETC. NOT SHOWN FOR CLARITY

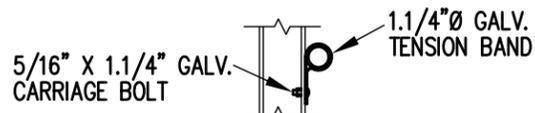
END AISLE REAR CORNER TIE AND FRONT SIDE RAIL RETURN DETAIL

3/4" = 1'-0"

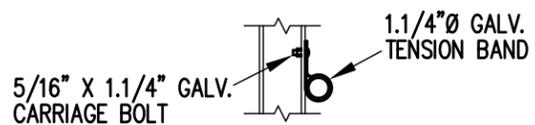
NOTE: OPPOSITE SIDE SIMILAR



TOP RAIL

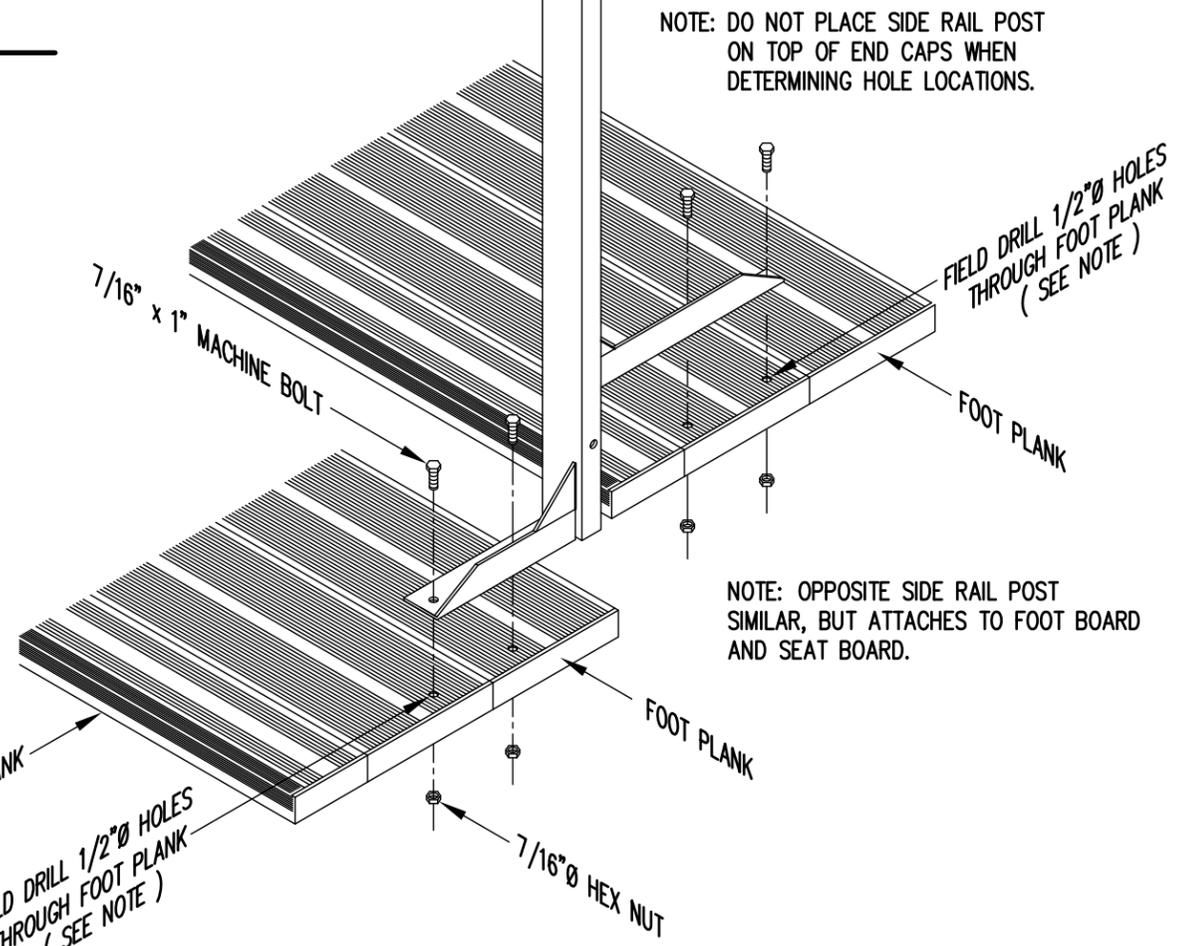


2ND RAIL



BOTTOM RAIL

RAIL PIPE ATTACHMENT



NOTE: DO NOT PLACE SIDE RAIL POST ON TOP OF END CAPS WHEN DETERMINING HOLE LOCATIONS.

NOTE: OPPOSITE SIDE RAIL POST SIMILAR, BUT ATTACHES TO FOOT BOARD AND SEAT BOARD.

TYP. SIDE RAIL POST ATTACHMENT AT END AISLE

1" = 1'-0"

| | | | | | |
|------------------------------|---------|---|-----------|----|------|
| | | P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296 | | | |
| | | SCALE AS NOTED | REVISIONS | BY | DATE |
| DATE | 11/2/11 | | | | |
| DR'N | CDK | CKD | | | |
| AP'VD | | | | | |
| TITLE | | | NO. | | |
| TYPICAL DETAILS W/ END AISLE | | | 884-E2000 | | |