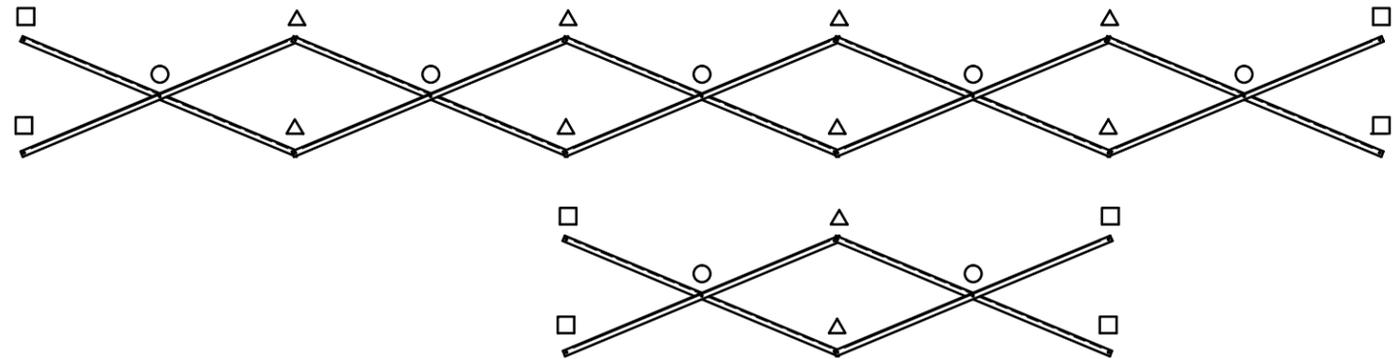


SEATING PLAN
 3/16" = 1'-0"
 184 NET SEATS @ 18" PER SEAT

SEE REAR CORNER TIE
 ASSEMBLY DETAIL
 SEE DWG. 884-E1990

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296		
		SCALE 3/16"=1'-0"	REVISIONS	BY
DATE 12/3/02	NET SEATS		WHW	12/06
DR'N R.A. CKD	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
TITLE			NO.	
TSAE 10-33 SEATING PLAN			884-E2216	



X-BRACE DETAIL

N.T.S.

X-BRACE LINE (F)

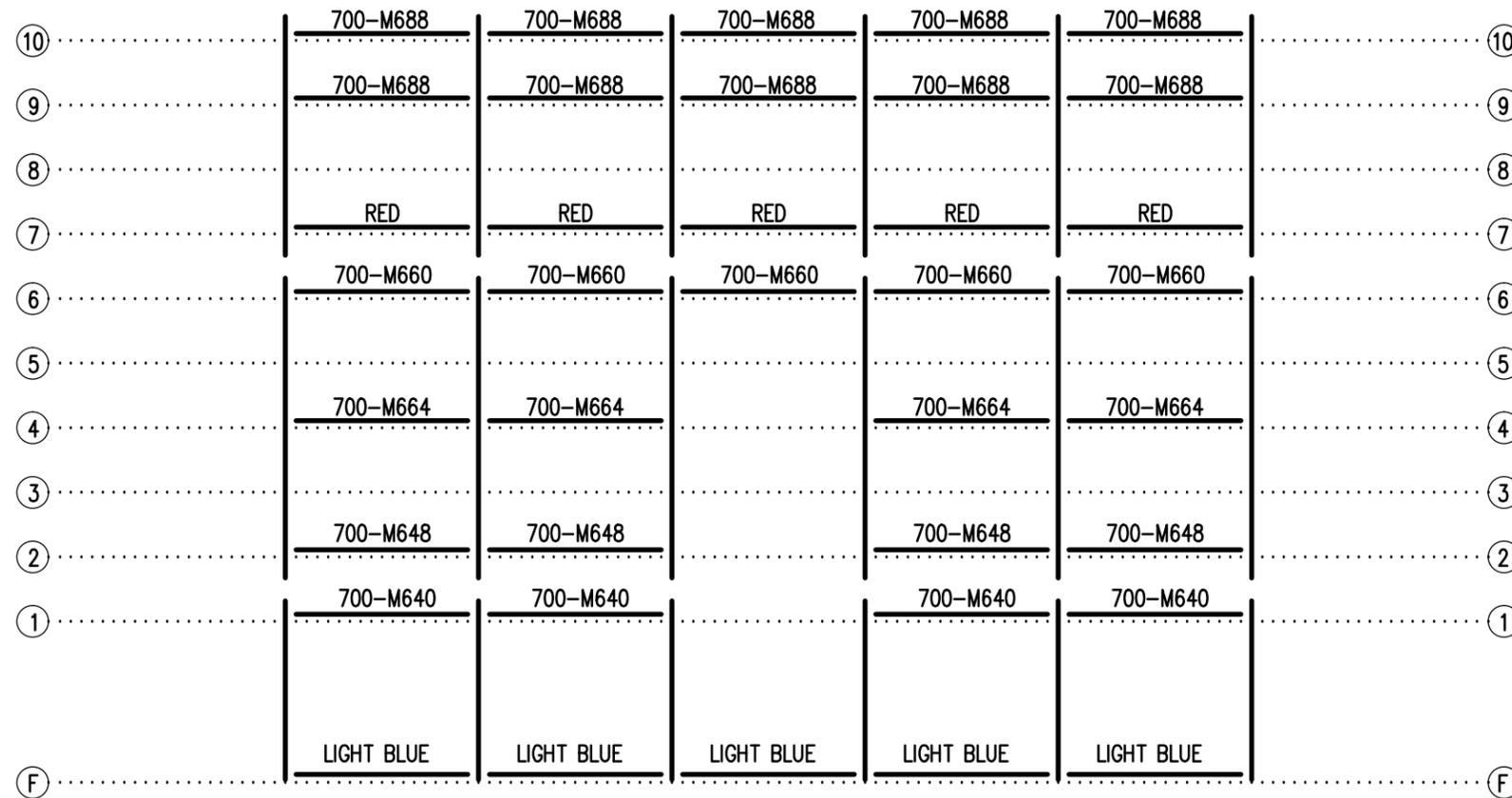
- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 1.1/2" GALV. MACH. BOLT
- 7/16" X 1" GALV. MACH. BOLT

X-BRACE LINE (1) (2) (4) (7) (9)

- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 3" GALV. MACH. BOLT
- 7/16" X 3" GALV. MACH. BOLT

X-BRACE LINE (6) (10)

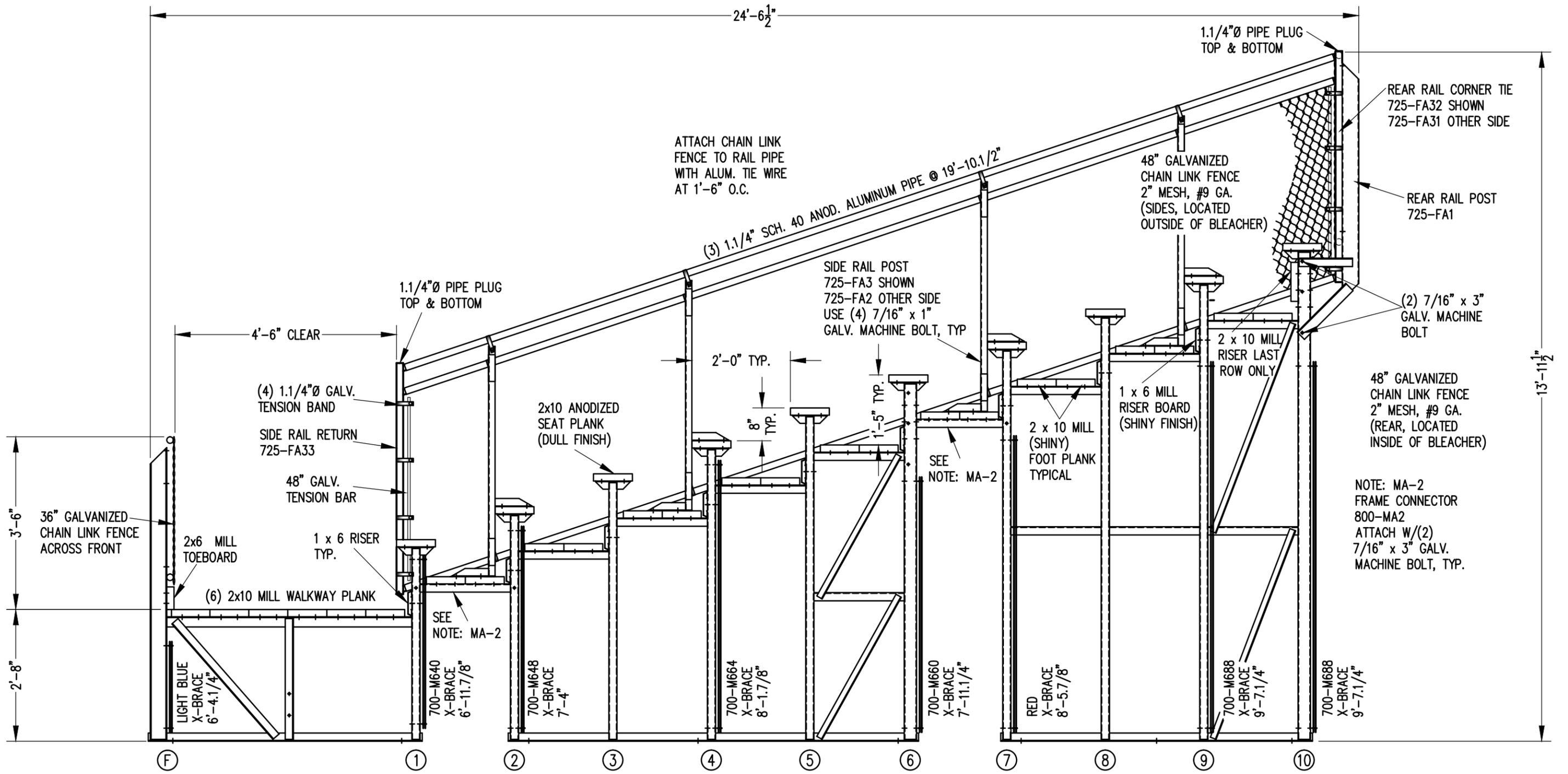
- 7/16" X 1" GALV. MACH. BOLT
- △ 7/16" X 4" GALV. MACH. BOLT
- 7/16" X 4" GALV. MACH. BOLT



FRAMING PLAN

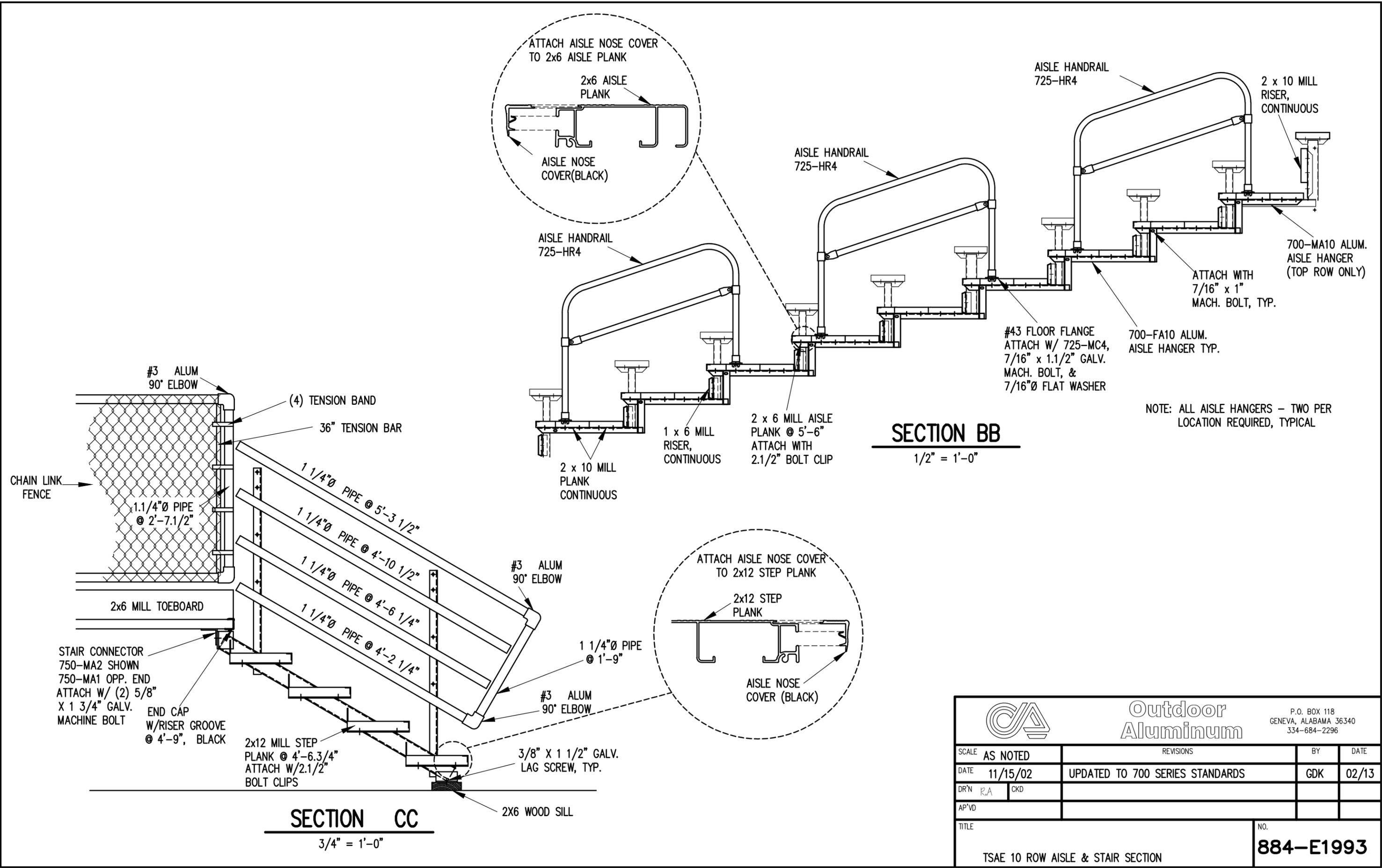
3/16" = 1'-0"

		Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296		
				SCALE 3/16"=1'-0"
DATE 12/4/02	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N R.A	CKD			
AP'VD				
TITLE			NO.	
TSAE 10-33 FRAMING PLAN			884-E2266	

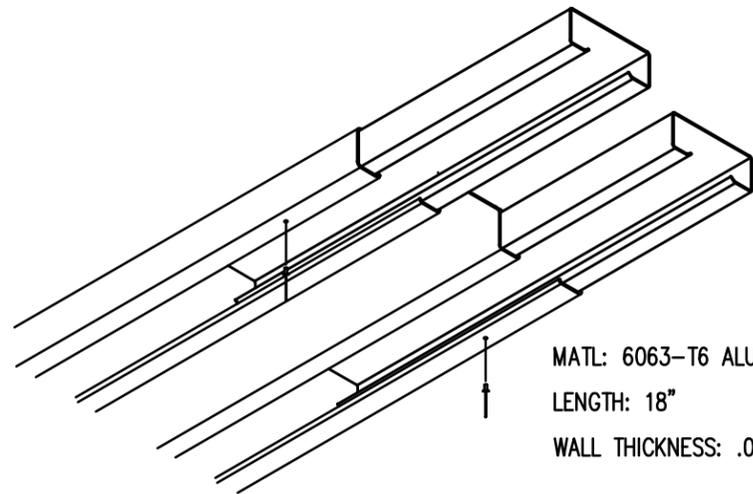


SECTION AA
1/2" = 1'-0"

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296		
		Outdoor Aluminum		
SCALE	1/2" = 1'-0"	REVISIONS	BY	DATE
DATE	12/3/02	FOOTBOARD SUPPORT, FA17R2, FA23R1, MA2	RS	11/06
DR'N	R.A. CKD	ADDED 1x6 RISER HOLES	WHW	11/09
AP'VD		UPDATED TO 700 SERIES STANDARDS	GDK	02/13
TITLE			NO.	
TSAE 10 ROW SECTION			884-E2221	



		Outdoor Aluminum P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296			
				SCALE	AS NOTED
DATE	11/15/02	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N	RA	CKD			
AP'VD					
TITLE				NO.	
TSAE 10 ROW AISLE & STAIR SECTION				884-E1993	



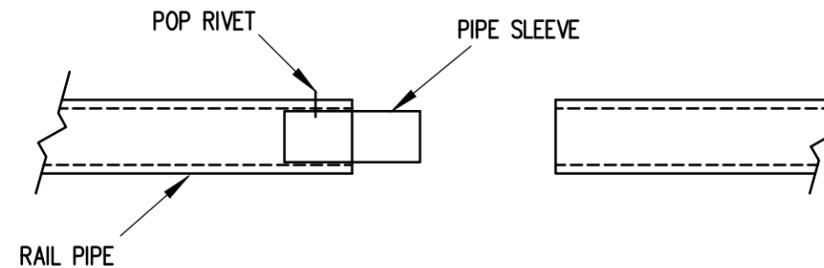
MATL: 6063-T6 ALUMN.
 LENGTH: 18"
 WALL THICKNESS: .062"

- 1) INSERT SLEEVES APPROXIMATELY HALFWAY INTO THE PLANK WITH THE ENDS STAGGERED ABOUT 1/2". FASTEN SLEEVE WITH (1) ALUMINUM POP RIVET.
- 2) SLIDE THE END OF THE ADJOINING PLANK OVER THE SLEEVES UNTIL THE TWO PLANKS ARE SNUG.

NOTE: SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

PLANK SPLICE SLEEVE ASSEMBLY

(TYP. @ ALL PLANK SPLICES)



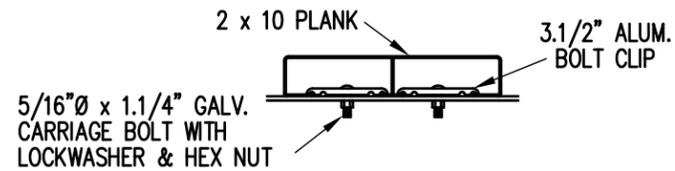
PIPE SLEEVE ASSEMBLY

1.1/2" = 1' 0"

- 1) INSERT PIPE SLEEVE APPROXIMATELY HALFWAY INTO THE RAIL PIPE. FASTEN PIPE SLEEVE WITH (1) ALUMINUM POP RIVET (5/32" X 5/8")
- 2) SLIDE THE END OF THE ADJOINING RAILPIPE OVER THE PIPE SLEEVE UNTIL THE TWO RAILS ARE FLUSH.

NOTE: PIPE SLEEVES SHOULD BE ATTACHED ON ONLY ONE END TO ALLOW FOR EXPANSION.

		Outdoor Aluminum <small>P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296</small>					
				SCALE AS NOTED	REVISIONS	BY	DATE
DATE	11/15/02	UPDATED TO 700 SERIES STANDARDS		BY	GDK	DATE	02/13
DR'N	<i>R.A.</i>	CKD					
AP'VD							
TITLE						NO.	
SPLICE SLEEVE ASSEMBLY						884-E1994	



BOLT CLIP DETAIL

1.1/2" = 1'-0"



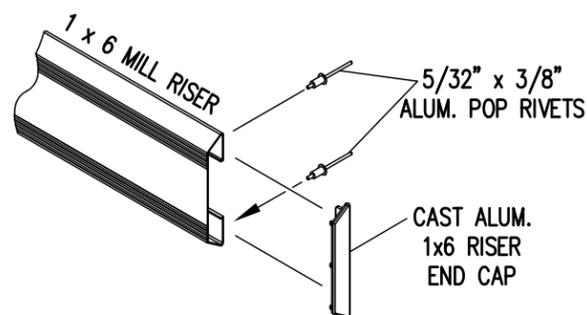
FIG.1

FIG.2

- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2) TAP END CAP INTO PLACE WITH RUBBER Mallet OR SOFT WOOD. FIG.2
- 3) DRILL 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTOM OUTSIDE PLANK FLANGES OF EACH PLANK. INSTALL 5/32" POP RIVETS.

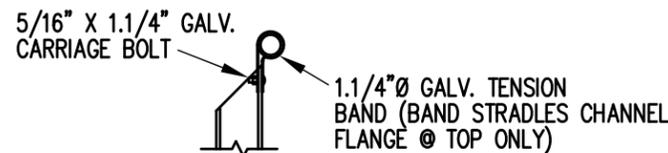
END CAP DETAIL

N.T.S.



1 x 6 RISER END CAP

N.T.S.



TOP RAIL

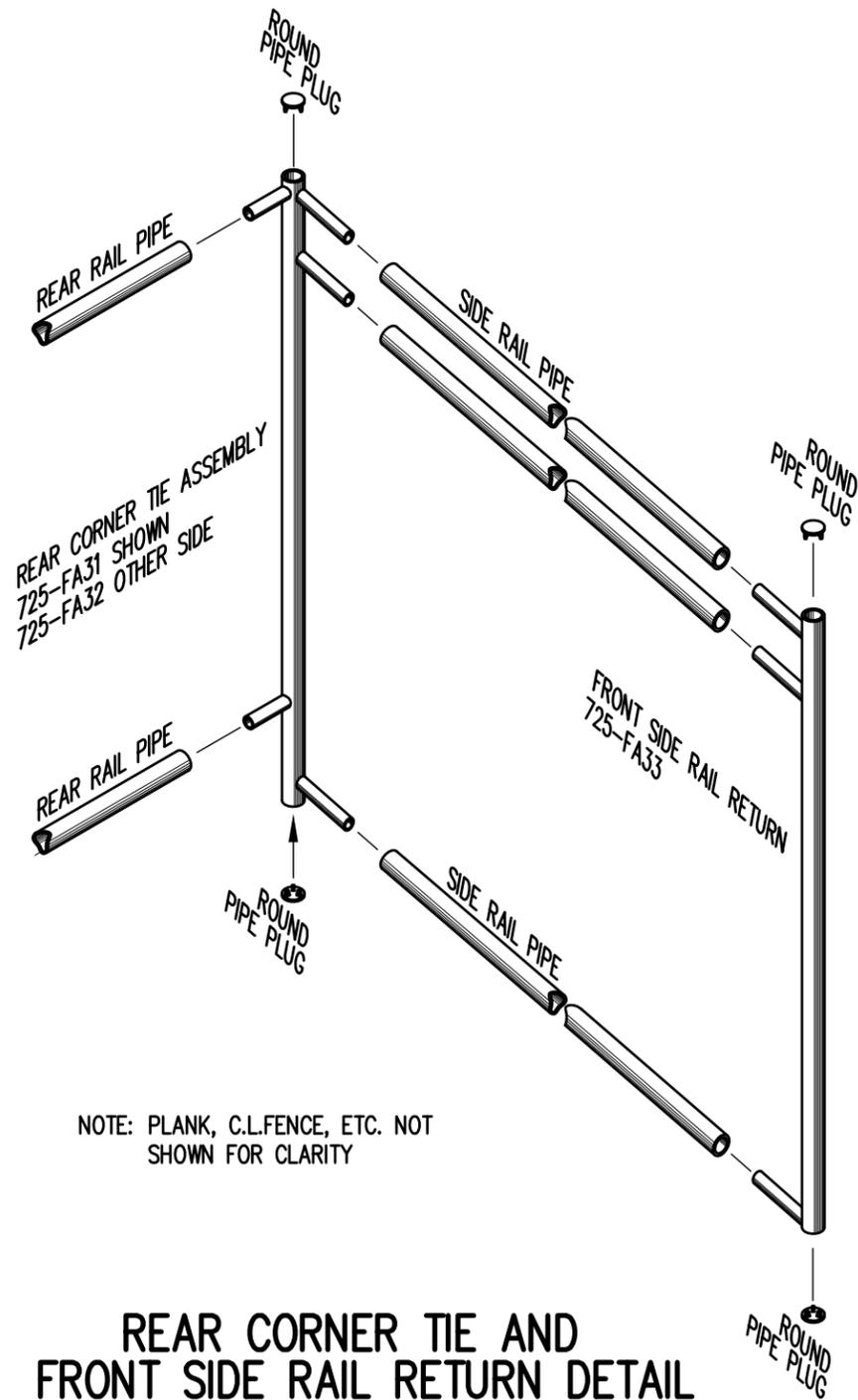


MID RAIL



LOWER RAIL

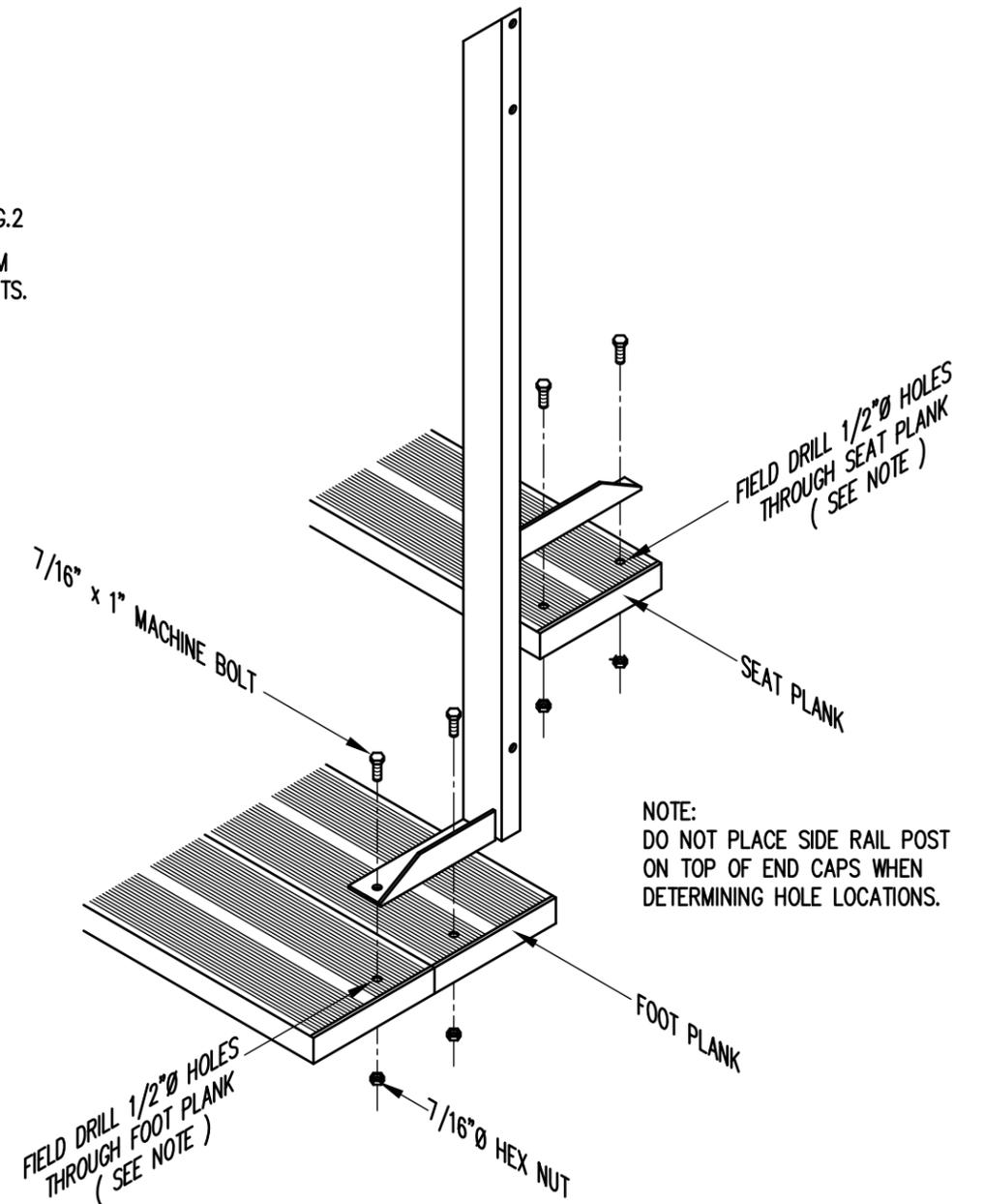
3/4" = 1'-0"



NOTE: PLANK, C.L.FENCE, ETC. NOT SHOWN FOR CLARITY

REAR CORNER TIE AND FRONT SIDE RAIL RETURN DETAIL

3/4" = 1'-0"



NOTE: DO NOT PLACE SIDE RAIL POST ON TOP OF END CAPS WHEN DETERMINING HOLE LOCATIONS.

TYP. SIDE RAIL POST ATTACHMENT

1" = 1'-0"

		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296			
		SCALE AS NOTED	REVISIONS	BY	DATE
DATE	11/15/02	UPDATED TO 700 SERIES STANDARDS		GDK	02/13
DR'N	R.A	CKD			
AP'VD					
TITLE				NO.	
TYPICAL DETAILS				884-E1990	