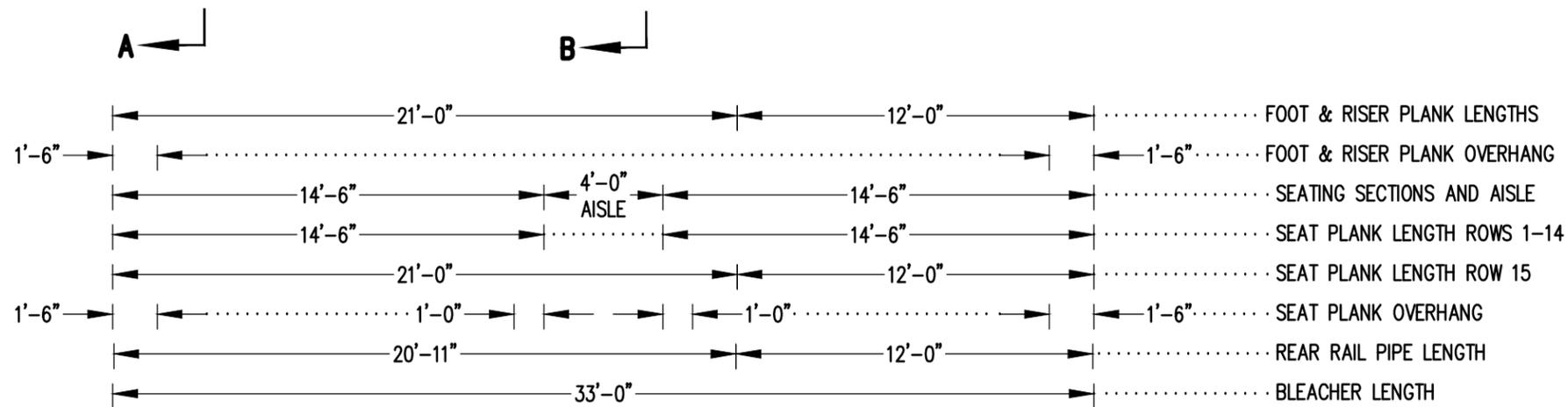
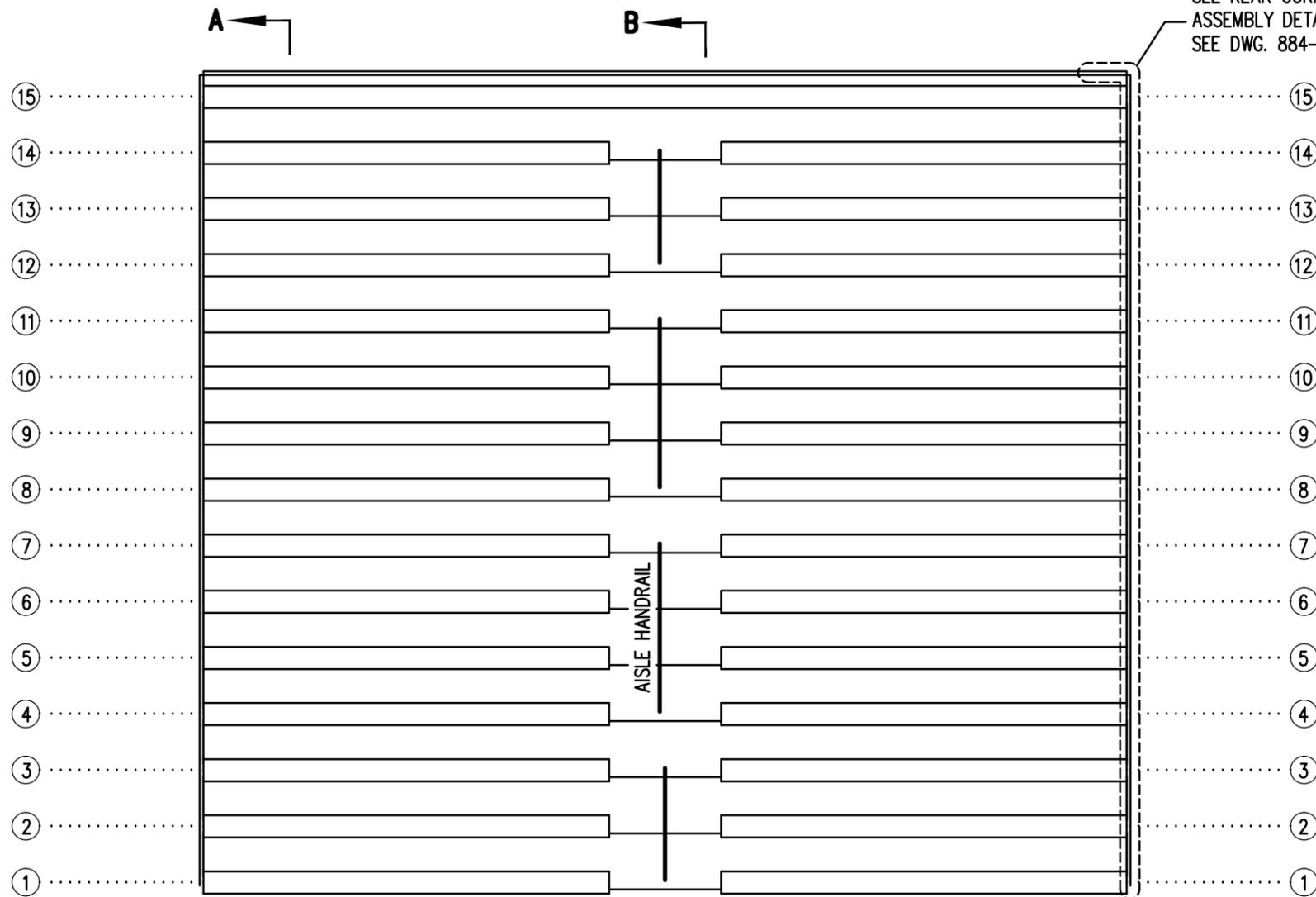


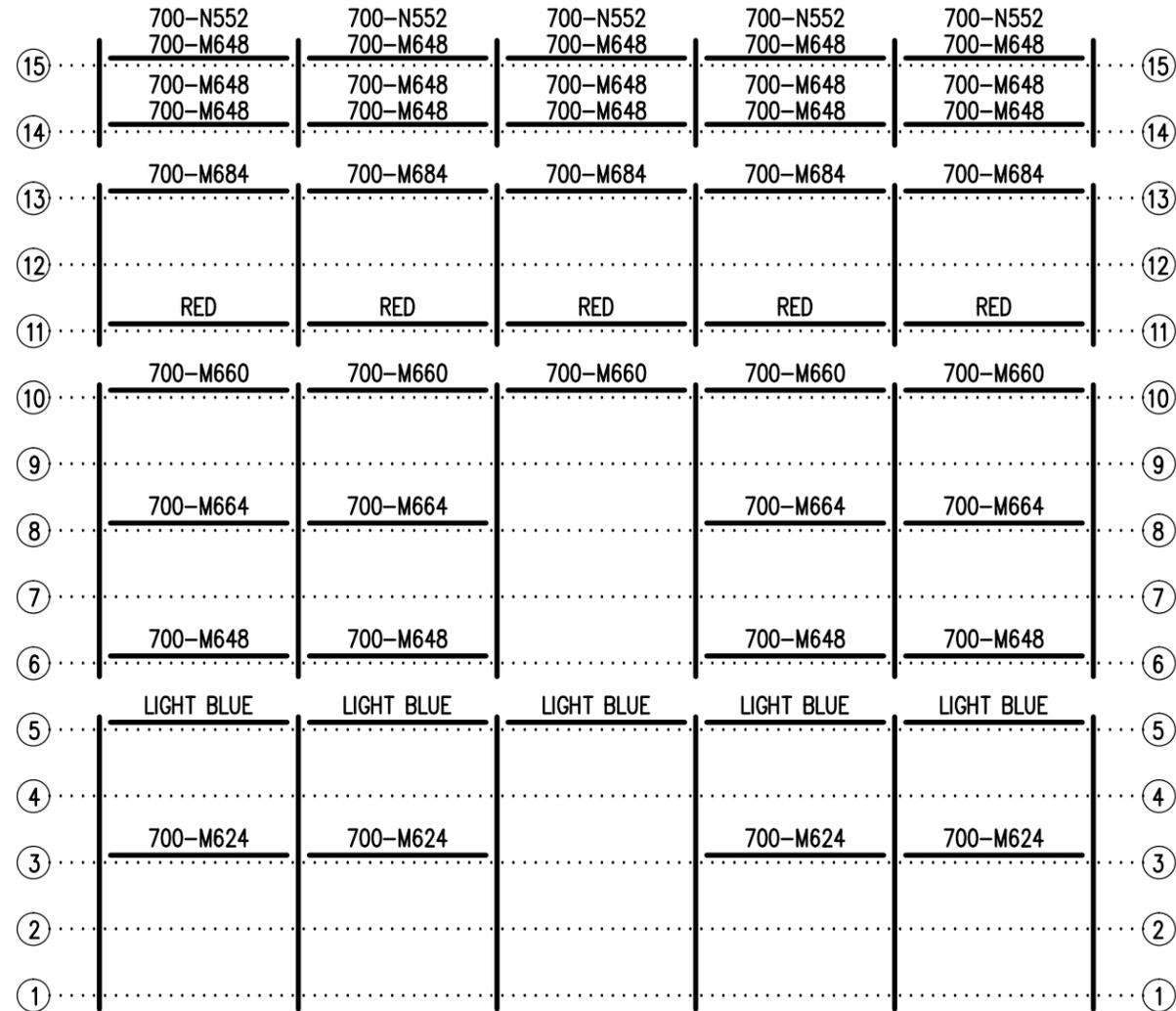
SEE REAR CORNER TIE
ASSEMBLY DETAIL
SEE DWG. 884-E1990



SEATING PLAN

3/16" = 1'-0"
274 NET SEATS @ 18" PER SEAT

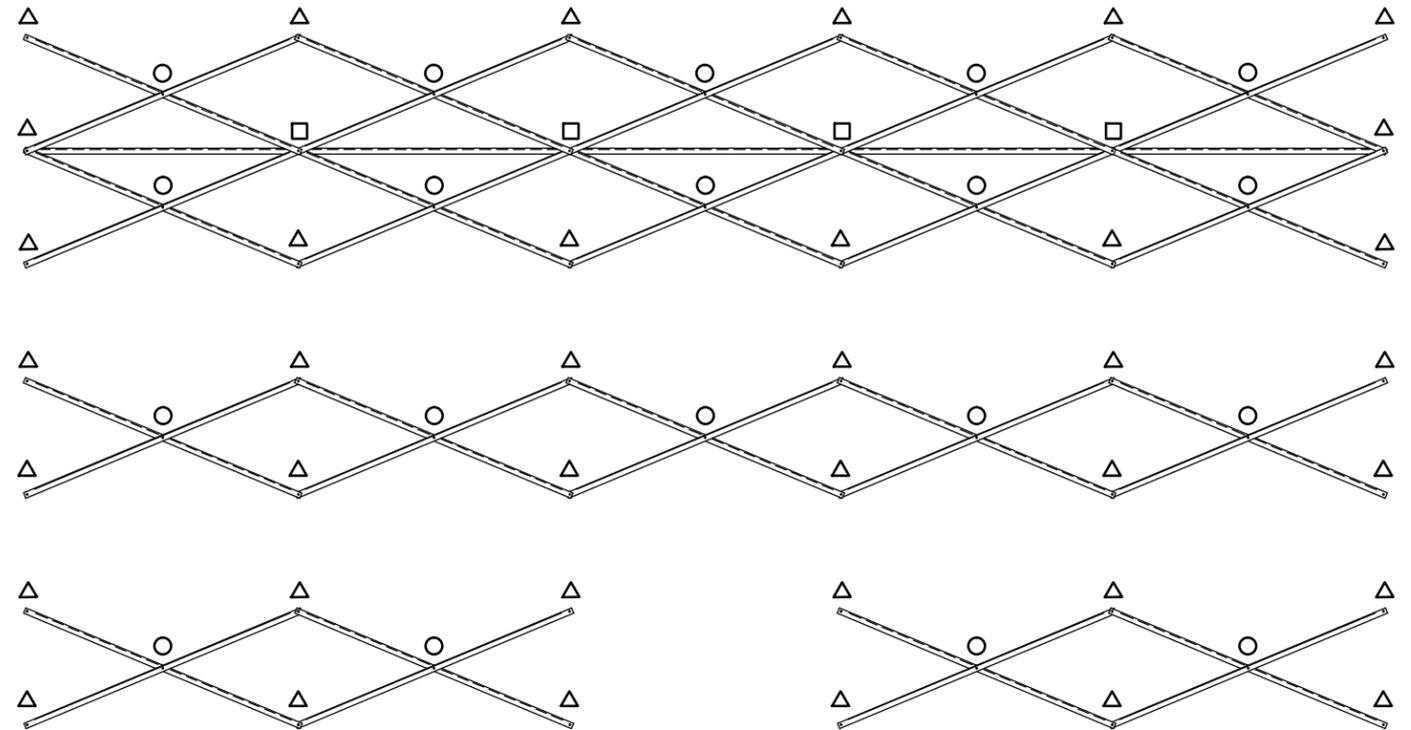
		Outdoor Aluminum <small>P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296</small>			
				SCALE 3/16"=1'-0"	REVISIONS
DATE	04/06/09	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N	WHW	CKD			
AP'VD					
TITLE				NO.	
TSAA 15-33 SEATING PLAN W/AISLE				884-E2288	



1'-6" → | ← 6'-0" → | ← 6'-0" → | ← 6'-0" → | ← 6'-0" → | ← 6'-0" → | ← 1'-6" FRAME SPACING

FRAMING PLAN

3/16" = 1'-0"



X-BRACE DETAIL

N.T.S.

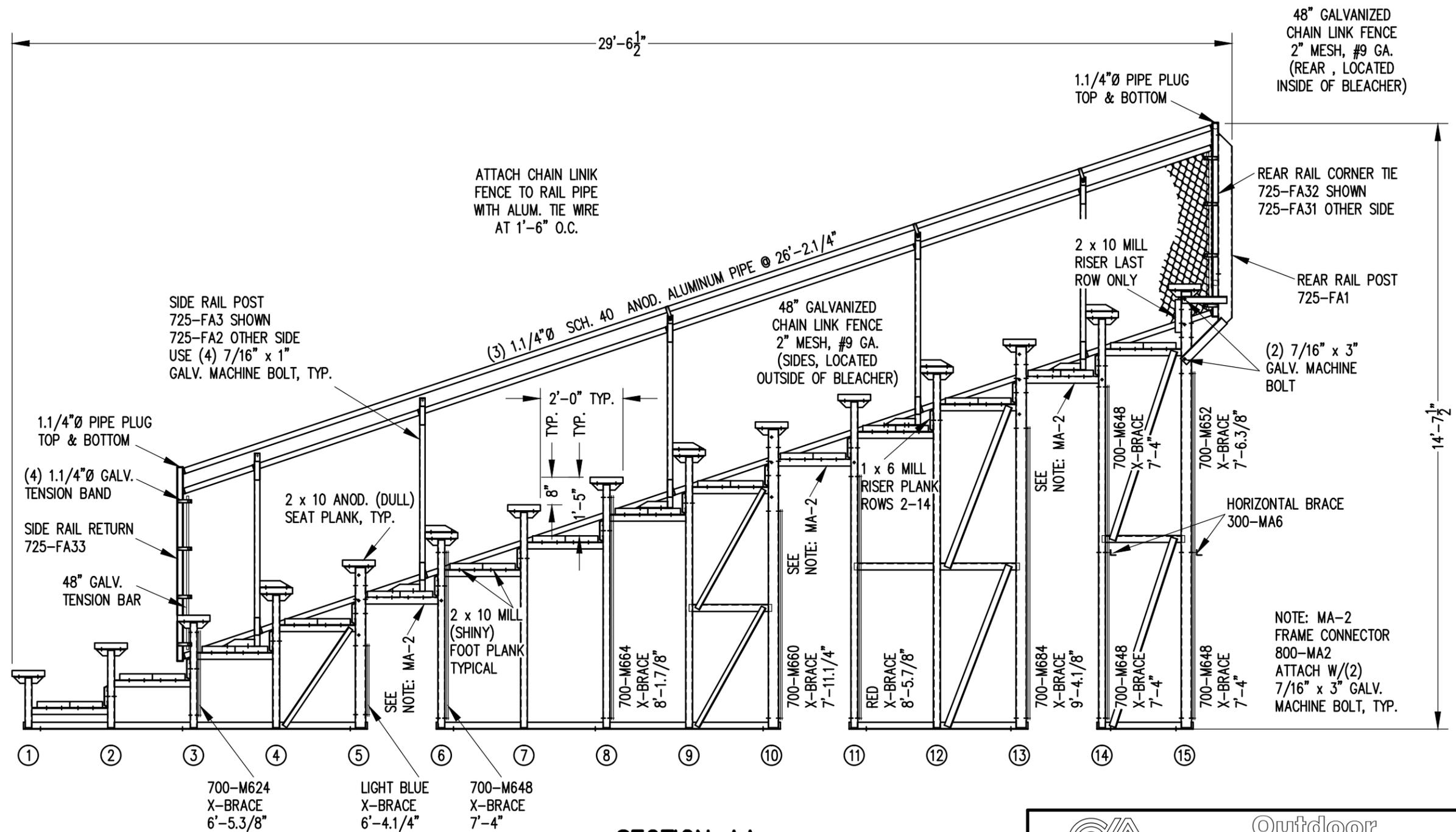
X-BRACE LINE ③ ⑥ ⑧ ⑪ ⑭

- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 3" GALV. MACH. BOLT
- 7/16" X 4" GALV. MACH. BOLT

X-BRACE LINE ⑤ ⑩ ⑬ ⑮

- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 4" GALV. MACH. BOLT
- 7/16" X 5" GALV. MACH. BOLT

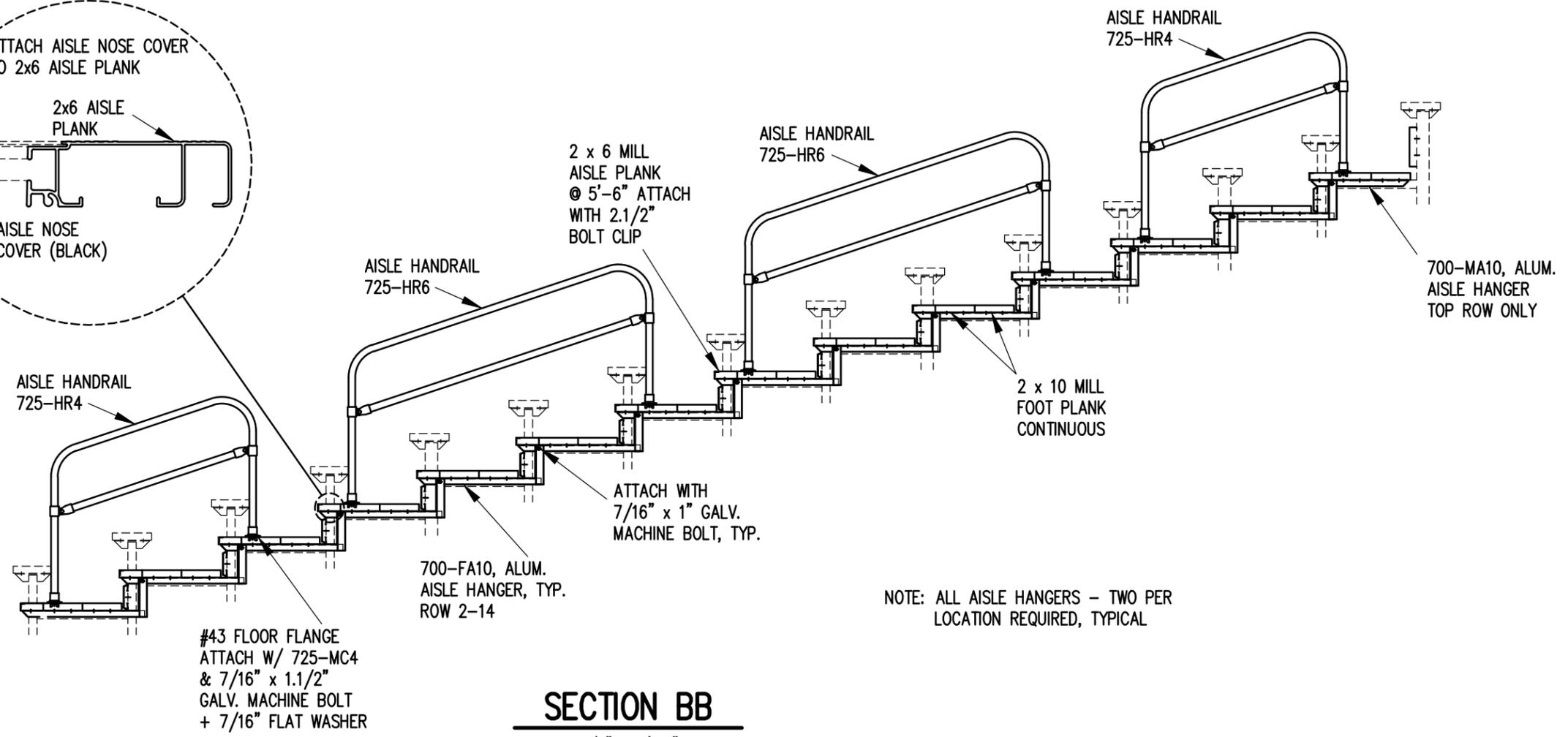
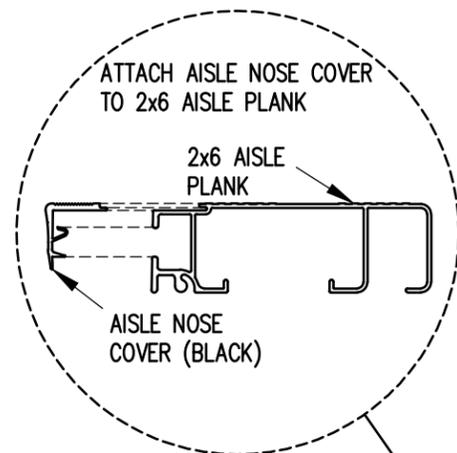
		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296		
		SCALE 3/16"=1'-0"	REVISIONS	BY
DATE 05/11/09	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N WHW	CKD			
AP'VD				
TITLE			NO.	
TSAA 15-33 FRAMING PLAN W/AISLE			884-E2289	



SECTION AA

3/8" = 1'-0"

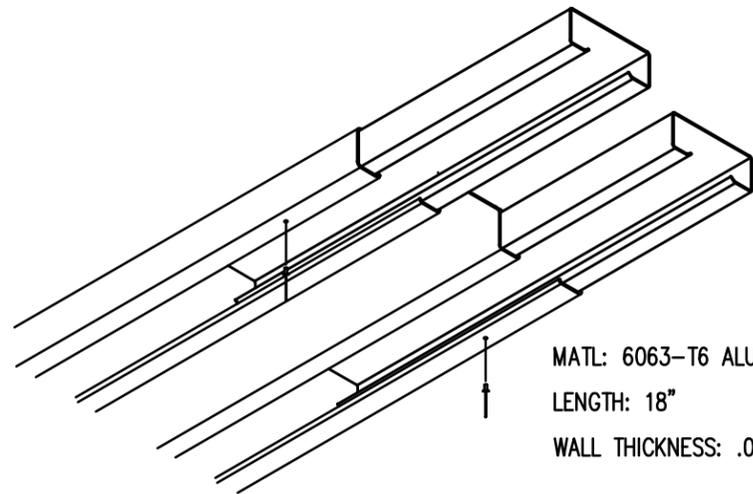
		Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296		
				SCALE
DATE	05/11/09	ADDED 1x6 RISER HOLES	WHW	11/09
DR'N	WHW	CKD	UPDATED TO 700 SERIES STANDARDS	GDK 02/13
AP'VD				
TITLE			NO.	
TSA 15 ROW SECTION DOUBLE FOOTBOARD			884-E2293	



NOTE: ALL AISLE HANGERS - TWO PER LOCATION REQUIRED, TYPICAL

SECTION BB
3/8" = 1'-0"

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296	
		SCALE	REVISIONS
DATE	UPDATED TO 700 SERIES STANDARDS	GDK	02/13
DR'N	CHKD		
AP'VD			
TITLE			NO.
TSA 15 ROW AISLE SECTION			884-E2016



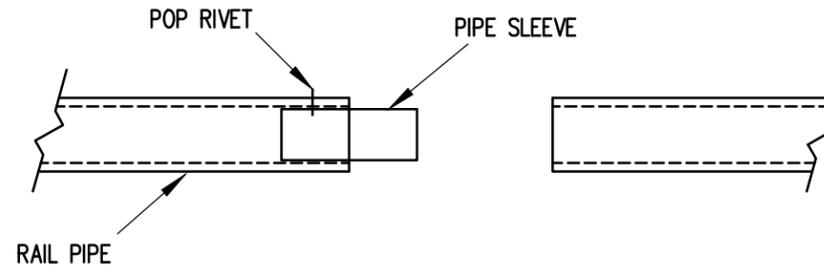
MATL: 6063-T6 ALUMN.
 LENGTH: 18"
 WALL THICKNESS: .062"

- 1) INSERT SLEEVES APPROXIMATELY HALFWAY INTO THE PLANK WITH THE ENDS STAGGERED ABOUT 1/2". FASTEN SLEEVE WITH (1) ALUMINUM POP RIVET.
- 2) SLIDE THE END OF THE ADJOINING PLANK OVER THE SLEEVES UNTIL THE TWO PLANKS ARE SNUG.

NOTE: SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

PLANK SPLICE SLEEVE ASSEMBLY

(TYP. @ ALL PLANK SPLICES)



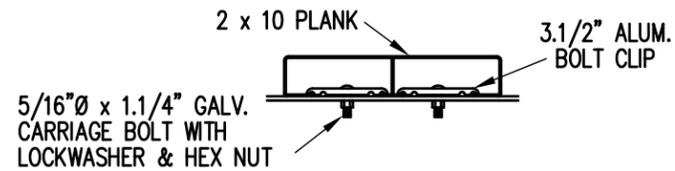
PIPE SLEEVE ASSEMBLY

1.1/2" = 1' 0"

- 1) INSERT PIPE SLEEVE APPROXIMATELY HALFWAY INTO THE RAIL PIPE. FASTEN PIPE SLEEVE WITH (1) ALUMINUM POP RIVET (5/32" X 5/8")
- 2) SLIDE THE END OF THE ADJOINING RAILPIPE OVER THE PIPE SLEEVE UNTIL THE TWO RAILS ARE FLUSH.

NOTE: PIPE SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

		Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296			
				SCALE	AS NOTED
DATE	11/15/02	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N	R.A	CKD			
AP'VD					
TITLE					NO.
SPLICE SLEEVE ASSEMBLY					884-E1994



BOLT CLIP DETAIL

1.1/2" = 1'-0"

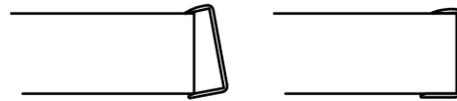


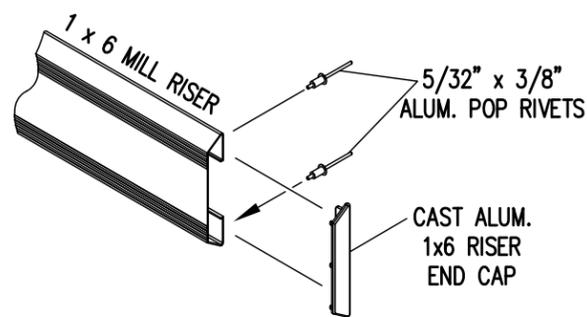
FIG.1

FIG.2

- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

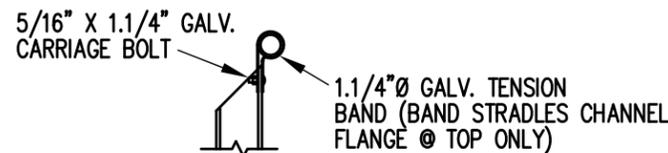
END CAP DETAIL

N.T.S.

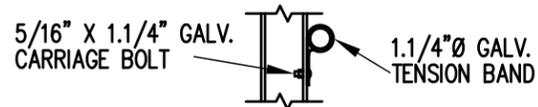


1 x 6 RISER END CAP

N.T.S.



TOP RAIL

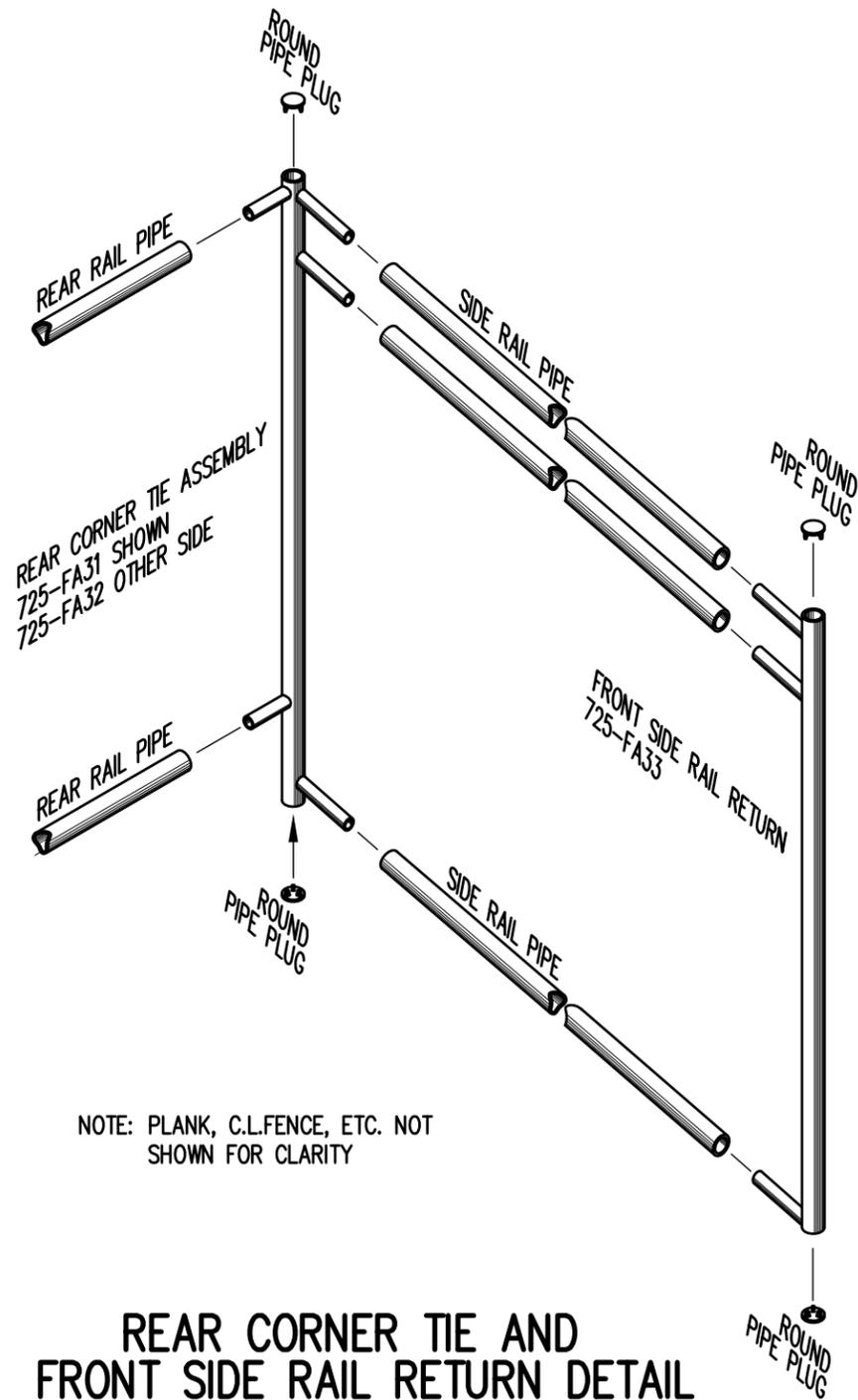


MID RAIL



LOWER RAIL

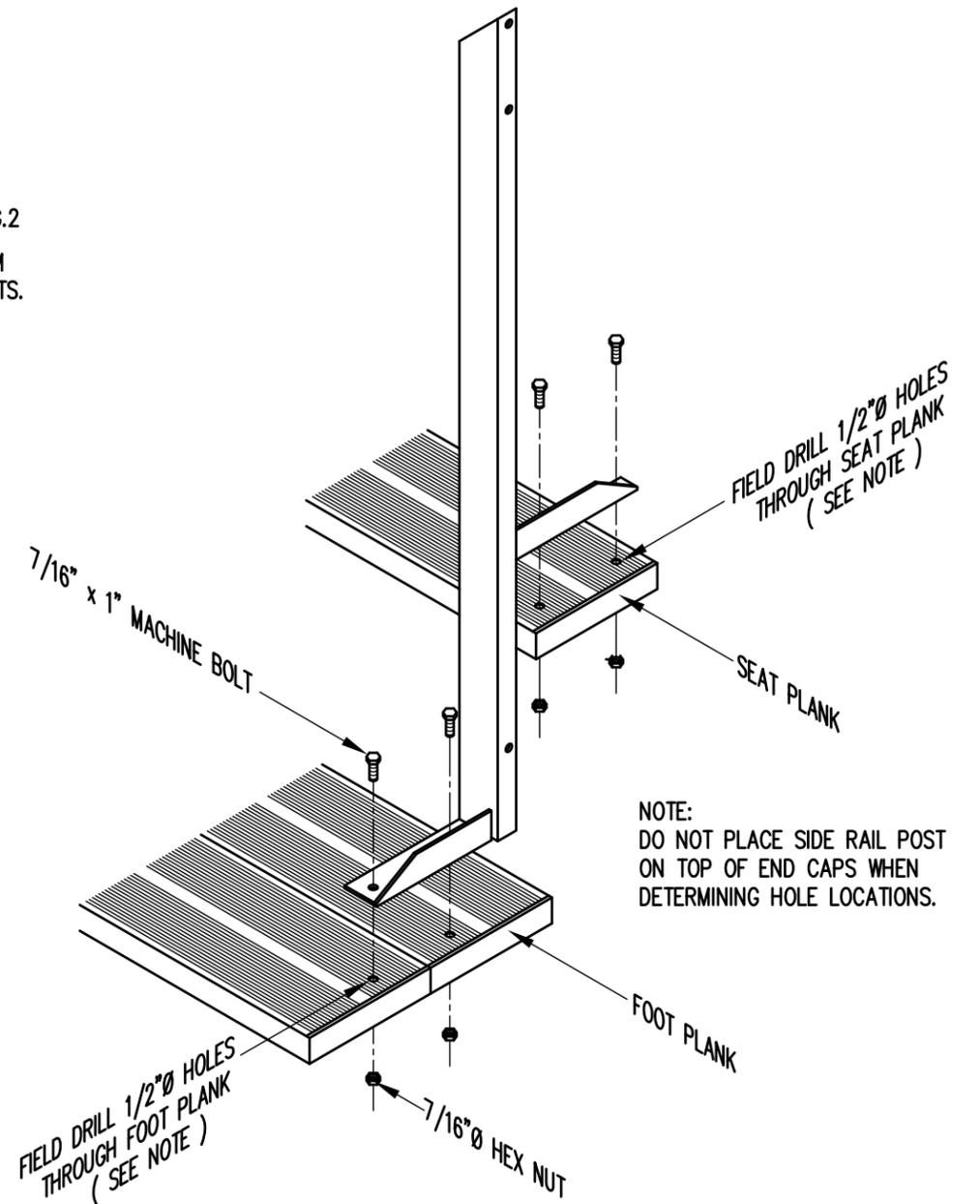
3/4" = 1'-0"



NOTE: PLANK, C.L.FENCE, ETC. NOT SHOWN FOR CLARITY

REAR CORNER TIE AND FRONT SIDE RAIL RETURN DETAIL

3/4" = 1'-0"



TYP. SIDE RAIL POST ATTACHMENT

1" = 1'-0"

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296			
		SCALE	AS NOTED	REVISIONS	BY
DATE	11/15/02	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N	R.A	CKD			
AP'VD					
TITLE				NO.	
TYPICAL DETAILS				884-E1990	